MATERIAL SAFETY DATA SHEET STAN-TONE MB-22298 COPPER

Version Number 1.0 Revision Date 06/17/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
:	STAN-TONE MB-22298 COPPER
:	FO20011818
:	Mixture
:	Mixture
:	Industrial Applications
	: :

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	1 - 5
Stearic acid	57-11-4	1 - 5
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	5 - 10
Mica	12001-26-2	10 - 30
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact	
Acute exposure		
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. Experience shows no unusual dermatitis hazard from routine handling. 	

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Medical Conditions : None known.		
Aggravated by Exposure:		
	4. FIRST AID MEASURES	
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.	
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.	
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.	
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.	
	5. FIRE-FIGHTING MEASURES	
Flash point	: Not applicable	
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not relevant water spray, dry powder, foam, carbon dioxide (CO2). 	
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.	
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.	
	6. ACCIDENTAL RELEASE MEASURES	
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.	
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.	
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.	
	7. HANDLING AND STORAGE	

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Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	UR	E CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Mica	20 mppcf	PEL:	Total dust.	OSHA
	3 mg/m3	Time Weighted Average	Respirable fraction.	ACGIH
		(TWA):		
Petroleum distillates,	500 ppm	PEL:	Vapor.	OSHA Z1
hydrotreated heavy	2,000			
naphthenic	mg/m3			
Petroleum distillates,	500 ppm	PEL:	Vapor.	OSHA Z1
hydrotreated light	2,000			
naphthenic	mg/m3			
Stearic acid	10 mg/m3	Time Weighted Average	Total dust. as stearates	ACGIH
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

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Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	 Solid Pellets, Slabs, sheets TAN Characteristic rubber odor Not determined Not applicable Insoluble 	Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH	 Not applicable Not determined Not established Not applicable Not applicable Not applicable
	10. STABILITY AND R	EACTIVITY	
Stability	: Stable.		

Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.
57-11-4	Stearic acid	Irritant	Eyes, Skin.
64742-52-5	Petroleum distillates, hydrotreated heavy naphthenic	Irritant	Eyes, Skin.
12001-26-2	Mica	Systemic effects	Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57-11-4	Stearic acid			
		Dermal LD50	> 5 gm/kg	rabbit

12. ECOLOGICAL INFORMATION

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Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
US. EPA CERCLA Hazardous Not applicable	Substances (40 CFR 302)

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SARA Title III Section 313 Toxic Chemicals: Not applicable Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : D2B WHMIS Ingredient Disclosure List $\overline{12001-26-2}$ $57-11-4$ DSL All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: Australia AICS Isited Crina IECS Isited Australia AICS Isited Australia AICS Isited Europe EINECS Isited Australia AICS Isited Australia AICS Isited Europe EINECS Isited Australia AICS	SARA Title III Section 302 Extremely Hazardous Substance Not applicable				
Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : D2B WHMIS Ingredient Disclosure List $\overline{2001-26-2}$ $57-11-4$ DSL All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: Australia AICS Isted China IECS Listed Europe EINECS Listed Japan ENCS Not determined Korea KECI isted	SARA Title III Section 313 Toxic Chemicals:				
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WHMIS Classification : D2B WHMIS Ingredient Discurstration : CAS-No. : 12001-26-2 : 57-11-4 : DSL All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: : Australia AICS : Loino IECS : Loino EINECS : Japan ENCS : Korea KECI :	National Pollutant Release Inventory (NF	RI)			
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	Japan ENCS : Not determ	ned			
Dhilipping DICCS . Listed	Korea KECI : Listed				
	Philippines PICCS : Listed				

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.