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MATERIAL SAFETY DATA SHEET STAN-TONE HCC-MANGO

Version Number 1.1 Revision Date 12/27/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:number	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	STAN-TONE HCC-MANGO
Product code	FO20027939
Chemical Name	Mixture
CAS-No.	Mixture
Product Use	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'-dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:

: Inhalation, Skin contact, Ingestion

Acute exposure

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Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits	
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Auto-ignition temperature Suitable extinguishing media	Not applicableCarbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne
	contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.

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Version Number 1.1 Page 3 of 6 Print Date 12/27/2012 Revision Date 12/27/2012 Methods for cleaning up Soak up with inert absorbent material (e.g. sand, silica gel, acid • binder, universal binder, sawdust). Package all material in appropriate container for disposal. 7. HANDLING AND STORAGE Handling Heat only in areas with appropriate exhaust ventilation. Prolonged : heating may result in product degradation. Keep containers dry and tightly closed to avoid moisture absorption Storage : and contamination. Store in a cool dry place. 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Respiratory protection Under normal handling conditions a respirator may not be required. : **Eye/Face Protection** Safety glasses with side-shields : Hand protection Protective gloves : Skin and body protection Long sleeved clothing : Additional Protective Safety shoes : Measures General Hygiene : Handle in accordance with good industrial hygiene and safety Considerations practice. Wash hands before breaks and at the end of workday. : Heat only in areas with appropriate exhaust ventilation. Provide Engineering measures appropriate exhaust ventilation at machinery. Exposure limit(s) There are no known hazardous components above regulatory thresholds in this product. 9. PHYSICAL AND CHEMICAL PROPERTIES Evaporation rate Not established Form : liquid : : liquid, Viscous liquid Specific Gravity Not determined Appearance : dispersion : YELLOW Colour Bulk density Not applicable • Odour : very faint Vapour pressure Not determined • Melting point/range : not applicable Vapour density : Heavier than air. **Boiling Point:** : not applicable : Not determined pН Water solubility : immiscible **10. STABILITY AND REACTIVITY** Stability : The product is stable if stored and handled as prescribed.

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Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'-dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.
	11. TOXICOLOGICAL INFORMATION
There are no known hazardou	s components above regulatory thresholds in this product.
	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste

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Version Number 1.1 Page 5 of 6 Print Date 12/27/2012 Revision Date 12/27/2012 Recycling is preferred when possible. The generator of waste Contaminated packaging • material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. **14. TRANSPORT INFORMATION** U.S. DOT Classification : Refer to specific regulation. ICAO/IATA Refer to specific regulation. IMO/IMDG (maritime) Refer to specific regulation. • **15. REGULATORY INFORMATION US Regulations: OSHA Status** : There are no known hazardous components above regulatory thresholds in this product. **TSCA Status** All components of this product are listed on or exempt from the : TSCA Inventory. US. EPA CERCLA Hazardous Substances (40 CFR 302) not applicable California Proposition : Not applicable 65 SARA Title III Section 302 Extremely Hazardous Substance Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation Canadian Regulations: National Pollutant Release Inventory (NPRI) not applicable

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WHMIS Classification	:	Not controlled.	
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
National Inventories:			
Australia AICS	:	Listed	
China IECS	:	Listed	
Europe EINECS	:	Listed	
Japan ENCS	:	Listed	
Korea KECI	:	Listed	
Philippines PICCS	:	Listed	
		16 OTHER INFORMATION	+

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.