MATERIAL SAFETY DATA SHEET **DM223A NEW RED E**

Version Number 1.0 Revision Date 02/19/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	DM223A NEW RED E
Product code	:	FO20015991
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, water spray, dry powder, foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible. 6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as
Environmental precautions	impervious gloves, boots and coveralls.The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing

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Storage	P a : K	eriodically clean hoods, du ccumulation of these mater ceep containers dry and tigh	htly closed to avoid moistur	ninimize
		nd contamination. Store in		
8. E	XPOSURE	CONTROLS / PERSON	AL PROTECTION	
Respiratory protection	: N	lo personal respiratory prot	ective equipment normally	required.
Eye/Face Protection	: S	afety glasses with side-shie	elds.	
Hand protection	: P	rotective gloves.		
Skin and body protection	: L	ong sleeved clothing.		
Additional Protective Measures	: S	afety shoes.		
General Hygiene Considerations		Iandle in accordance with g Vash hands before breaks a	ood industrial hygiene and nd at the end of workday.	safety practic
Engineering measures		leat only in areas with appr ppropriate exhaust ventilati	opriate exhaust ventilation.	Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA ZI
	15 mg/m3	PEL:	Total dust.	OSHA ZI
	10 mg/m3	Time Weighted Averag (TWA):	e	MX OEL
	20 mg/m3	Short Term Exposure Lin (STEL):	nit	MX OEL
	9. PHYSIC	CAL AND CHEMICAL I	PROPERTIES	
Form Appearance Color	: liqui : Visc : RED	ous, liquid Sp	ecific Gravity: : No	t established t determined t applicable
Odor Melting point/range Boiling Point:	: Not	v faint Va	por pressure : No pour density : No	t determined t determined t applicable

10. STABILITY AND REACTIVITY

Stability

: Stable.

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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.	
Environmental Toxicity	:	Environmental toxicity has not been established for this mixture as a whole.	
Bioaccumulation Potential	:	No data available	
Additional advice	:	No data available	
	1	3. DISPOSAL CONSIDERATIONS	•
Product	:	Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste	

generator of waste material has the responsibility for proper waste
classification, transportation and disposal in accordance with
applicable federal, state/provincial and local regulations.Contaminated packaging:Recycling is preferred when possible. The generator of waste material
has the responsibility for proper waste classification, transportation

and disposal in accordance with applicable federal, state/provincial

and local regulations.

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]	4. TRANSPOR	T INFORMATIO	N	
U.S. DOT Classification		Refer to specifi	a regulation		
U.S. DOT Classification	•	Refer to specifi	ie regulation.		
ICAO/IATA (air)	:	Refer to specifi	c regulation.		
IMO / IMDG (maritime)	:	Refer to specifi	c regulation.		
	15	5. REGULATO	RY INFORMATIO	ON	
US Regulations:					
OSHA Status	:	Classified as ha	azardous based on c	components.	
TSCA Status	:	All component Inventory.	ts of this product are	e listed on or exer	mpt from the TSCA
US. EPA CERCLA Hazardou	s Sub	stances (40 CFR	302)		
Not applicable					
California Proposition	:	Not applicable			
65					
SARA Title III Section 302 E	xtrem	ely Hazardous S	ubstance		
		-		ia Not Applicabl	a undan this name
Unless specific chemicals are	Ident	med under uns se	ection, this product	is not Applicabl	le under uns regula
SARA Title III Section 313 T	oxic (Chemicals:			
Unless specific chemicals are	ident	fied under this se	ection, this product	is Not Applicabl	le under this regula
_			, I	II	
Canadian Regulations:					
National Pollutant Rele	ease I	nventory (NPRI)			
Chemical Name			CAS-No.	Weight %	NPRI ID#
Miscellaneous Zinc Compo	unds		Not Available	0.10 - 1.00	241
			1	0.10 - 1.00	241
				0.10 1.00	241

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DSL	:	All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined
		16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.