MATERIAL SAFETY DATA SHEET STAN-TONE HCC-30803 ALUMINUM

Version Number 1.0 Revision Date 05/11/2007 Page 1 of 6 Print Date 11/28/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC-30803 ALUMINUM
Product code	:	FO20016575
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Aluminum	7429-90-5	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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MATERIAL SAFETY DATA SHEET STAN-TONE HCC-30803 ALUMINUM

Version Number 1.0 Revision Date 05/11/2007 Page 2 of 6 Print Date 11/28/2011

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 No data available No data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.

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MATERIAL SAFETY DATA SHEET STAN-TONE HCC-30803 ALUMINUM

Version Number 1.0 Revision Date 05/11/2007

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Page 3 of 6 Print Date 11/28/2011

Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPOS	SUF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Aluminum	10 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder. as Al	ACGIH
	15 mg/m3	PEL:	Total dust. as Al	OSHA Z1
	5 mg/m3	PEL:	Respirable dust. as Al	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Welding fume.	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
Silica, amorphous, fumed, crystal-free	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance

- : liquid
- : liquid, Viscous liquid dispersion

Evaporation rate Specific Gravity

Not establishedNot determined

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-30803 ALUMINUM

Version Number 1.0 Revision Date 05/11/2007 Page 4 of 6 Print Date 11/28/2011

Color Odour Melting point/range Boiling Point: Water solubility	:	GREY Very faint Not applicable Not applicable Immiscible	Bulk density Vapour pressure Vapour density pH	:	Not applicable Not determined Heavier than air. Not determined
		10. STABILITY AND RE	EACTIVITY		
Stability		: Stable.			
Hazardous Polymerization		: Will not occur.			
Conditions to avoid		: Keep away from oxidized decomposition, do not o	ing agents and open flam overheat.	e.	To avoid thermal

		1 /
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
7429-90-5	Aluminum	Irritant	Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
112945-52-5	Silica, amorphous, fumed, crystal-free	Oral LD50	3,160 mg/kg	rat

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	:	No data available



MATERIAL SAFETY DATA SHEET STAN-TONE HCC-30803 ALUMINUM

Version Number 1.0 Revision Date 05/11/2007 Page 5 of 6 Print Date 11/28/2011

Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	s Substances (40 CFR 302)
Not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 E	xtremely Hazardous Substance
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regulatio
SARA Title III Section 313 T	oxic Chemicals:

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MATERIAL SAFETY DATA SHEET STAN-TONE HCC-30803 ALUMINUM

Version Number 1.0 Revision Date 05/11/2007 Page 6 of 6 Print Date 11/28/2011

Unless specific chemicals are identified under this sec Chemical Name		CAS-	No. We	ight %
ALUMINUM (FUME OR D	UST)	7429-9	0-5 30.0	00 - 60.00
Canadian Regulations:				
National Pollutant Relea	se Inventory (NPR)	CAS-No.	Weight %	NPRI ID#
Aluminum		7429-90-5	30.00 - 60.0	
CAS-No.				
7429-90-5 112945-52-5 DSL		nts of this product a		lian Domestic
112945-52-5 DSL		nts of this product a ist (DSL) or are exe		lian Domestic
112945-52-5 DSL				lian Domestic
DSL National Inventories:	Substances Li			lian Domestic
112945-52-5 DSL National Inventories: Australia AICS	Substances Li			lian Domestic
112945-52-5DSLJational Inventories:Australia AICSChina IECS	Substances Li : Listed : Listed	ist (DSL) or are exe		lian Domestic
112945-52-5 DSL lational Inventories: Australia AICS China IECS Europe EINECS	Substances Li : Listed : Listed : Listed	ist (DSL) or are exe		lian Domestic

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination