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MATERIAL SAFETY DATA SHEET STAN-TONE VCP-34033 RED

Version Number 1.0 Revision Date 02/08/2012 Page 1 of 6 Print Date 2/10/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	STAN-TONE VCP-34033 RED
Product code :	FO20028950
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
C.I. Pigment red 48, calcium salt	7023-61-2	30 - 60
Stearic acid	57-11-4	1 - 5
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Particulates, like other inert materials can be mechanically irritating.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

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MATERIAL SAFETY DATA SHEET STAN-TONE VCP-34033 RED

Version Number 1.0 Revision Date 02/08/2012 Page 2 of 6 Print Date 2/10/2012

Medical Conditions : None known. Aggravated by Exposure:			
	4. FIRST AID MEASURES		
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.		
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.		
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.		
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.		
	5. FIRE-FIGHTING MEASURES		
Flash point	: not applicable		
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable Not relevant Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are 		
	all possible.		
	6. ACCIDENTAL RELEASE MEASURES		
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.		
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.		
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.		

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MATERIAL SAFETY DATA SHEET **STAN-TONE VCP-34033 RED**

Version Number 1.0 Revision Date 02/08/2012 Page 3 of 6 Print Date 2/10/2012

		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSUI	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Stearic acid	10 mg/m3	Time Weighted Average (TWA):		ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour : solid: powder, granular: RED

Evaporation rate Specific Gravity Bulk density Not applicableNot determinedNot determined

MATERIAL SAFETY DATA SHEET STAN-TONE VCP-34033 RED

Version Number 1.0 Revision Date 02/08/2012

Odour Melting point/range Boiling Point: Water solubility	very faintNot determinednot applicableinsoluble	Vapour pressure Vapour density pH	
	10. STABILITY ANI	D REACTIVITY	
Stability	: Stable		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: To avoid thermal d oxidizing agents an	ecomposition, do not over ad open flame.	rheat. Keep away from
Incompatible Materials	1	strong acids and oxidizing olymers and acetal copoly	
Hazardous decomposition products	(NOx), hydrogen c smoke are all possi or more) above 392	2 °F (200 °C) or short term roduct decomposition and	dous materials, and pproximately 30 minutes n heating at 482 °F (250

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7023-61-2	C.I. Pigment red 48,	Irritant	Eyes, Skin, Respiratory
	calcium salt		system.
		Toxic	digestive system.
57-11-4	Stearic acid	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57-11-4	Stearic acid			
		Dermal LD50	> 5 gm/kg	rabbit

12. ECOLOGICAL INFORMATION

4/6

Page 4 of 6 Print Date 2/10/2012

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MATERIAL SAFETY DATA SHEET **STAN-TONE VCP-34033 RED**

Version Number 1.0 Revision Date 02/08/2012 Page 5 of 6 Print Date 2/10/2012

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO/IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 Ex	remely Hazardous Substance

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MATERIAL SAFETY DATA SHEET STAN-TONE VCP-34033 RED

Version Number 1.0		
Revision Date	02/08/2012	

Page 6 of 6 Print Date 2/10/2012

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation Canadian Regulations: National Pollutant Release Inventory (NPRI) not applicable WHMIS Classification : Not controlled. DSL All components of this product are on the Canadian Domestic : Substances List (DSL) or are exempt. National Inventories: Australia AICS Not determined : China IECS Not determined • Europe EINECS Listed : Japan ENCS Not determined : Korea KECI Not determined : **Philippines PICCS** Not determined · **16. OTHER INFORMATION** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at

the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.