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MATERIAL SAFETY DATA SHEET STAN-TONE HCC-33802 CHURCHILL SILVER

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC-33802 CHURCHILL SILVER
Product code	:	FO20027820
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Calcium carbonate	1317-65-3	1 - 5
Iron oxide	1309-37-1	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.

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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Iron oxide	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance	liquidliquid, Viscous liquiddispersion	Evapouration rate Specific Gravity	Not establishedNot determined
Colour	: GREY	Bulk density	 Not applicable Not determined Heavier than air. Not determined
Odour	: very faint	Vapour pressure	
Melting point/range	: not applicable	Vapour density	
Boiling Point:	: not applicable	pH	

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Water solubility	: immiscible		
	10. STABILITY AND REACTIVITY		
Stability	: The product is stable if stored and handled as prescribed.		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.		
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.		
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.		

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification,

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	transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
	14. TRANSPORT INFORMATION		
U.S. DOT Classification	: Refer to specific regulation.		
ICAO/IATA	: Refer to specific regulation.		
IMO/IMDG (maritime)	: Refer to specific regulation.		
	15. REGULATORY INFORMATION		
US Regulations:			
OSHA Status	: Classified as hazardous based on components.		
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.		
US. EPA CERCLA Hazardous	Substances (40 CFR 302)		
not applicable			
California Proposition 65	: WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.		
SARA Title III Section 302 Ex	tremely Hazardous Substance		
Unless specific chemicals are i	dentified under this section, this product is Not Applicable under this regulation		
SARA Title III Section 313 To	xic Chemicals:		
Unless specific chemicals are i	dentified under this section, this product is Not Applicable under this regulation		
Canadian Regulations:			
National Pollutant Relea	ase Inventory (NPRI)		
not applicable			
WHMIS Classification	: Not controlled.		
DSL	: All components of this product are on the Canadian Domestic		

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Substances List (DSL) or are exempt.

National Inventories:

Australia AICS:ListedChina IECS:ListedEurope EINECS:ListedJapan ENCS:ListedKorea KECI:ListedPhilippines PICCS:Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.