### MATERIAL SAFETY DATA SHEET Geon™ DB4927 Yellow Ethylene Oxide

Version Number 1.0 Revision Date 12/17/2012

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#### **1. PRODUCT AND COMPANY IDENTIFICATION**

#### POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Geon <sup>™</sup> DB4927 Yellow Ethylene Oxide
Product code	:	FO20030574
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>no data available</li> <li>no data available</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue.



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	Periodically clea accumulation of	in hoods, ducts, and other surfaces to minimize these materials.	
Storage		dry and tightly closed to avoid moisture absorption. Store in a cool dry place.	on
8. EX	POSURE CONTROLS	PERSONAL PROTECTION	
Respiratory protection	: No personal resp	piratory protective equipment normally required.	
Eye/Face Protection	: Safety glasses w	ith side-shields	
Hand protection	: Protective glove	S	
Skin and body protection	: Long sleeved clo	othing	
Additional Protective Measures	: Safety shoes		
General Hygiene Considerations		lance with good industrial hygiene and safety hands before breaks and at the end of workday.	
Engineering measures		as with appropriate exhaust ventilation. Provide ust ventilation at machinery.	
Exposure limit(s) There are no known hazardo	us components above reg	gulatory thresholds in this product.	
9	. PHYSICAL AND CH	EMICAL PROPERTIES	
Form	: liquid	Evaporation rate : Not establish	
Appearance	: viscous, liquid : YELLOW	Specific Gravity : Not determin	
Colour Odour	: YELLOW : very faint	Bulk density: Not applicabVapour pressure: Not determine	
Melting point/range	: not applicable	Vapour density : Not determin	
Boiling Point:	: not applicable	pH : Not applicab	
Water solubility	: immiscible	P	
	10. STABILITY A		

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.

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Hazardous decomposition products	<ul> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occ after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).</li> </ul>
	11. TOXICOLOGICAL INFORMATION
There are no known hazardous	components above regulatory thresholds in this product.
	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.

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TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
2-Ethylhexanoic acid zinc salt	136-53-8	0.10 - 1.00	

WHMI	S Classification	:	Not controlled.
DSL		:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inven	tories:		
Austral	ia AICS	:	Not determined
China l	ECS	:	Not determined
Europe	EINECS	:	Listed
Japan H	ENCS	:	Not determined
Korea	KECI	:	Not determined
Philipp	ines PICCS	:	Not determined



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#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.