MATERIAL SAFETY DATA SHEET **DB2184D CLEAR LOWER VISC**

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : Emergency telephone : number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	DB2184D CLEAR LOWER VISC
Product code	:	FO20017753
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion			
Acute exposure			
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.		
Ingestion	: May be harmful if swallowed.		
Eyes	: May cause eye and skin irritation.		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		
Medical Conditions Aggravated by Exposure:	: None known.		

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	4. FIRST AID MEASURES			
Inhalation	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.			
Ingestion	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.			
Eyes	Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.			
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.			
	5. FIREFIGHTING MEASURES			
Flash point	: no data available			
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 			
	6. ACCIDENTAL RELEASE MEASURES			
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.			
Methods for cleaning up	 Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. 			
	7. HANDLING AND STORAGE			
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue.			

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Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Keep containers dry and tightly closed to avoid moisture absorption Storage : and contamination. Store in a cool dry place. 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Respiratory protection No personal respiratory protective equipment normally required. : **Eye/Face Protection** : Safety glasses with side-shields Hand protection Protective gloves : Skin and body protection : Long sleeved clothing Additional Protective Safety shoes : Measures General Hygiene : Handle in accordance with good industrial hygiene and safety Considerations practice. Wash hands before breaks and at the end of workday. Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	:	1
Appearance	:	1
Colour	:	7
Odour	:	1
Melting point/range	:	1
Boiling Point:	:	1
Water solubility	:	i

liquid viscous, liquid TRANSPARENT very faint not applicable not applicable immiscible

Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pН

Not established • Not determined : : Not applicable : Not determined : Not determined :

Not applicable

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.

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Hazardous decomposition products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

 Not readily biodegradable. Environmental toxicity has not been established for this mixture as a whole. no data available no data available
 whole. no data available no data available
: no data available
12 DISDOCAL CONSIDERATIONS
13. DISPOSAL CONSIDERATIONS
: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
14. TRANSPORT INFORMATION
: Refer to specific regulation.
: Refer to specific regulation.
: Refer to specific regulation.
15. REGULATORY INFORMATION
: There are no known hazardous components above regulatory thresholds in this product.

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TSCA Status : All components TSCA Inventory	s of this product are	listed on or exen	npt from the			
US. EPA CERCLA Hazardous Substances (40 CFR 302)						
not applicable						
California Proposition : WARNING! TI 65 California to cau	-	s a chemical know	vn to the State of			
SARA Title III Section 302 Extremely Hazardous Substance						
Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation						
SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation						
Canadian Regulations:						
-						
National Pollutant Release Inventory (NPRI) Chemical Name	CAS-No.	Weight percent	NPRI ID#			
Bis (2-ethylhexyl) adipate	103-23-1	5.00 - 10.00				
	s of this product are (DSL) or are exempt		Domestic			

Australia AICS:Not determinedChina IECS:Not determinedEurope EINECS:Not determinedJapan ENCS:Not determinedKorea KECI:Not determinedPhilippines PICCS:Not determined

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.