MATERIAL SAFETY DATA SHEET

MB2647 Red Faster Gel

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	MB2647 Red Faster Gel
Product code	:	FO20022934
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Stoddard solvent	8052-41-3	0.1 - 1
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

: Inhalation, Skin contact, Ingestion		
: Inhalation of airborne droplets may cause irritation of the respiratory tract.		
: May be harmful if swallowed.		
: May cause eye and skin irritation.		
: Experience shows no unusual dermatitis hazard from routine handling.		
: Refer to Section 11 for Toxicological Information.		
: None known.		

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	5. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing

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fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		
Stoddard solvent	100 ppm	Time Weighted Average		ACGIH
		(TWA):		
	350	Recommended exposure		NIOSH
	mg/m3	limit (REL):		
	1,800	Ceiling Limit Value and		NIOSH
	mg/m3	Time Period (if specified):		
	500 ppm	PEL:		OSHA Z1
	2,900			
	mg/m3			
	100 ppm	Time Weighted Average		OSHA Z1A
	525 mg/m3	(TWA):		
	100 ppm	Time Weighted Average		MX OEL
	523 mg/m3	(TWA):		
	200 ppm	Short Term Exposure Limit		MX OEL
	1,050	(STEL):		
	mg/m3			

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility

Stability

: liquid : viscous, liquid

- : RED : very faint : not applicable : not applicable : immiscible
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pН
- : Not established Not determined : Not applicable : Not determined : Not determined
- : Not applicable

10. STABILITY AND REACTIVITY : Stable Hazardous Polymerization Will not occur. · Conditions to avoid Keep away from oxidizing agents and open flame. To avoid thermal : decomposition, do not overheat.

- Incompatible Materials Incompatible with strong acids and oxidizing agents., Avoid contact : with acetal homopolymers and acetal copolymers during processing.
- Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen Hazardous decomposition : (NOx), hydrogen chloride (HCl), other hazardous materials, and products smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur

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after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
8052-41-3	Stoddard solvent	Systemic effects	Kidney, Liver, central nervous
			system (CNS).
		Irritant	Eyes, Skin, Respiratory
			system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
8052-41-3	Stoddard solvent	Oral LD50	> 5,000 mg/kg	rat
		Dermal LD50	> 3,000 mg/kg	rabbit

12. ECOLOGICAL INFORMATION

Persistence and degradability	Not readily biodegradable.	
Environmental Toxicity	Environmental toxicity has not been established for this mixt whole.	ure as a
Bioaccumulation Potential	no data available	
Additional advice	no data available	
	DISPOSAL CONSIDERATIONS	
Product	Where possible recycling is preferred to disposal or incinerat	

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

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	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
not applicable	
65	
SADA T:41- III Section 2021	Zetaan ah. Hawa ahaa Cabataa aa
	Extremely Hazardous Substance
	Extremely Hazardous Substance e identified under this section, this product is Not Applicable under this regulat
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Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: National Pollutant Ref	e identified under this section, this product is Not Applicable under this regulat Foxic Chemicals: e identified under this section, this product is Not Applicable under this regulat lease Inventory (NPRI)

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National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Not determined
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.