## MATERIAL SAFETY DATA SHEET XDW01521A XP EPIC MIXING BASE

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## 1. PRODUCT AND COMPANY IDENTIFICATION

### POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:number	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	XDW01521A XP EPIC MIXING BASE
Product code	FO20030533
Chemical Name	Mixture
CAS-No.	Mixture
Product Use	Industrial Applications

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Calcium carbonate	471-34-1	10 - 30

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>no data available</li> <li>no data available</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO),</li> </ul>
	oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE



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Handling :	Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage :	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPOSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection :	No personal respiratory protective equipment normally required.
Eye/Face Protection :	Safety glasses with side-shields
Hand protection :	Protective gloves
Skin and body protection :	Long sleeved clothing
Additional Protective : Measures	Safety shoes
General Hygiene : Considerations	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures :	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
	15 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance : liquid : viscous, liquid Evaporation rate Specific Gravity Not establishedNot determined

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Colour Odour Melting point/range Boiling Point: Water solubility	<ul> <li>NO PIGMENT</li> <li>very faint</li> <li>not applicable</li> <li>not applicable</li> <li>immiscible</li> </ul>	Bulk density Vapour pressure Vapour density pH	
	10. STABILITY ANI	D REACTIVITY	
Stability	: The product is stab	le if stored and handled as	prescribed.
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from or decomposition, do	kidizing agents and open f not overheat.	lame. To avoid thermal
Incompatible Materials	-	strong acids and oxidizing plymers and acetal copoly	-
Hazardous decomposition products	(NOx), hydrogen c smoke are all possi degradation. As a after one hour at 17	O2), carbon monoxide (CC hloride (HCl), other hazar ble. Prolonged heating ma general rule of thumb, deg 77 °C (350 °F), after 10 mi hinutes at 232 °C (450 °F).	dous materials, and ay result in product gradation begins to occur inutes at 204 °C (400

## **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.

### LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
471-34-1	Calcium carbonate	Oral LD50Oral LD50Oral LD50	6,450 mg/kg6,450 mg/kg6,450 mg/kg	ratratmouse

## **12. ECOLOGICAL INFORMATION**

Persistence and degradability

: Not readily biodegradable.

**Environmental Toxicity** 

: Environmental toxicity has not been established for this mixture as a

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<b>Bioaccumulation Potential</b>	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. T generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardov	s Substances (40 CFR 302)
not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 E	xtremely Hazardous Substance
Unlaga anagifia shamiaala ana	identified under this section, this product is Not Applicable under this regu

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SARA Title III Section 313 Tox	tic C	Chemicals:			
Unless specific chemicals are id	Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation				
Canadian Regulations:					
National Pollutant Releas	se Iı	nventory (NPRI)			
not applicable					
WHMIS Classification	:	Not controlled.			
DSL	:	All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.			
National Inventories:					
Australia AICS	:	Not determined			
China IECS	:	Not determined			
Europe EINECS	:	Not determined			
Japan ENCS	:	Not determined			
Korea KECI	:	Not determined			
Philippines PICCS	:	Not determined			
		16. OTHER INFORMATION			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.