PolyOne

MATERIAL SAFETY DATA SHEET ORANGE

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| POLYONE CORPORATI 8155 Cobb Center Drive, 7 | | aw, GA 30152 |
|--|---|--|
| Telephone Emergency telephone number | : | 1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
| Product name | : | ORANGE |
| Product code | : | FO20026385 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

| Components | CAS-No. | Weight percent |
|------------------|------------|----------------|
| Titanium dioxide | 13463-67-7 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Skin contact, Ingestion |
|----------------------------|--|
| Acute exposure | |
| Inhalation | : Inhalation of airborne droplets may cause irritation of the respiratory tract. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : May cause eye and skin irritation. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |

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| Medical Conditions Aggravated by Exposure: | : None known. |
|---|--|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. Seek medical attention if necessary. |
| Eyes | : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIREFIGHTING MEASURES |
| Flash point | : no data available |
| Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media | no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. |
| Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment. |
| Methods for cleaning up | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. |
| | 7. HANDLING AND STORAGE |
| Handling | : Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation. |



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| Respiratory protection | Under normal handling co | onditions a respirator may not be required. |
|-----------------------------------|---|--|
| Eye/Face Protection | Safety glasses with side-sl | hields |
| Hand protection | Protective gloves | |
| Skin and body protection | Long sleeved clothing | |
| Additional Protective Measures | Safety shoes | |
| General Hygiene Considerations | | h good industrial hygiene and safety fore breaks and at the end of workday. |
| Engineering measures | Heat only in areas with ap appropriate exhaust ventil | propriate exhaust ventilation. Provide ation at machinery. |

Exposure limit(s)

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| Components | Value | Exposure time | Exposure type | List: |
|------------------|----------|---------------------------|---------------|----------|
| Titanium dioxide | 10 mg/m3 | Time Weighted Average | | ACGIH |
| | | (TWA): | | |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average | Total dust. | OSHA Z1A |
| | | (TWA): | | |
| | 10 mg/m3 | Time Weighted Average | as Ti | MX OEL |
| | | (TWA): | | |
| | 20 mg/m3 | Short Term Exposure Limit | as Ti | MX OEL |
| | | (STEL): | | |

| Form | : liquid | Evapouration rate | : | Not established |
|---------------------|-------------------------------------|-------------------|---|-------------------|
| Appearance | : liquid, Viscous liquid dispersion | Specific Gravity | : | Not determined |
| Colour | : ORANGE | Bulk density | : | Not applicable |
| Odour | : very faint | Vapour pressure | : | Not determined |
| Melting point/range | : not applicable | Vapour density | : | Heavier than air. |
| Boiling Point: | : not applicable | pH | : | Not determined |
| Water solubility | : immiscible | 1 | | |



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| Stability | : | The product is stable if stored and handled as prescribed. |
|----------------------------------|---|--|
| Hazardous Polymerization | : | Will not occur. |
| Conditions to avoid | : | Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : | Incompatible with strong acids and oxidizing agents. |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ | |
|------------|------------------|------------------|---------------------|--|
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. | |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|------------|------------------|------|------|-----|
| 13463-67-7 | Titanium dioxide | no | 2B | no |

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

| Persistence and degradability | : | Not readily biodegradable. |
|-------------------------------|---|--|
| Environmental Toxicity | : | Environmental toxicity has not been established for this mixture as a whole. |
| Bioaccumulation Potential | : | no data available |
| Additional advice | : | no data available |

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| | 13. DISPOSAL CONSIDERATIONS |
|-------------------------------|---|
| Product | : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Refer to specific regulation. |
| ICAO/IATA | : Refer to specific regulation. |
| IMO/IMDG (maritime) | : Refer to specific regulation. |
| | 15. REGULATORY INFORMATION |
| US Regulations: | |
| OSHA Status | : Classified as hazardous based on components. |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardous | s Substances (40 CFR 302) |
| not applicable | |
| California Proposition 65 | : Not applicable |
| SARA Title III Section 302 E | stremely Hazardous Substance |
| Unless specific chemicals are | identified under this section, this product is Not Applicable under this regul |
| SARA Title III Section 313 To | oxic Chemicals: identified under this section, this product is Not Applicable under this regul |

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Canadian Regulations:

| Chemical Name | | | CAS-No. | Weight percent | NPRI ID# | |
|----------------------|---|--|-----------|----------------|----------|--|
| Aluminum oxide | | | 1344-28-1 | 0.10 - 1.00 | | |
| WHMIS Classification | : | D2A | | | | |
| DSL | : | All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. | | | | |
| ational Inventories: | | | | | | |
| Australia AICS | : | Not determined | | | | |
| China IECS | : | Not determined | | | | |
| Europe EINECS | : | Listed | | | | |
| Japan ENCS | : | Not determined | | | | |
| Korea KECI | : | Not determined | | | | |
| | | | | | | |

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.