PolvOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009 Page 1 of 8 Print Date 1/9/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	STAN-TONE HCC-31779 CHOCOLATE
Product code :	FO20023040
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Carbon black	1333-86-4	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Iron oxide	1309-37-1	5 - 10
Titanium dioxide	13463-67-7	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

PolyOne.

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009 Page 2 of 8 Print Date 1/9/2012

Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE



MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009		Page 3 of 8 Print Date <i>1/9/2012</i>
Handling	:	Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXP	'OSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

PolyOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009 Page 4 of 8 Print Date 1/9/2012

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):		ACGIH
	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Iron oxide	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
Silica, amorphous, fumed, crystal-free	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility liquid
liquid, Viscous liquid dispersion
BROWN
very faint
not applicable
not applicable
immiscible Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not established
Not determined
Not applicable
Not determined
Heavier than air.

- : Not determined
 - i tot determined

10. STABILITY AND REACTIVITY

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009 Page 5 of 8 Print Date 1/9/2012

Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit
112945-52-5	Silica, amorphous, fumed, crystal-free	Oral LD50	3,160 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009 Page 6 of 8 Print Date 1/9/2012

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Persistence and degradability	: Not readily biodegradable.
	. Not readily blodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION

PolyOne.

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

on Number 1.0 ion Date 10/01/2009			Print	Pag Date 1
JS Regulations:				
OSHA Status : Classified as ha	azardous based on	component	s.	
TSCA Status : All component TSCA Inventor	ts of this product a ry.	re listed on	or exempt f	rom the
US. EPA CERCLA Hazardous Substances (40 CFR	302)			
not applicable				
California Proposition : WARNING! 7 65 California to ca		ins a chemi	cal known to	the Stat
SARA Title III Section 302 Extremely Hazardous S	ubstance			
······································				
Jnless specific chemicals are identified under this se	ection, this produc	t is Not Ap	plicable und	er this re
Unless specific chemicals are identified under this se	ection, this produc	t is Not Ap	plicable und	er this re
Unless specific chemicals are identified under this se SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this se Chemical Name	ection, this produc	t is Not Ap No.	plicable unde Weight perce	er this re
SARA Title III Section 313 Toxic Chemicals: Jnless specific chemicals are identified under this se	ection, this produc	t is Not Ap No.	plicable unde	er this re
SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this se Chemical Name ZINC COMPOUNDS Canadian Regulations: National Pollutant Release Inventory (NPRI)	ection, this product CAS-N 68187-:	t is Not Ap No. 51-9	plicable unde Weight perc 10.00 - 30.0	er this re cent 00
SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this sector Chemical Name ZINC COMPOUNDS Canadian Regulations: National Pollutant Release Inventory (NPRI) Chemical Name	ection, this produc CAS-N 68187-	t is Not Ap No. 51-9 Weight percent	plicable under Weight percent 10.00 - 30.	er this re
SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this se Chemical Name ZINC COMPOUNDS Canadian Regulations: National Pollutant Release Inventory (NPRI)	ection, this product CAS-N 68187-:	t is Not Ap No. 51-9 Weight	plicable under Weight percent 10.00 - 30.	er this re cent 00
SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section 2010 Compounds ZINC COMPOUNDS Canadian Regulations: National Pollutant Release Inventory (NPRI) Chemical Name Zinc ferrite brown spinel (C.I. Pigment Yellow	ection, this produc CAS-N 68187-	t is Not Ap No. 51-9 Weight percent	plicable under Weight percent 10.00 - 30.	er this re cent 00

PolyOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-31779 CHOCOLATE

Version Number 1.0 Revision Date 10/01/2009 Page 8 of 8 Print Date 1/9/2012

National Inventories:

1	Australia AICS	:	Listed
(China IECS	:	Listed
]	Europe EINECS	:	Listed
	Japan ENCS	:	Not determined
]	Korea KECI	:	Listed
]	Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.