MATERIAL SAFETY DATA SHEET Geon™ DB4890 Black Dip 4

Version Number 1.0 Revision Date 07/16/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Geon [™] DB4890 Black Dip 4
Product code	:	FO20029885
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing

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Storage

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fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

	<i>7</i> 111010
Form	: liquio
Appearance	: visco
Colour	: BLA
Odour	: very
Melting point/range	: not a
Boiling Point:	: not a
Water solubility	: immi

liquid viscous, liquid BLACK very faint not applicable not applicable immiscible

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH

Not established
Not determined
Not applicable
Not determined
Not determined
Not determined
Not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable	
Hazardous Polymerization	:	Will not occur.	
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.	
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact	

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Version Number 1.0 Page 4 of 6 Print Date 8/28/2012 Revision Date 07/16/2012 with acetal homopolymers and acetal copolymers during processing. Hazardous decomposition Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen : (NOx), hydrogen chloride (HCl), other hazardous materials, and products smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). **11. TOXICOLOGICAL INFORMATION** There are no known hazardous components above regulatory thresholds in this product. **12. ECOLOGICAL INFORMATION** Persistence and degradability : Not readily biodegradable. Environmental Toxicity Environmental toxicity has not been established for this mixture as a : whole. **Bioaccumulation Potential** no data available Additional advice no data available ÷ **13. DISPOSAL CONSIDERATIONS** Product Where possible recycling is preferred to disposal or incineration. The : generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste Contaminated packaging : material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. **14. TRANSPORT INFORMATION** U.S. DOT Classification Refer to specific regulation. : ICAO/IATA Refer to specific regulation. : IMO/IMDG (maritime) Refer to specific regulation. : **15. REGULATORY INFORMATION** US Regulations: **OSHA Status** There are no known hazardous components above regulatory : thresholds in this product.

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All components of this product are listed on or exempt from the **TSCA Status** : TSCA Inventory. US. EPA CERCLA Hazardous Substances (40 CFR 302) not applicable California Proposition : Not applicable 65 SARA Title III Section 302 Extremely Hazardous Substance Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation Canadian Regulations: National Pollutant Release Inventory (NPRI) Chemical Name Weight NPRI ID# CAS-No. percent Miscellaneous Zinc Compounds 0-05-5 0.10 - 1.00 241 WHMIS Classification Not controlled. : DSL All components of this product are on the Canadian Domestic · Substances List (DSL) or are exempt. National Inventories: Australia AICS : Not determined China IECS : Not determined **Europe EINECS** : Not determined Japan ENCS Not determined · Korea KECI : Not determined

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Philippines PICCS

: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.