

SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020 Page 1 of 15 Print Date 02/29/2020

SAFETY DATA SHEET

SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Section 1. Identification	0 n	
GHS product identifier Chemical name CAS number Other means of identification Product type	:	SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP Mixture FO20027338 solid
Relevant identified uses of the subs	stance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
		1/15



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

:

Version Numbe	er 1.3
Revision Date	02/28/2020

Page 2 of 15 Print Date 02/29/2020

Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20027338

CAS number/other identifiers

Ingredient name	%	CAS number
2,4,4-Trimethyl-1,3-penytanediol diisobutyrate	1 - 3	6846-50-0
Diphenyloxide-4,4'-disulfohydrazide	0.3 - 1	80-51-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3	Page 3 of 15
Revision Date 02/28/2020	Print Date 02/29/2020

		upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- - - -		
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable
		for breathing. Get medical attention if symptoms occur. In case of
		inhalation of decomposition products in a fire, symptoms may be
		delayed. The exposed person may need to be kept under medical
		surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at
-		rest in a position comfortable for breathing. If material has been
		swallowed and the exposed person is conscious, give small quantities
		of water to drink. Do not induce vomiting unless directed to do so by
		medical personnel. Get medical attention if symptoms occur.
		medical personnel. Get medical attention il symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atte	entio	n and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3	Page 4 of 15
Revision Date 02/28/2020	Print Date 02/29/2020

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	May emit Hydrogen Chloride (HCl).
decomposition products		Decomposition products may include the following materials: carbon dioxide
		carbon monoxide nitrogen oxides
		halogenated compounds
		metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up

place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.	Small spill	
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SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

:

Version Number 1.3	Page 5 of 15
Revision Date 02/28/2020	Print Date 02/29/2020

Large spill

Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2,4,4-Trimethyl-1,3-penytanediol diisobutyrate	None.
Diphenyloxide-4,4'-disulfohydrazide	ACGIH TLV (2000-03-01) TWA 0.1 mg/m3 Form: Inhalable fraction

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be
		5/15

Version Number 1.3

SAFETY DATA SHEET



Page 6 of 15

SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Revision Date 02/28/2020	Print Date 02/29/2020
	checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	solid [Paste.]
Color	: BLUE
Odor	: Faint odor.
Odor threshold	: Not available.
рН	: Not available.



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020 Page 7 of 15 Print Date 02/29/2020

Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
<u>Aerosol product</u>		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	-	Not available.
equivalent	•	Not available.
Enclosed space ignition -	:	Not available.
Deflagration density	•	
Flame height	:	Not available.
Flame duration	:	Not available.
r ianic uui auvii	•	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020

Page 8 of 15 Print Date 02/29/2020

		during processing.
Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition
products		products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure		
Diphenyloxide-4,4'-disulfohyd	razide					
	LD50 Oral	Rat	2,300 mg/kg	-		
Remarks - Inhalation:	No applicable to	oxicity data				
Remarks - Dermal:	No applicable toxicity data					
2,4,4-Trimethyl-1,3-penytaneo	liol diisobutyrate					
Remarks - Oral:	No applicable to	oxicity data				
Remarks - Inhalation:	No applicable toxicity data					
Remarks - Dermal:	No applicable to	oxicity data				
Conclusion/Summary	• Mi	xture Not fully teste	he			

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,4-Trimethyl-1,3-	Skin - Mild	Human		504 hrs	-
penytanediol diisobutyrate	irritant				
	Skin - Mild	Guinea pig			-
	irritant				
Conclusion/Summary					
Skin	: N	lixture.Not full	y tested.		
Eyes	: N	lixture.Not full	y tested.		
Respiratory	: N	lixture.Not full	y tested.		
Sensitization					
Conclusion/Summary					
Skin	: N	lixture.Not full	y tested.		
Respiratory	: N	lixture.Not full	v tested		



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3	Page 9 of 15
Revision Date 02/28/2020	Print Date 02/29/2020

Conclusion/Summary	:	Mixture.Not fully tested.
Carcinogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Reproductive toxicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Specific target organ toxicity (single</u> Not available.	e exp	osure)
<u>Specific target organ toxicity (repea</u> Not available.	ated e	<u>exposure)</u>
Aspiration hazard Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, o	hemi	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	::	No specific data. No specific data. No specific data. No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020 Page 10 of 15 Print Date 02/29/2020

Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Fertility effects Numerical measures of toxicity	:	No known significant effects or critical hazards

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Diphenyloxide-4,4'-disulfohyd	razide		
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic	No applicable toxicity data		
invertebrates.:			
Remarks - Acute - Aquatic	No applicable toxicity data		
plants:			
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
2,4,4-Trimethyl-1,3-penytaned	iol diisobutyrate		
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic	No applicable toxicity data		



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

:

Version Number 1.3 Revision Date 02/28/2020 Page 11 of 15 Print Date 02/29/2020

invertebrates.:	
Remarks - Acute - Aquatic	No applicable toxicity data
plants:	
Remarks - Chronic - Fish:	No applicable toxicity data
Remarks - Chronic -	No applicable toxicity data
Aquatic invertebrates.:	
SLD 289C/A1WP SH/HO EPI	C DARK NAVY/A1WP
Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.
invertebrates.:	
Conclusion/Summary	: Chemicals are not readily available as they are bound within the
	polymer matrix.
Persistence and degradability	<u>v</u>

- Conclusion/Summary
- Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Diphenyloxide-4,4'-disulfohydrazide	-	3.00	low
2,4,4-Trimethyl-1,3-penytanediol	-	5,340.00	high
diisobutyrate			

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

should be recycled. Incineration or landfill should only be considered
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SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020 Page 12 of 15 Print Date 02/29/2020

when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Diphenyloxide-4,4'-disulfohydrazide
	Not listed United States - TSCA 8(d) - Health and safety studies: Not listed



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3	Page 13 of 15
Revision Date 02/28/2020	Print Date 02/29/2020

		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phthalocyanine Blue Phthalocyanine green Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification		
2,4,4-Trimethyl-1,3- penytanediol diisobutyrate	>= 1 - <= 3	TOXIC TO REPRODUCTION - Fertility - Category 2 TOXIC TO REPRODUCTION - Unborn child - Category 2		
Diphenyloxide-4,4'-	>= 0.3 - <= 1	COMBUSTIBLE DUSTS		
disulfohydrazide		ACUTE TOXICITY - oral - Category 4		
		SKIN IRRITATION - Category 2		
13/15				



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020 Page 14 of 15 Print Date 02/29/2020

SKIN SENSI	ATION - Category 2A ITIZATION - Category 1 L MUTAGENICITY - Category 2

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
		Ethene, chloro-, homopolymer
		Phthalocyanine Blue
Pennsylvania	:	The following components are listed:
		Phthalocyanine Blue
California Duan 65		
<u>California Prop. 65</u> This product does not require a Safe Ha	rbor	warning under California Drop. 65
	:	All components are active or exempted.
United States inventory (TSCA 8b)	•	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
		I I I I I I I I I I I I I I I I I I I
International regulations		
<u>Inventory list</u>		
Australia	:	Not determined.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Europe inventory	:	At least one component is not listed in EINECS but all such
		components are listed in ELINCS.
		Please contact your supplier for information on the inventory status of
		this material.
Japan	:	this material. Not determined.
Japan New Zealand	:	
•	:	Not determined.
New Zealand	:	Not determined. Not determined.
New Zealand Philippines	:	Not determined. Not determined. Not determined.
New Zealand Philippines Republic of Korea	:	Not determined. Not determined. Not determined. Not determined.

Section 16. Other information



SLD 289C/A1WP SH/HO EPIC DARK NAVY/A1WP

Version Number 1.3 Revision Date 02/28/2020 Page 15 of 15 Print Date 02/29/2020

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>Instory</u>		
Date of printing	:	02/29/2020
Date of issue/Date of revision	:	02/28/2020
Date of previous issue	:	05/15/2018
Version	:	1.3
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.