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MATERIAL SAFETY DATA SHEET **STAN-TONE HCC- TAN**

Version Number 1.1 Revision Date 03/13/2014

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC- TAN
Product code	:	FO20027505
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	30 - 60
Silica, amorphous	7631-86-9	1 - 5
Iron oxide	1309-37-1	10 - 30
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	:	Inhalation, Skin contact, Ingestion
Acute exposure		
Inhalation	:	Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	:	May be harmful if swallowed.
Eyes	:	May cause eye and skin irritation.
Skin	:	Experience shows no unusual dermatitis hazard from routine handling.

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Medical Conditions		None known.
Aggravated by Exposure:	•	
		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	:	Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIREFIGHTING MEASURES
Flash point	:	no data available
Flammable Limits		
Upper explosion limit	:	
Lower explosion limit	:	
Auto-ignition temperature	:	Not applicable
Suitable extinguishing media	•	Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting	:	Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures		pressure mode should be worn to prevent inhalation of airborne
		contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.

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Handling	:	Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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Components	Value	Exposure time	Exposure type	List:
Iron oxide	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Silica, amorphous	6 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance	liquidliquid, Viscous liquiddispersion	Evapouration rate Specific Gravity	Not establishedNot determined
Colour Odour Melting point/range Boiling Point: Water solubility	 TAN very faint not applicable not applicable immiscible 	Bulk density Vapour pressure Vapour density pH	Not applicableNot determinedHeavier than air.Not determined

	10. STABILITY AND REACTIVITY
Stability	: The product is stable if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen

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products

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
64742-52-5	Petroleum distillates,	Irritant	Eyes, Skin.
	hydrotreated heavy		
	naphthenic		
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONS	DIDERATIONS
Additional advice : no data available	
Bioaccumulation Potential : no data available	
Environmental Toxicity : Environmental toxic whole.	ity has not been established for this mixture as a
Persistence and degradability : Not readily biodegra	idable.

: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with

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Contaminated packaging	:	applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal,
	1	state/provincial and local regulations. 4. TRANSPORT INFORMATION
U.S. DOT Classification	:	Refer to specific regulation.
	•	
ICAO/IATA	:	Refer to specific regulation.
IMO/IMDG (maritime)	:	Refer to specific regulation.
	15	5. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	us Sub	stances (40 CFR 302)
not applicable		
California Propositior 65	n :	Not applicable
SARA Title III Section 302 E	Extrem	ely Hazardous Substance
Unless specific chemicals are	e identi	fied under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 T	Toxic C	Chemicals:
Unless specific chemicals are	e identi	fied under this section, this product is Not Applicable under this regulation
Canadian Regulations:		
National Pollutant Rel	lease I	nventory (NPRI)
not applicable		

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WHMIS Classification : D2A WHMIS Ingredient Disclosure List CAS-No. 1309-37-1 7631-86-9 DSL All components of this product are on the Canadian Domestic : Substances List (DSL) or are exempt. National Inventories: Australia AICS Not determined : China IECS Not determined · Europe EINECS Listed : Japan ENCS Not determined : Korea KECI Not determined : Philippines PICCS : Not determined **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.