MATERIAL SAFETY DATA SHEET DM698A TEXTURED BROWN NON-PHTHALATE

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name Product code Chemical Name CAS-No. Product Use	::	DM698A TEXTURED BROWN NON-PHTHALATE FO20025301 Mixture Mixture Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion		
Acute exposure			
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.		
Ingestion	: May be harmful if swallowed.		
Eyes	: May cause eye and skin irritation.		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		
Medical Conditions Aggravated by Exposure:	: None known.		

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne
Unusual Fire/Explosion Hazards	 contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue.

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Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Keep containers dry and tightly closed to avoid moisture absorption Storage : and contamination. Store in a cool dry place. 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Respiratory protection No personal respiratory protective equipment normally required. : **Eye/Face Protection** : Safety glasses with side-shields Hand protection Protective gloves : Skin and body protection : Long sleeved clothing Additional Protective Safety shoes : Measures General Hygiene : Handle in accordance with good industrial hygiene and safety Considerations practice. Wash hands before breaks and at the end of workday. Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: liquid
Appearance	: viscous, liquid
Colour	: BROWN
Odour	: very faint
Melting point/range	: not applicable
Boiling Point:	: not applicable
Water solubility	: immiscible

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Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density

Not established • Not determined • : Not applicable : Not determined : Not determined :

Not applicable

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.

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Hazardous decomposition products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

Not readily biodegradable. Environmental toxicity has not been established for this mixture as a whole. no data available no data available I3. DISPOSAL CONSIDERATIONS Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
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14. TRANSPORT INFORMATION
Refer to specific regulation.
Refer to specific regulation.
Refer to specific regulation.
5. REGULATORY INFORMATION
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TSCA Status

: All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Miscellaneous Zinc Compounds	0-05-5	0.10 - 1.00	241

WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
tional Inventories:		

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.