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MATERIAL SAFETY DATA SHEET Geon™ M1061C BLACK PLASTISOL

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Geon [™] M1061C BLACK PLASTISOL
Product code	:	FO20030835
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Calcium oxide	1305-78-8	1 - 5
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	1 - 5
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion Eyes Skin	 May be harmful if swallowed. May cause eye and skin irritation. Experience shows no unusual dermatitis hazard from routine handling.
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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If e irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits	
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Auto-ignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	 May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) und fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.

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Handling	:	Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue.
		Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPC)SU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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: Not established

: Not determined

: Not applicable

: Not determined

: Not determined

: Not applicable

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
	_	(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		
Calcium oxide	2 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	2 mg/m3	Recommended exposure		NIOSH
		limit (REL):		
	5 mg/m3	PEL:		OSHA Z1
	5 mg/m3	Time Weighted Average		OSHA Z1A
		(TWA):		
	2 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
Petroleum distillates,	500 ppm	PEL:		OSHA Z1
hydrotreated light	2,000			
naphthenic	mg/m3			
	400 ppm	Time Weighted Average		OSHA Z1A
	1,600	(TWA):		
	mg/m3			

9. PHYSICAL AND CHEMICAL PROPERTIES

Evaporation rate

Bulk density

Specific Gravity

Vapour pressure

Vapour density

pH

Form	: liquid
Appearance	: viscous, liquid
Colour	: BLACK
Odour	: very faint
Melting point/range	: not applicable
Boiling Point:	: not applicable
Water solubility	: immiscible

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400

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°F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1305-78-8	Calcium oxide	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
		Corrosive	Skin.
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.

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IMO/IMDG (maritime) : Refer	to specific regulation.			
15. REG	ULATORY INFORM	IATION		
US Regulations:				
OSHA Status : Classi	fied as hazardous base	ed on component	s.	
TSCA Status : All co	omponents of this proc	luct are listed on	or exempt from	he
	Inventory.		-	
US. EPA CERCLA Hazardous Substances	(40 CFR 302)			
not applicable				
California Proposition : Not ap 65	oplicable			
SARA Title III Section 302 Extremely Haz	ardous Substance			
Unless specific chemicals are identified und				s regulati
Chemical Name	CAS-No.	% in Product	RQ for component	
			·	J
SARA Title III Section 313 Toxic Chemica	lls:			
Unless specific chemicals are identified und	der this section, this pr	oduct is Not Ap	plicable under thi	s regulation
Canadian Regulations:				
National Pollutant Release Inventor			1	
Chemical Name	CAS-No.	Weight		D#
Miscellaneous Zinc Compounds	0-05-5	0.10 - 1		
WHMIS Classification : D2B				
WHMIS Ingredient Disclosure List				
CAS-No. 1305-78-8				
1505-70-0				
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DSL National Inventories:	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
Australia AICS	:	Not determined	
China IECS	:	Not determined	
Europe EINECS	:	Not determined	
Japan ENCS	:	Not determined	
Korea KECI	:	Not determined	
Philippines PICCS	:	Not determined	
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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.