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MATERIAL SAFETY DATA SHEET STAN-TONE WDN-33691 BROWN

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE WDN-33691 BROWN
Product code	:	FO20027038
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Carbon black	1333-86-4	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Iron oxide	1309-37-1	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures	pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE

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Handling		only in areas with appropriate exhaust ventilation. Prolonged g may result in product degradation.
Storage	and co	containers dry and tightly closed to avoid moisture absorption ontamination. Store in a cool dry place. Keep from freezing mperature extremes.
8. EX	DSURE CO	NTROLS/PERSONAL PROTECTION
Respiratory protection	: Under	normal handling conditions a respirator may not be required.
Eye/Face Protection	: Safety	glasses with side-shields
Hand protection	: Protec	ctive gloves
Skin and body protection	: Long	sleeved clothing
Additional Protective Measures	: Safety	<i>v</i> shoes
General Hygiene Considerations		e in accordance with good industrial hygiene and safety ce. Wash hands before breaks and at the end of workday.
Engineering measures		only in areas with appropriate exhaust ventilation. Provide priate exhaust ventilation at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
Iron oxide	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Silica, amorphous, fumed, crystal-free	0.8 mg/m3	Time Weighted Average (TWA):		Z3
·	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility

: liquid : liquid, Viscous liquid dispersion : BROWN : Slight ammonia : not applicable : not applicable : completely miscible

Evapouration rate Not established : Specific Gravity : Bulk density Vapour pressure : Vapour density pН

Not determined : Not applicable Not determined : Heavier than air.

: Not determined

10. STABILITY AND REACTIVITY

Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Extremes of temperature and direct sunlight. Keep from freezing.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.

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Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit
112945-52-5	Silica, amorphous, fumed,	Oral LD50	3,160 mg/kg	rat
	crystal-free			

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	:	no data available
Additional advice	:	no data available

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	13. DISPOSAL CONSIDERATIO	NS
Product		
Contaminated packaging	: Recycling is preferred when poss material has the responsibility fo transportation and disposal in acc state/provincial and local regulat	r proper waste classification, cordance with applicable federal,
	14. TRANSPORT INFORMATIO	ON
U.S. DOT Classification	: Not regulated for transportation.	
ICAO/IATA	: Not regulated for transportation.	
IMO/IMDG (maritime)	: Not regulated for transportation.	
	15. REGULATORY INFORMAT	ION
US Regulations:		
OSHA Status	: Classified as hazardous based on	components.
TSCA Status	: All components of this product a TSCA Inventory.	are listed on or exempt from the
US. EPA CERCLA Hazardo	Substances (40 CFR 302)	
not applicable		
California Proposition 65	: Not applicable	
	romaly Hazardova Substance	
	lentified under this section, this produc	ct is Not Applicable under this regula n Product RQ for
	lentified under this section, this production of the contract	

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SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Ammonia, anhydrous	7664-41-7	0.10 - 1.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
1333-86-4	
1309-37-1	

:

DSL

DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Not determined
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.