

MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

 Version Number 1.0
 Page 1 of 7

 Revision Date 09/09/2004
 Print Date 11/15/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : Product Stewardship (770) 590-3500 x.3563

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

number or accident).

Product name : PX13609C LOW VISC GASKETING ADHESIVE

Product code : FO20009848 Chemical Name : Mixture CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	1 - 5
Resorcinol	108-46-3	1 - 5
Calcium oxide	1305-78-8	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory

tract.

Ingestion : May be harmful if swallowed. Eyes : May cause eye/skin irritation.

Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.



MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

 Version Number 1.0
 Page 2 of 7

 Revision Date 09/09/2004
 Print Date 11/15/2011

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms

persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye

irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek

medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : No data available

Flammable Limits

Upper explosion limit : No data available Lower explosion limit : No data available Autoignition temperature : Not applicable

Suitable extinguishing media : Carbon dioxide blanket, water spray, dry powder, foam.

Special Fire Fighting

Procedures

Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides

of nitrogen (NOx), other hazardous materials, and smoke are all

possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Environmental precautions : The product should not be allowed to enter drains, water courses or the

soil. Should not be released into the environment.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder,

universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper

disposal methods.

7. HANDLING AND STORAGE



MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

Version Number 1.0 Page 3 of 7
Revision Date 09/09/2004 Print Date 11/15/2011

Handling : Heat only in areas with appropriate exhaust ventilation. Processing

fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize

accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective

Measures

: Safety shoes.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium oxide	2 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
	5 mg/m3	PEL:	Dust.	OSHA Z1
Petroleum distillates, hydrotreated light naphthenic	500 ppm 2,000 mg/m3	PEL:	Vapor.	OSHA Z1
Resorcinol	10 ppm 45 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
	20 ppm 90 mg/m3	Short Term Exposure Limit (STEL):	Total dust.	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : liquid Evaporation rate Not established Viscous, liquid Specific Gravity: Not determined Appearance Color NO PIGMENT Bulk density Not applicable Odor Very faint Vapor pressure Not determined Melting point/range : Not applicable Vapour density : Not determined



MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

Version Number 1.0 Page 4 of 7
Revision Date 09/09/2004 Print Date 11/15/2011

Boiling Point: : Not applicable pH : Not applicable

Water solubility : Immiscible

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents., Avoid contact

with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition

products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and

smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 $^{\circ}$ C (350 $^{\circ}$ F), after 10 minutes at 204 $^{\circ}$ C (400 $^{\circ}$ F),

and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
64742-53-6	Petroleum distillates,	Irritant	Eyes, Skin.
	hydrotreated light		
	naphthenic		
108-46-3	Resorcinol	Irritant	Eyes, Skin, Respiratory system.
		Systemic effects	blood and blood forming
			system, Liver, Kidney, heart or
			circulatory system.
		toxic	Refer to LC50 / LD50 Data on
			MSDS
1305-78-8	Calcium oxide	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
		Corrosive	Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
108-46-3	Resorcinol	Oral LD50	200 mg/kg	mouse
		Dermal LD50	3,360 mg/kg	rabbit



MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

Version Number 1.0 Page 5 of 7
Revision Date 09/09/2004 Print Date 11/15/2011

Additional Health Hazard Information:

Resorcinol 108-46-3 May cause the formation of methemoglobin resulting in a reduced ability of the blood to carry oxygen: a symptom of this may be cyanosis purplish blue coloration of the skin, lips and fingernails).

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a

whole.

Bioaccumulation Potential : No data available

Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material

has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial

and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA

Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable



MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

 Version Number 1.0
 Page 6 of 7

 Revision Date 09/09/2004
 Print Date 11/15/2011

California Proposition

WARNING! This product contains a chemical known to the State of

65

California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification : D1B

WHMIS Ingredient Disclosure List

CAS-No.	
1305-78-8	
100-97-0	
108-46-3	

DSL : All components of this product are on the Canadian Domestic

Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Not determined

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION



MATERIAL SAFETY DATA SHEET

PX13609C LOW VISC GASKETING ADHESIVE

Version Number 1.0 Page 7 of 7 Revision Date 09/09/2004

Print Date 11/15/2011 The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.