MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

Version Number 1.0 Revision Date 09/10/2009

Page 1 of 7 Print Date 1/9/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC-31767 BLACK FPVC
Product code	:	FO20022912
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Carbon black	1333-86-4	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

PolyOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

Version Number 1.0 Revision Date 09/10/2009 Page 2 of 7 Print Date 1/9/2012

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards Personal precautions	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 6. ACCIDENTAL RELEASE MEASURES Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	 The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.

PolyOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

Version Number 1.0 Revision Date 09/10/2009

Page 3 of 7 Print Date 1/9/2012

Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPO	SUI	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):		ACGIH
	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Silica, amorphous, fumed, crystal-free	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance : liquid : liquid, Viscous liquid Evaporation rate Specific Gravity Not establishedNot determined

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

dispersion

: BLACK

Version Number 1.0 Revision Date 09/10/2009

Colour

Odour Melting point/range Boiling Point: Water solubility	: no : no	ery faint ot applicable ot applicable nmiscible	Vapour pressure Vapour density pH	:	Not determined Heavier than air. Not determined	
	1	0. STABILITY AND RE	EACTIVITY			
Stability	:	Stable				
Hazardous Polymerization	:	Will not occur.				
Conditions to avoid	:	Keep away from oxidizide decomposition, do not o		me.	To avoid thermal	
Incompatible Materials	:	Incompatible with stron	g acids and oxidizing a	gen	ts.	
Hazardous decomposition	:	Carbon dioxide (CO2),	carbon monoxide (CO)	, ox	ides of nitrogen	

Bulk density

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

products

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit
112945-52-5	Silica, amorphous, fumed, crystal-free	Oral LD50	3,160 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

Page 4 of 7 Print Date 1/9/2012

Not applicable

:

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

Version Number 1.0 Revision Date 09/10/2009 Page 5 of 7 Print Date 1/9/2012

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
elle ber classification	

PolyOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

Version Number 1.0 Revision Date 09/10/2009 Page 6 of 7 Print Date 1/9/2012

	15	5. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	s Sub	stances (40 CFR 302)
not applicable		
California Proposition 65	:	WARNING! This product contains a chemical known to the State of California to cause cancer.
SARA Title III Section 302 E	xtrem	ely Hazardous Substance
SARA Title III Section 302 E Unless specific chemicals are		
	ident	ified under this section, this product is Not Applicable under this regulation
Unless specific chemicals are SARA Title III Section 313 To	ident oxic (ified under this section, this product is Not Applicable under this regulation.
Unless specific chemicals are SARA Title III Section 313 To Unless specific chemicals are	ident oxic (ified under this section, this product is Not Applicable under this regulation
Unless specific chemicals are SARA Title III Section 313 To	ident oxic (ident	ified under this section, this product is Not Applicable under this regulation Chemicals:
Unless specific chemicals are SARA Title III Section 313 To Unless specific chemicals are Canadian Regulations:	ident oxic (ident	ified under this section, this product is Not Applicable under this regulatic Chemicals:
Unless specific chemicals are SARA Title III Section 313 To Unless specific chemicals are Canadian Regulations: National Pollutant Rele	ident oxic (ident ease I	ified under this section, this product is Not Applicable under this regulation Chemicals:
Unless specific chemicals are SARA Title III Section 313 To Unless specific chemicals are Canadian Regulations: National Pollutant Rele not applicable	ident oxic (ident ease I	ified under this section, this product is Not Applicable under this regulation. Chemicals: ified under this section, this product is Not Applicable under this regulation nventory (NPRI)
Unless specific chemicals are SARA Title III Section 313 To Unless specific chemicals are Canadian Regulations: National Pollutant Rele not applicable WHMIS Classification	ident oxic (ident ease I	ified under this section, this product is Not Applicable under this regulat Chemicals: ified under this section, this product is Not Applicable under this regulation nventory (NPRI)

<u>PolyOne</u>

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31767 BLACK FPVC

Version Number 1.0 Revision Date 09/10/2009 Page 7 of 7 Print Date 1/9/2012

:	Listed
:	Listed
:	Listed
:	Not determined
:	Listed
:	Listed
	:

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.