MATERIAL SAFETY DATA SHEET Geon™ Glide DB4953 Neutral FR

Version Number 1.0 Revision Date 03/07/2013

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Geon [™] Glide DB4953 Neutral FR
Product code	:	FO20030981
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Calcium carbonate	1317-65-3	1 - 5
Antimony trioxide	1309-64-4	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.
	7. HANDLING AND STORAGE

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Handling	:	Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPOS	SUI	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Antimony trioxide	0.5 mg/m3	Time Weighted Average	as Sb	MX OEL
		(TWA):		
	0.5 mg/m3	Time Weighted Average	as Sb	ACGIH
		(TWA):		
	0.5 mg/m3	Recommended exposure	as Sb	NIOSH
	_	limit (REL):		
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average	as Sb	OSHA Z1A
		(TWA):		
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
	_	(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
	Ũ	(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form

Evaporation rate : Not established

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Appearance Colour Odour Melting point/range Boiling Point: Water solubility	: N : ve : nc : nc	scous, liquid O PIGMENT ery faint ot applicable ot applicable nmiscible	Specific Gravity Bulk density Vapour pressure Vapour density pH	::	Not determined Not applicable Not determined Not determined Not applicable
	1(). STABILITY AND RE	EACTIVITY		
Stability	:	The product is stable if	stored and handled as p	resc	cribed.
Hazardous Polymerization	:	Will not occur.			
Conditions to avoid	:	Keep away from oxidiz decomposition, do not o		ne.	To avoid thermal
Incompatible Materials	:	Incompatible with stron with acetal homopolym			
Hazardous decomposition products	:	Carbon dioxide (CO2), (NOx), hydrogen chlori smoke are all possible. degradation. As a gener after one hour at 177 °C °F), and within 5 minute	de (HCl), other hazardo Prolonged heating may ral rule of thumb, degra (350 °F), after 10 minu	us i res dati	materials, and ult in product on begins to occur

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
1309-64-4	Antimony trioxide	Systemic effects	Eyes, Respiratory system.
		sensitizer	Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1309-64-4	Antimony trioxide	Oral LD50	> 34,600 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

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CAS-No.	Chemical Name	OSHA	IARC	NTP
1309-64-4	Antimony trioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product Contaminated packaging	 Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste
	material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION

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US Regulations:							
OSHA Status	:	Classified as haz	zardous b	ased on co	omponen	its.	
TSCA Status	:	All components TSCA Inventory		roduct are	e listed of	n or exen	npt from the
US. EPA CERCLA Hazardous S	Subs	stances (40 CFR 3	302)				
not applicable							
California Proposition 65	:	WARNING! TI California to cau			s a chem	ical knov	vn to the Stat
Unless specific chemicals are ide SARA Title III Section 313 Tox			ction, thi	s product i	is Not Aj	oplicable	under this re
Unless specific chemicals are ide	entif	fied under this see	ction, thi				
Chamical Nama)	Weight	
Chemical Name ANTIMONY COMPOUNDS				CAS-No 1309-64-		5.00 -	percent 10.00
		nventory (NPRI)	CAS-N 1309-6	1309-64- o.		5.00 -	

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National Inventories:

Australia AICS	: Listed
China IECS	: Listed
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Listed
Philippines PICCS	: Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.