MATERIAL SAFETY DATA SHEET **DB1541D ORANGE**

Version Number 1.6 Revision Date 04/08/2014

Page 1 of 6 Print Date 4/10/2014

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	DB1541D ORANGE
Product code	:	FO20016988
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion	
Acute exposure		
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.	
Ingestion	: May be harmful if swallowed.	
Eyes	: May cause eye and skin irritation.	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	
Medical Conditions Aggravated by Exposure:	: None known.	

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MATERIAL SAFETY DATA SHEET **DB1541D ORANGE**

Version Number 1.6 Revision Date 04/08/2014 Page 2 of 6 Print Date 4/10/2014

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne
Unusual Fire/Explosion Hazards	 contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue.



MATERIAL SAFETY DATA SHEET **DB1541D ORANGE**

		Page Print Date 4/10
	Periodically clean hood accumulation of these r	s, ducts, and other surfaces to minimize naterials.
Storage	: Keep containers dry and and contamination. Sto	l tightly closed to avoid moisture absorptior re in a cool dry place.
8. EX	POSURE CONTROLS/PERS	ONAL PROTECTION
Respiratory protection	: No personal respiratory	protective equipment normally required.
Eye/Face Protection	: Safety glasses with side	-shields
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved clothing	
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations		ith good industrial hygiene and safety efore breaks and at the end of workday.
Engineering measures	: Heat only in areas with	appropriate exhaust ventilation. Provide
	appropriate exhaust ver	
Exposure limit(s)		
_		tilation at machinery.
There are no known hazardo	appropriate exhaust ver	tilation at machinery. thresholds in this product.
There are no known hazardo	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMIC.	tilation at machinery. thresholds in this product.
There are no known hazardo 9 Form	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMIC. : liquid	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established
There are no known hazardo 9 Form Appearance	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMIC. : liquid : viscous, liquid	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined
There are no known hazardo 9 Form Appearance Colour	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMIC. : liquid : viscous, liquid : ORANGE	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable
There are no known hazardo 9 Form Appearance Colour Odour	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMICA : liquid : viscous, liquid : ORANGE : very faint	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined
There are no known hazardo 9 Form Appearance Colour Odour Melting point/range	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMICA : liquid : viscous, liquid : ORANGE : very faint : not applicable	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined Vapour density : Not determined
There are no known hazardo 9 Form Appearance Colour Odour	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMIC. : liquid : viscous, liquid : ORANGE : very faint	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined
There are no known hazardo 9 Form Appearance Colour Odour Melting point/range Boiling Point:	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMIC. : liquid : viscous, liquid : ORANGE : very faint : not applicable : not applicable	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined Vapour density : Not determined pH : Not applicable
There are no known hazardo 9 Form Appearance Colour Odour Melting point/range Boiling Point:	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMICA : liquid : viscous, liquid : ORANGE : very faint : not applicable : not applicable : immiscible 10. STABILITY AND RE	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined Vapour density : Not determined pH : Not applicable
There are no known hazardo 9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	appropriate exhaust ver us components above regulatory . PHYSICAL AND CHEMICA : liquid : viscous, liquid : ORANGE : very faint : not applicable : not applicable : immiscible 10. STABILITY AND RE	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined Vapour density : Not determined pH : Not applicable EACTIVITY
There are no known hazardo 9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability	appropriate exhaust ver us components above regulatory .PHYSICAL AND CHEMIC. : liquid : viscous, liquid : ORANGE : very faint : not applicable : not applicable : immiscible 10. STABILITY AND RI : The product is stable if : Will not occur.	tilation at machinery. thresholds in this product. AL PROPERTIES Evapouration rate : Not established Specific Gravity : Not determined Bulk density : Not applicable Vapour pressure : Not determined Vapour density : Not determined pH : Not applicable CACTIVITY stored and handled as prescribed.

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MATERIAL SAFETY DATA SHEET **DB1541D ORANGE**

sion Number 1.6 /ision Date 04/08/2014	Page 4 c Print Date 4/10/20
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).
	11. TOXICOLOGICAL INFORMATION
There are no known hazardous	components above regulatory thresholds in this product.
	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.

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MATERIAL SAFETY DATA SHEET **DB1541D ORANGE**

Version Number 1.6 Revision Date 04/08/2014 Page 5 of 6 Print Date 4/10/2014

	TSCA Inventory.			
US. EPA CERCLA Hazardou	s Substances (40 CFR 302)			
not applicable				
California Proposition 65	: WARNING! This product contains a chemical known to the State of California to cause cancer.			
SARA Title III Section 302 E	xtremely Hazardous Substance			
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regulation			
SARA Title III Section 313 Te	oxic Chemicals:			
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regulation			
Canadian Regulations:				
National Pollutant Rele	ease Inventory (NPRI)			
not applicable				
WHMIS Classification	n : Not controlled.			
DSL	: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.			
National Inventories:				
Australia AICS	: Not determined			
China IECS	: Not determined			
Europe EINECS	: Not determined			
Japan ENCS	: Not determined			
Korea KECI	: Not determined			
Philippines PICCS	: Not determined			
16. OTHER INFORMATION				

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MATERIAL SAFETY DATA SHEET **DB1541D ORANGE**

Version Number 1.6 Revision Date 04/08/2014

Page 6 of 6 Print Date 4/10/2014

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.