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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BLACK
Product code	:	FO20025588
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Particulates, like other inert materials can be mechanically irritating.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media	 not applicable not applicable Not relevant Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	5. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically



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	these materials.	d other surfaces to minimize accumulation of
Storage		nd tightly closed to avoid moisture absorption Keep in a dry, cool place.
8. EX	POSURE CONTROLS/PER	SONAL PROTECTION
Respiratory protection		ry protective equipment normally required. If r wear appropriate respiratory protection.
Eye/Face Protection	: Safety glasses with side	de-shields
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved clothing	J
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations		with good industrial hygiene and safety before breaks and at the end of workday.
Engineering measures		th appropriate exhaust ventilation. Provide entilation at machinery.
Exposure limit(s)		
There are no known hazardo	us components above regulato	ry thresholds in this product.
9	. PHYSICAL AND CHEMI	CAL PROPERTIES
Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	 solid powder, granular BLACK very faint Not determined not applicable insoluble 	Evapouration rate: Not applicableSpecific Gravity: Not determinedBulk density: Not determinedVapour pressure: not applicableVapour density: not applicablepH: not applicable
	10. STABILITY AND H	REACTIVITY
Stability	: The product is stable	if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: To avoid thermal deco oxidizing agents and o	omposition, do not overheat. Keep away from open flame.



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	with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.
	11. TOXICOLOGICAL INFORMATION
There are no known hazardous	components above regulatory thresholds in this product.
	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO/IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.

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TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 Ext	remely Hazardous Substance
Unless specific chemicals are id	entified under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 Tox	ic Chemicals:
Unless specific chemicals are id	entified under this section, this product is Not Applicable under this regulation
Canadian Regulations:	
National Pollutant Relea	se Inventory (NPRI)
not applicable	
WHMIS Classification	: Not controlled.
DSL	: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:	
Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined
	16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.