MATERIAL SAFETY DATA SHEET **STAN-TONE VCP- RED**

Version Number 1.0 Revision Date 02/09/2012

Page 1 of 6 Print Date 2/10/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE VCP- RED
Product code	:	FO20028899
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Stearic acid	57-11-4	1 - 5
Iron oxide	1309-37-1	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Particulates, like other inert materials can be mechanically irritating.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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MATERIAL SAFETY DATA SHEET **STAN-TONE VCP- RED**

Version Number 1.0 Revision Date 02/09/2012 Page 2 of 6 Print Date 2/10/2012

Inhalation	4. FIRST AID MEASURES: Move to fresh air in case of accidental inhalation of fumes from
Inhalation	• Move to fresh air in case of accidental inhalation of fumes from
	overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable Not relevant Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE

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MATERIAL SAFETY DATA SHEET **STAN-TONE VCP- RED**

Version Number 1.0 Revision Date 02/09/2012		Page 3 of 6 Print Date <i>2/10/2012</i>
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat
	·	only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

Components	Value	Exposure time	Exposure type	List:
Iron oxide	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average	as Fe	MX OEL
		(TWA):		
	10 mg/m3	Short Term Exposure Limit	as Fe	MX OEL
		(STEL):		
	5 mg/m3	Time Weighted Average	Respirable fraction.	ACGIH
		(TWA):		
Stearic acid	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range solid
powder, granular
RED
very faint
Not determined

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density Not applicable
Not determined
Not determined
not applicable
not applicable

MATERIAL SAFETY DATA SHEET **STAN-TONE VCP- RED**

Version Number 1.0 Revision Date 02/09/2012 Page 4 of 6 Print Date 2/10/2012

Boiling Point: Water solubility	: not applicable pH : not applicable : insoluble	
	10. STABILITY AND REACTIVITY]
Stability	: Stable	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.	
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.	
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. 	

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
57-11-4	Stearic acid	Irritant	Eyes, Skin.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name		Route	Value	Species
57-11-4	Stearic acid		Dermal LD50	> 5 gm/kg	rabbit
		12. ECOLOGIC	CAL INFORMATI	ON	
Persistence and degrad	ability	: Not readily bi	odegradable.		
Environmental Toxicit	у	: Adverse ecolo use.	ogical impact is not l	known or expecte	ed under normal
	ntial	: no data availa	1 1		

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MATERIAL SAFETY DATA SHEET **STAN-TONE VCP- RED**

Version Number 1.0 Revision Date 02/09/2012 Page 5 of 6 Print Date 2/10/2012

Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO/IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
not applicable	
California Proposition 65	n : Not applicable
SARA Title III Section 302 F	Extremely Hazardous Substance
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regula
SARA Title III Section 313 7	`oxic Chemicals:

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MATERIAL SAFETY DATA SHEET **STAN-TONE VCP- RED**

Version Number 1.0 Revision Date 02/09/2012

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Page 6 of 6 Print Date 2/10/2012

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation					
Canadian Regulations:	Canadian Regulations:				
National Pollutant Release	National Pollutant Release Inventory (NPRI)				
not applicable					
WHMIS Classification	:	Not controlled.			
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.			
National Inventories:					
Australia AICS	:	Not determined			
China IECS	:	Not determined			
Europe EINECS	:	Listed			
Japan ENCS	:	Not determined			
Korea KECI	:	Not determined			
Philippines PICCS	:	Not determined			
		16. OTHER INFORMATION			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.