MATERIAL SAFETY DATA SHEET #74 GREEN

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	#74 GREEN
Product code	:	FO20028860
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Silica, amorphous	7631-86-9	1 - 5
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures Unusual Fire/Explosion Hazards	 pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged



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Storage	:	heating may result in product degradation. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPO)SU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Silica, amorphous	6 mg/m3	Recommended exposure		NIOSH
		limit (REL):		
	0.8 mg/m3	Time Weighted Average		Z3
		(TWA):		
	10 mg/m3	Time Weighted Average	Inhalable particulate.	MX OEL
		(TWA):		
	3 mg/m3	Time Weighted Average	Respirable dust.	MX OEL
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
	_	(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average	Total dust.	OSHA Z1A
		(TWA):		
	10 mg/m3	Time Weighted Average	as Ti	MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance liquidliquid, Viscous liquid

Evaporation rate Specific Gravity Not establishedNot determined

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: very faint

: not applicable

: not applicable

Stable

Will not occur.

: immiscible

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		dispersion

Colour Odour Melting point/range **Boiling Point:** Water solubility

Stability

Hazardous Polymerization	
Conditions to avoid	

Incompatible Materials : Hazardous decomposition : products

11. TOXICOLOGICAL INFORMATION

10. STABILITY AND REACTIVITY

decomposition, do not overheat.

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION



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Not applicable : Not determined

: Heavier than air.

: Not determined

Bulk density Vapour pressure Vapour density

Keep away from oxidizing agents and open flame. To avoid thermal

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen

(NOx), other hazardous materials, and smoke are all possible.

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Incompatible with strong acids and oxidizing agents.

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ot readily biodegradable. Avironmental toxicity has not been established for this mixture as a nole. • data available • data available • ISPOSAL CONSIDERATIONS here possible recycling is preferred to disposal or incineration. Th nerator of waste material has the responsibility for proper waste assification, transportation and disposal in accordance with plicable federal, state/provincial and local regulations. ecycling is preferred when possible. The generator of waste aterial has the responsibility for proper waste classification, and disposal in accordance with applicable federal, the provincial and local regulations. Experimental and local regulations. EXPLOSED TO THE SECTIONS
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EGULATORY INFORMATION
assified as hazardous based on components.
ll components of this product are listed on or exempt from the SCA Inventory.
ces (40 CFR 302)
ot applicable

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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Phthalocyanine green	1328-53-6	10.00 - 30.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
1328-53-6	
7631-86-9	

:

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The

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information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.