MATERIAL SAFETY DATA SHEET

O210 White Organosol

Version Number 1.2 Revision Date 03/15/2007 Page 1 of 8 Print Date 11/27/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	O210 White Organosol
Product code	:	FO20013625
Chemical Name	:	Mixture

CAS-No. : Mixture Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
2-Hydroxy-4-n-octoxybenzophenone	1843-05-6	1 - 5
2-Ethylhexyl acetate	103-09-3	1 - 5
1,2,4-Trimethylbenzene	95-63-6	5 - 10
Ethyl benzene	100-41-4	0.1 - 1
Silica, amorphous	7631-86-9	1 - 5
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Combustible. Vapors may be irritating to eyes and respiratory tract. This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion Eyes	May be harmful if swallowed.May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

PolyOne.

MATERIAL SAFETY DATA SHEET **O210 White Organosol**

Version Number 1.2 Revision Date 03/15/2007 Page 2 of 8 Print Date 11/27/2011

Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Between 100 °F and 200 °F (38°C and 93°C)
Flammable Limits	
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Autoignition temperature	: No data available
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or th soil. Should not be released into the environment.
Methods for cleaning up	: Contain and collect spillage with non-combustible absorbent materia (e.g. sand, earth, diatomaceus earth, vermiculite) and place in container for disposal according to local / national regulations (see



MATERIAL SAFETY DATA SHEET **O210 White Organosol**

ision Date 03/15/2007	Print Date 11/27/2
	section 13). Package all material in appropriate container for disposa Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Combustible liquid. Keep away from flames, hot surfaces, and source of ignition. Use only in an area with appropriate ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	: Store below 140 °F (60 °C). Keep containers dry and tightly closed avoid moisture absorption and contamination.
8. EXI	OSURE CONTROLS / PERSONAL PROTECTION
Respiratory protection	: Under normal handling conditions a respirator may not be required. Airborne contaminant levels should be maintained below the occupational exposure guidelines.
Eye/Face Protection	: Safety glasses with side-shields.
Hand protection	: Protective gloves.
Skin and body protection	: Long sleeved clothing.
Additional Protective Measures	: Safety shoes.
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practic. Wash hands before breaks and at the end of workday. Ensure adequa ventilation, especially in confined areas.
Engineering measures	: Provide general and/or local exhaust ventilation to control airborne contaminant levels below the exposure guidelines.
Exposure limit(s)	

PolyOne

MATERIAL SAFETY DATA SHEET **O210 White Organosol**

Version Number 1.2 Revision Date 03/15/2007 Page 4 of 8 Print Date 11/27/2011

Components	Value	Exposure time	Exposure type	List:
Ethyl benzene	100 ppm 434 mg/m3	Time Weighted Average (TWA):	Vapor and aerosol.	ACGIH
	125 ppm 543 mg/m3	Short Term Exposure Limit (STEL):	Vapor and aerosol.	ACGIH
	100 ppm 435 mg/m3	PEL:	Vapor and aerosol.	OSHA Z1
Silica, amorphous	20 mppcf	PEL:	Total dust.	OSHA
	20 mppcf	PEL:	Total dust.	Z3
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- liquid
 Viscous, liquid
 WHITE
 Very faint
 Not applicable
 No data available
 Immiscible
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH
- : Not established
- : Not determined
- : Not applicable
- : Not determined
- : Not determined
- : Not determined

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F),

MATERIAL SAFETY DATA SHEET **O210 White Organosol**

Version Number 1.2 Revision Date 03/15/2007

Page 5 of 8 Print Date 11/27/2011

and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1843-05-6	2-Hydroxy-4-n-octoxyben	sensitizer	Skin.
	zophenone		
103-09-3	2-Ethylhexyl acetate	Irritant	Eyes, Skin, Respiratory system.
95-63-6	1,2,4-Trimethylbenzene	Systemic effects	central nervous system (CNS).
		Irritant	Eyes, Skin.
100-41-4	Ethyl benzene	Irritant	Eyes, Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system,
			central nervous system (CNS).
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1843-05-6	2-Hydroxy-4-n-octoxyben	Oral LD50	> 10 gm/kg	rat
	zophenone	Dermal LD50	> 10 gm/kg	rabbit
103-09-3	2-Ethylhexyl acetate	Oral LD50	3 gm/kg	rat
		Dermal LD50	20 ml/kg	guinea pig
95-63-6	1,2,4-Trimethylbenzene	Oral LD50	5,000 mg/kg	rat
100-41-4	Ethyl benzene	Oral LD50	3,500 mg/kg	rat
		Dermal LD50	17800 ul/kg	rabbit
7631-86-9	Silica, amorphous	Oral	15,000	mouserat
		LD50Oral	mg/kg22,500	
		LD50	mg/kg	

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
100-41-4	Ethyl benzene	no	2B	no
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

PolyOne.

MATERIAL SAFETY DATA SHEET **O210 White Organosol**

Version Number 1.2 Revision Date 03/15/2007 Page 6 of 8 Print Date 11/27/2011

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

	12. ECOLOGICAL INFORMATION		
Persistence and degradability	: Not readily biodegradable.		
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.		
Bioaccumulation Potential	: No data available		
Additional advice	: No data available		
	13. DISPOSAL CONSIDERATIONS		
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
	14. TRANSPORT INFORMATION		
U.S. DOT Classification	: Refer to specific regulation.		
ICAO/IATA (air)	: Refer to specific regulation.		
IMO / IMDG (maritime)	: Refer to specific regulation.		
	15. REGULATORY INFORMATION		
US Regulations:			
OSHA Status	: Classified as hazardous based on components.		
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.		
US. EPA CERCLA Hazardous	Substances (40 CFR 302)		
Not applicable			

MATERIAL SAFETY DATA SHEET **O210 White Organosol**

Version Number 1.2 Revision Date 03/15/2007

Page 7 of 8 Print Date 11/27/2011

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

1,2,4-TRIMETHYLBENZENE 95-63-6 5.00 - 10.00	Chemical Name	CAS-No.	Weight %
	1,2,4-TRIMETHYLBENZENE		5.00 - 10.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Xylenes (o-, m-, p- isomers)	1330-20-7	0.10 - 1.00	230
Miscellaneous Zinc Compounds	0-31-7	0.10 - 1.00	241
Cumene	98-82-8	0.10 - 1.00	74
1,2,4-Trimethylbenzene	95-63-6	5.00 - 10.00	223

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
100-41-4	
7631-86-9	
1330-20-7	
95-63-6	

DSL

All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.

National Inventories:

Australia AICS	:	Not determined

:

China IECS : Not determined

PolyOne

MATERIAL SAFETY DATA SHEET **O210 White Organosol**

Version Number 1.2 Revision Date 03/15/2007 Page 8 of 8 Print Date 11/27/2011

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.