MATERIAL SAFETY DATA SHEET Geon™ DB4794 (8) SB LMW HPL HFL

Version Number 1.2 Revision Date 09/16/2013

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Geon [™] DB4794 (8) SB LMW HPL HFL
Product code	:	FO20027745
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Quartz	14808-60-7	0.1 - 1
Bituminous Coal	0-16-8	1 - 5
Resorcinol	108-46-3	1 - 5
Calcium oxide	1305-78-8	10 - 30
Calcium carbonate	1317-65-3	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	:	: Inhalation, Skin contact, Ingestion	
Acute exposure			
Inhalation	:	Inhalation of airborne droplets may cause irritation of the respiratory tract.	
Ingestion	:	May be harmful if swallowed.	
Eyes	:	May cause eye and skin irritation.	
Skin	:	Experience shows no unusual dermatitis hazard from routine handling.	

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Medical Conditions: None known.Aggravated by Exposure:			
		4. FIRST AID MEASURES	
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.	
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.	
Eyes	:	Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.	
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.	
		5. FIREFIGHTING MEASURES	
Flash point	:	no data available	
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	: :	Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are	
	6 1	all possible. CCIDENTAL RELEASE MEASURES	
	. A		
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.	
Environmental precautions	:	The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.	
Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in	



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Handling	: Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption

:	Keep containers dry and tightly closed to avoid moisture absorption
	and contamination. Store in a cool dry place.

Respiratory protection	: No personal respiratory protective equipment normally re	equired.
Eye/Face Protection	: Safety glasses with side-shields	
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved clothing	
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and sa practice. Wash hands before breaks and at the end of wor	2
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. I appropriate exhaust ventilation at machinery.	Provide

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Calcium oxide	2 mg/m3	Time Weighted Average (TWA):		ACGIH
	2 mg/m3	Recommended exposure limit (REL):		NIOSH
	5 mg/m3	PEL:		OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	2 mg/m3	Time Weighted Average (TWA):		MX OEL
Quartz	0.025 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	0.05 mg/m3	Recommended exposure limit (REL):	Respirable dust.	NIOSH
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
	0.1 mg/m3	Time Weighted Average (TWA):		MX OEL
Bituminous Coal	2.4 mg/m3	PEL:	Respirable fraction.	Z3
	2.0 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Resorcinol	10 ppm	Time Weighted Average (TWA):		ACGIH
	20 ppm	Short Term Exposure Limit (STEL):		ACGIH
	10 ppm 45 mg/m3	Recommended exposure limit (REL):		NIOSH
	20 ppm 90 mg/m3	Short Term Exposure Limit (STEL):		NIOSH
	10 ppm 45 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	20 ppm 90 mg/m3	Short Term Exposure Limit (STEL):		OSHA Z1A
	10 ppm 45 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 ppm 90 mg/m3	Short Term Exposure Limit (STEL):		MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

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10. STABILITY AND REACTIVITY

Stability	: The product is stable if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
0-16-8	Bituminous Coal	Irritant	Eyes, Skin.
108-46-3	Resorcinol	Irritant	Eyes, Skin, Respiratory
			system.
		Systemic effects	blood and blood forming
			system, Liver, Kidney, heart or
			circulatory system.
		Toxic	Refer to LC50 / LD50 Data on
			MSDS
1305-78-8	Calcium oxide	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.
		Corrosive	Skin.



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1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
108-46-3	Resorcinol	Oral LD50 Dermal LD50	200 mg/kg 3,360 mg/kg	mouse rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14808-60-7	Quartz	no	1	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.

Additional Health Hazard Information:

Resorcinol 108-46-3 May cause the formation of methemoglobin resulting in a reduced ability of the blood to carry oxygen: a symptom of this may be cyanosis purplish blue coloration of the skin, lips and fingernails).

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS

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Product	:	Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with
Contaminated packaging	:	applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste
		material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	1	4. TRANSPORT INFORMATION
U.S. DOT Classification	:	Refer to specific regulation.
ICAO/IATA	:	Refer to specific regulation.
IMO/IMDG (maritime)	:	Refer to specific regulation.
	15	. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
not applicable		
California Proposition		WARNING! This product contains a chemical known to the State of
65	•	California to cause cancer.
SARA Title III Section 302 Ex	trem	ely Hazardous Substance
Unless specific chemicals are i	denti	fied under this section, this product is Not Applicable under this regulatio
SARA Title III Section 313 To	xic C	Chemicals:
Unless specific chemicals are i	denti	fied under this section, this product is Not Applicable under this regulation
Canadian Regulations:		

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National Pollutant Releas	se I	nventory (NPRI)	
not applicable			
WHMIS Classification	:	D1B	
WHMIS Ingredient Discl	losı	ire List	
CAS-No. 1305-78-8 100-97-0 108-46-3			
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
National Inventories:			
Australia AICS	:	Not determined	
China IECS	:	Not determined	
Europe EINECS	:	Not determined	
Japan ENCS	:	Not determined	
Korea KECI	:	Not determined	
Philippines PICCS	:	Not determined	
		16. OTHER INFORMATION	

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.