MATERIAL SAFETY DATA SHEET **DB1841 BLACK R42**

Version Number 1.2 Revision Date 07/19/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	DB1841 BLACK R42
Product code	:	FO20010547
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion	
Acute exposure		
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.	
Ingestion	: May be harmful if swallowed.	
Eyes	: May cause eye/skin irritation.	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	
Medical Conditions Aggravated by Exposure:	: None known.	

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible. 6. ACCIDENTAL RELEASE MEASURES
Personal precautions	 Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	 The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing

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	Р		in combustible or toxic resi cts, and other surfaces to mi ials.		
Storage		Keep containers dry and tight nd contamination. Store in	ntly closed to avoid moisture a cool dry place.	e absorption	
8. H	EXPOSURE	CONTROLS / PERSONA	AL PROTECTION		
Respiratory protection	: N	lo personal respiratory prot	ective equipment normally	required.	
Eye/Face Protection	: S	: Safety glasses with side-shields			
Hand protection	: Protective gloves				
Skin and body protection	: L	: Long sleeved clothing			
Additional Protective Measures	: S	: Safety shoes			
General Hygiene Considerations		: Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday.			
Engineering measures		: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.			
Exposure limit(s)					
Components	Value	Exposure time	Exposure type	List:	
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z	
	15 mg/m3	PEL:	Total dust.	OSHA Z	
	10 mg/m3	Time Weighted Average (TWA):		MX OE	
	20 mg/m3	Short Term Exposure Lin (STEL):	nit	MX OE	
	9. PHYSI(CAL AND CHEMICAL P	PROPERTIES		
	: liquid Evaporation rate : Not esta				
		d Ev:	aporation rate : Not		
Form Appearance Color		d Eva ous, liquid Spe	aporation rate : Not ecific Gravity : Not		
Appearance Color Odour	: Visco : BLA : Very	d Eva ous, liquid Spe ACK Bu 7 faint Va	aporation rate : Not ecific Gravity : Not lk density : Not pour pressure : Not	determined applicable determined	
Appearance Color Odour Melting point/range	: Visc : BLA : Very : Not a	d Eva ous, liquid Spe CK Bu / faint Vaj applicable Vaj	aporation rate : Not ecific Gravity : Not lk density : Not pour pressure : Not pour density : Not	determined applicable determined determined	
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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	:	No data available
Additional advice	:	No data available
	1	3. DISPOSAL CONSIDERATIONS
Product	:	Where possible recycling is preferred to disposal or incineration. The

: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

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	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	us Substances (40 CFR 302)
Not applicable	
California Proposition	n : Not applicable
65	
65	Extremely Hazardous Substance
65 SARA Title III Section 302 E	
65 SARA Title III Section 302 E	Extremely Hazardous Substance identified under this section, this product is Not Applicable under this regular
65 SARA Title III Section 302 E Unless specific chemicals are SARA Title III Section 313 T	Extremely Hazardous Substance identified under this section, this product is Not Applicable under this regular
65 SARA Title III Section 302 E Unless specific chemicals are SARA Title III Section 313 T	Extremely Hazardous Substance identified under this section, this product is Not Applicable under this regular oxic Chemicals:
65 SARA Title III Section 302 E Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are	Extremely Hazardous Substance identified under this section, this product is Not Applicable under this regular 'oxic Chemicals: identified under this section, this product is Not Applicable under this regular
65 SARA Title III Section 302 E Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations:	Extremely Hazardous Substance identified under this section, this product is Not Applicable under this regular 'oxic Chemicals: identified under this section, this product is Not Applicable under this regular
65 SARA Title III Section 302 E Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: National Pollutant Refe	Extremely Hazardous Substance identified under this section, this product is Not Applicable under this regular oxic Chemicals: identified under this section, this product is Not Applicable under this regular ease Inventory (NPRI)

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National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.