MATERIAL SAFETY DATA SHEET VBX3574 DUP EBONY PVC CRYO GRIND

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	VBX3574 DUP EBONY PVC CRYO GRIND
Product code	:	FO20016219
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion		
Acute exposure			
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling. 		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		
Medical Conditions Aggravated by Exposure:	: None known.		

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion	 Not applicable Not applicable Not relevant Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under
Hazards	fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume



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		condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSUR	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odour Melting point/range Boiling Point: Water solubility
- : Solid : powder, granular : BLACK Very faint : Not determined : Not applicable : Insoluble

:

- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pН
- Not applicable : Not determined : Not determined : Not applicable : Not applicable : : Not applicable

10. STABILITY AND REACTIVITY

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Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Cl	nemical Name	Effect	Target Organ
1317-65-3 Calci	Calciun	n carbonate	Irritant	Eyes, Skin.
			Systemic effects	Eyes, Skin, Respiratory system
		12. ECOLOGIO	CAL INFORMATION	1
Persistence and degr	adability	: Not readily bi	odegradable.	
Environmental Toxic	city	: Adverse ecolo	ogical impact is not kno	wn or expected under normal use
Bioaccumulation Pot	tential	: No data avail	able	
Additional advice		: No data avail	able	
			CONCIDEDATIONS	
		13. DISPOSAL	CONSIDERATIONS	
Product		generator of v classification,	waste material has the r	d to disposal or incineration. The esponsibility for proper waste posal in accordance with nd local regulations.

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	14	4. TRANSPORT INFORMATIO	N	
U.S. DOT Classification	:	Not regulated for transportation.		
ICAO/IATA (air)	:	Not regulated for transportation.		
IMO / IMDG (maritime)	:	Not regulated for transportation.		
	15.	REGULATORY INFORMATIO	DN	
US Regulations:				
OSHA Status	:	Classified as hazardous based on c	components.	
TSCA Status	:	All components of this product are Inventory.	-	npt from the TSCA
US. EPA CERCLA Hazardou	ıs Subs	tances (40 CFR 302)		
Not applicable				
California Propositior 65	n :	Not applicable		
SARA Title III Section 302 E	Extreme	ly Hazardous Substance		
		ly Hazardous Substance	is Not Applicabl	e under this regula
			is Not Applicabl	e under this regula
Unless specific chemicals are	identif	ied under this section, this product	is Not Applicabl	e under this regula
Unless specific chemicals are SARA Title III Section 313 T	identif	ied under this section, this product		-
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are	identif	ied under this section, this product		-
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WHMIS Classification : Not controlled.

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DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
National Inventories:			
Australia AICS	:	Not determined	
China IECS	:	Not determined	
Europe EINECS	:	Not determined	
Japan ENCS	:	Not determined	
Korea KECI	:	Not determined	
Philippines PICCS	:	Not determined	
		16. OTHER INFORMATION	┥

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.