Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 1 of 16 Print Date 12/28/2018

SAFETY DATA SHEET

GeonTM MB2547D Blue 25% MR

Section 1. Identificati	on	
GHS product identifier	:	Geon [™] MB2547D Blue 25% MR
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20026994
Product type	:	liquid
<u>Relevant identified uses of the subs</u> Product use	stance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	SKIN SENSITIZATION - Category 1

GHS label elements



Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 2 of 16 Print Date 12/28/2018

Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	May cause an allergic skin reaction.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Wear protective gloves. Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.
Response	:	IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs:
Storago		Get medical attention.
Storage	÷	Not applicable. Dispose of contents and container in accordance with all local,
Disposal	:	regional, national and international regulations.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20026994

CAS number/other identifiers

Ingredient name	%	CAS number
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters,	5 - 10	68515-48-0
C9-rich		
Proprietary Hazardous Compounds	0.3 - 1	Not available.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 3 of 16 Print Date 12/28/2018

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation	 No known significant effects or critical hazards. No known significant effects or critical hazards.
Skin contact Ingestion	May cause an allergic skin reaction.No known significant effects or critical hazards.



Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 4 of 16 Print Date 12/28/2018

Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
Indication of immediate medical att	entic	on and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters Special protective equipment for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated

vOne

Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 5 of 16 Print Date 12/28/2018

in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ai	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

:

Precautions for safe handling

- **Protective measures**
- Put on appropriate personal protective equipment (see Section 8).



Geon™ MB2547D Blue 25% MR

Version Number 1.5	Page 6 of 16
Revision Date 12/27/2018	Print Date 12/28/2018

Advice on general occupational	:	Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Eating, drinking and smoking should be prohibited in areas where this
hygiene		material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	None.
Proprietary Hazardous Compounds	None.
Appropriate engineering controls : Environmental exposure controls :	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures



Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018		Page 7 of 16 Print Date 12/28/2018
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used

ce protection	•	Safety evewear complying with an approved standard should be used
		when a risk assessment indicates this is necessary to avoid exposure to
		liquid splashes, mists, gases or dusts. If contact is possible, the
		following protection should be worn, unless the assessment indicates a
		higher degree of protection: safety glasses with side-shields.

Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color	iquid [liquid] BLUE
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not available.

vOne

Geon[™] MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 8 of 16 Print Date 12/28/2018

Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity



Geon[™] MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018

Page 9 of 16 Print Date 12/28/2018

Product/ingredient name	Result	Species	Dose	Exposure			
Remarks - Oral:	No applicable toxi	No applicable toxicity data					
Remarks - Inhalation:	No applicable toxi	No applicable toxicity data					
Remarks - Dermal:	No applicable toxi	No applicable toxicity data					
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich							
	LD50 Oral Rat 10,000 mg/kg -						
Remarks - Inhalation:	No applicable toxicity data						
Remarks - Dermal:	No applicable toxicity data						
Conclusion/Summary	: Mixtu	re.Not fully tested.					

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic	Eyes - Mild	Rabbit			-
acid, di-C8-10-branched	irritant				
alkyl esters, C9-rich					
Conclusion/Summary					
Skin		/lixture.Not fu			
Eyes		lixture.Not fu			
Respiratory	: N	/ixture.Not fu	ally tested.		
Sensitization					
Conclusion/Summary					
Skin		/lixture.Not fu			
Respiratory	: N	/ixture.Not fu	ally tested.		
Mutagenicity					
Conclusion/Summary	: N	/lixture.Not fu	ally tested.		
Carcinogenicity					
Conclusion/Summary	: N	/lixture.Not fu	ally tested.		
<u>Reproductive toxicity</u>					
Conclusion/Summary	: N	/lixture.Not fu	ally tested.		
Teratogenicity					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
Specific target organ toxici	ty (single exposi	<u>ıre)</u>			

<u>vOne</u>.

Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 10 of 16 Print Date 12/28/2018

Not available.

<u>Specific target organ toxicity (repeated exposure)</u> Not available.				
Aspiration hazard Not available.				
Information on likely routes of exposure	:	Not available.		
Potential acute health effects				
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. May cause an allergic skin reaction. No known significant effects or critical hazards.		
Symptoms related to the physical,	chemi	cal and toxicological characteristics		
Eye contact Inhalation Skin contact	::	No specific data. No specific data. Adverse symptoms may include the following: irritation		
Ingestion	:	redness No specific data.		
Delayed and immediate effects as v	vell as	chronic effects from short and long-term exposure		
Short term exposure				
Potential immediate effects Potential delayed effects	:	Not available. Not available.		
Long term exposure				
Potential immediate effects Potential delayed effects	:	Not available. Not available.		
Potential chronic health effects				
Conclusion/Summary	:	Mixture.Not fully tested.		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.		

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Geon[™] MB2547D Blue 25% MR

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Version Number 1.5 Revision Date 12/27/2018

Page 11 of 16 Print Date 12/28/2018

Carcinogenicity Mutagenicity Teratogenicity **Developmental effects Fertility effects**

No known significant effects or critical hazards. :

No known significant effects or critical hazards. :

No known significant effects or critical hazards.

No known significant effects or critical hazards. :

No known significant effects or critical hazards. :

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure			
Proprietary Hazardous Compo	unds					
Remarks - Acute - Fish:	No applicable toxicity data	1				
Remarks - Acute - Aquatic	No applicable toxicity data	1				
invertebrates.:						
Remarks - Acute - Aquatic	No applicable toxicity data	1				
plants:						
Remarks - Chronic - Fish:	No applicable toxicity data	a				
Remarks - Chronic -	No applicable toxicity data	No applicable toxicity data				
Aquatic invertebrates.:						
1,2-Benzenedicarboxylic acid,	di-C8-10-branched alkyl es	ters, C9-rich				
Remarks - Acute - Fish:	No applicable toxicity data	1				
Remarks - Acute - Aquatic	No applicable toxicity data	1				
invertebrates.:						
Remarks - Acute - Aquatic	No applicable toxicity data	1				
plants:						
Remarks - Chronic - Fish:	No applicable toxicity data	1				
Remarks - Chronic -	No applicable toxicity data	1				
Aquatic invertebrates.:						
Conclusion/Summary	: Not available					

Persistence and degradability

Conclusion/Summary

Not available.

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Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 12 of 16 Print Date 12/28/2018

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, di-C8-	8.8	3.00	low
10-branched alkyl esters, C9-rich			

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC) Other adverse effects		No known significant effects or critical hazards.
other unverse encets	•	

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever : possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules

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Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 13 of 16 Print Date 12/28/2018

International Water IMO/IMDG : Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Listed 1,2- Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich
		benzeneuicarboxync aciu, ui-Co-10-brancheu aikyi esters, C9-rich
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules:
		Listed 4-Nonylphenol, branched
		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Listed 4-Nonylphenol, branched
		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Listed Phenol
		Zinc stearate
		2-Ethylhexanoic acid zinc salt
		Phthalocyanine Blue
		Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 -
		Hazardous substances: Listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental

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Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 14 of 16 Print Date 12/28/2018

release prevention - Toxic substances: Not listed **United States - Department of commerce - Precursor chemical:** Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential		Not listed
Chemicals)	•	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: SKIN SENSITIZATION - Category 1

Composition/information on ingredients

Name	%	Classification
1,2-Benzenedicarboxylic	>= 5 - < 10	Immediate (acute) health hazard
acid, di-C8-10-branched		
alkyl esters, C9-rich		
Proprietary Hazardous	>= 0.3 - < 1	Fire hazard - Immediate (acute) health hazard - Delayed
Compounds		(chronic) health hazard

<u>SARA 313</u>

Not applicable.

State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: The following components are listed: Ethene, chloro-, homopolymer Calcium carbonate Talc
Pennsylvania	: The following components are listed: Calcium carbonate

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Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 15 of 16 Print Date 12/28/2018

Talc

California Prop. 65

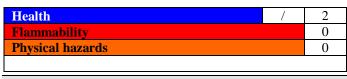
WARNING: This product can expose you to chemicals including Talc, 1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	Yes.	No.
Talc	No.	No.

United States inventory (TSCA 8b) Canada inventory	:	All components are listed or exempted. At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		
Inventory list		
Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	Not determined.
Europe inventory	:	Not determined.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Geon™ MB2547D Blue 25% MR

Version Number 1.5 Revision Date 12/27/2018 Page 16 of 16 Print Date 12/28/2018

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Histor		
Date of printing	:	12/28/2018
Date of issue/Date of revision	:	12/27/2018
Date of previous issue	:	04/17/2017
Version	:	1.5
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.