#### MATERIAL SAFETY DATA SHEET Geon™ MB2391D Blue 2747 Hi Grav

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#### **1. PRODUCT AND COMPANY IDENTIFICATION** POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152 Telephone : 1 (440) 930-1000 or 1 (866) POLYONE **Emergency telephone** : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure number or accident). Product name Geon<sup>™</sup> MB2391D Blue 2747 Hi Grav : FO20027488 Product code : Chemical Name Mixture : CAS-No. Mixture : Product Use : Industrial Applications

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Barium sulfate	7727-43-7	10 - 30

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>no data available</li> <li>no data available</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE

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Handling :	Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage :	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPOSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection :	No personal respiratory protective equipment normally required.
Eye/Face Protection :	Safety glasses with side-shields
Hand protection :	Protective gloves
Skin and body protection :	Long sleeved clothing
Additional Protective : Measures	Safety shoes
General Hygiene : Considerations	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures :	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Barium sulfate	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour
- : liquid : viscous, liquid : BLUE : very faint

Evapouration rate : Not established Specific Gravity : Not determined Bulk density Vapour pressure

: Not applicable : Not determined

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Melting poin Boiling Point Water solubi	t: :	no	t applicable t applicable miscible	Vapour density pH	:	Not determined Not applicable
		10	. STABILITY AND RE	ACTIVITY		
Stability		:	The product is stable if s	tored and handled as p	resc	ribed.
Hazardous P	olymerization	:	Will not occur.			
Conditions to	o avoid	:	Keep away from oxidizit decomposition, do not o		ne.	To avoid thermal
Incompatible	Materials	:	Incompatible with strong with acetal homopolyme		-	
Hazardous de products	ecomposition	:	Carbon dioxide (CO2), c (NOx), hydrogen chlorid smoke are all possible. I degradation. As a gener after one hour at 177 °C °F), and within 5 minute	le (HCl), other hazardo Prolonged heating may al rule of thumb, degra (350 °F), after 10 minu	ous r res dati	naterials, and ult in product on begins to occur

#### **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**Toxicity Overview** 

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Cl	nemical Name	Effect	Target Organ
7727-43-7	Barium	sulfate	Irritant	Respiratory system.
			Systemic effects	Eyes, Respiratory system.
		12. ECOLOGIC	AL INFORMATION	1
Persistence and degrad	dability	: Not readily bio	odegradable.	
Environmental Toxici	ty	: Environmenta whole.	l toxicity has not been	established for this mixture as a
<b>Bioaccumulation Pote</b>	ential	: no data availa	ble	
Additional advice		: no data availa	ble	
		13. DISPOSAL	CONSIDERATIONS	9
Product		-		d to disposal or incineration. The sponsibility for proper waste



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Contaminated packaging	:	classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	1	4. TRANSPORT INFORMATION
U.S. DOT Classification	:	Refer to specific regulation.
ICAO/IATA	:	Refer to specific regulation.
IMO/IMDG (maritime)	:	Refer to specific regulation.
	15	5. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	s Sub	stances (40 CFR 302)
not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 E	xtrem	ely Hazardous Substance
Unless specific chemicals are	identi	fied under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 T Unless specific chemicals are		Chemicals:
Canadian Regulations:		
National Pollutant Rele	ease Ii	nventory (NPRI)



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Chemical Name			CAS-No.	Weight	NPRI ID#	
				percent		
Phthalocyanine blue Miscellaneous Zinc Compounds			147-14-8	0.10 - 1.00		
		0-05-5	0.10 - 1.00	241		
2-Ethylhexanoic acid zinc salt		136-53-8	0.10 - 1.00			
WHMIS Classification	:	Not controlled.				
DSL	DSL : A			are on the Canadia	n Domestic	
		Substances List (DSL) or are exempt.				
ational Inventories:						
atonar mventories.						
Australia AICS	:	Not determined	1			
China IECS		Not determined	1			
	·		*			
Europe EINECS	:	Not determined	1			
Japan ENCS		Not determined	1			
Jupun Er (CS	·		*			
	:	Not determined	1			
Korea KECI						
Korea KECI Philippines PICCS	·	Not determined	1			

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.