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SAFETY DATA SHEET

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Section 1. Identification	on	
GHS product identifier Chemical name CAS number Other means of identification Product type	:	18100TFX EPIC TFX GRAY 4 Mixture FO20031603 solid
<u>Relevant identified uses of the subs</u> Product use	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20031603

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	10 - 25	13463-67-7
Diphenyloxide-4,4'-disulfohydrazide	1 - 3	80-51-3
Carbon black	0 - 0.3	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures



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Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)



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Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	No specific fire or explosion hazard. May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides
Special protective actions for fire- fighters Special protective equipment for fire-fighters	:	halogenated compounds metal oxide/oxides Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note
		of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

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Small spill :	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill:Move containers from spill area. Prevent entry into sewers, water
courses, basements or confined areas. Vacuum or sweep up material
and place in a designated, labeled waste container. Dispose of via a
licensed waste disposal contractor. Note: see Section 1 for emergency
contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3	



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Diphenyloxide-4,4'-disulfohydrazide	ACGIH TLV (2000-03-01) TWA 0.1 mg/m3 Form: Inhalable fraction			
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction			
Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.			
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual protection measures				
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	 Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. 			
Skin protection				
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.			
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be 			

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Other skin protection	:	approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures

Other skin protection	:	Appropriate footwear and any additional skin protection measures
		should be selected based on the task being performed and the risks
		involved and should be approved by a specialist before handling this
		product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that
		meets the appropriate standard or certification. Respirators must be
		used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Paste.]
Color	:	GREY
Odor	:	Faint odor.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
		Not available.
Auto-ignition temperature Decomposition temperature	:	Not available.
SADT	:	Not available.
		Dynamic: Not available.
Viscosity	•	Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.



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Ignition distance Enclosed space ignition - Time	:	Not available. Not available.
equivalent Enclosed space ignition - Deflagration density	:	Not available.
Flame height Flame duration	:	Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Result	Species	Dose	Exposure		
		· ·			
No applicable toxi	No applicable toxicity data				
LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h		
LD50 Dermal	Rabbit	> 5,000 mg/kg	-		
razide					
LD50 Oral	Rat	2,300 mg/kg	-		
No applicable toxicity data					
No applicable toxicity data					
LD50 Oral	Rat	15,400 mg/kg	-		
	No applicable toxi LC50 Inhalation LD50 Dermal razide LD50 Oral No applicable toxi No applicable toxi	No applicable toxicity dataLC50 InhalationRat - MaleLD50 DermalRabbitrazideLD50 OralRatNo applicable toxicity dataNo applicable toxicity data	No applicable toxicity data LC50 Inhalation Rat - Male 6.82 Mg/l LD50 Dermal Rabbit > 5,000 mg/kg razide 2,300 mg/kg No applicable toxicity data No applicable toxicity data		



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Remarks - Inhalation:	No applicable toxicity data
Remarks - Dermal:	No applicable toxicity data
Conclusion/Summary	: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				
Conclusion/Summary					
Skin		lixture.Not fu			
Eyes		lixture.Not fu			
Respiratory	: N	lixture.Not fu	Illy tested.		
Sensitization					
Conclusion/Summary					
Skin		lixture.Not fu			
Respiratory	: N	lixture.Not fu	Illy tested.		
Mutagenicity					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
<u>Carcinogenicity</u>					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
Classification					
Product/ingredient name	OSHA	IARC	NTP		
Titanium dioxide	-	2B	-		
Carbon black	-	2B	-		
Reproductive toxicity					
Conclusion/Summary	: N	lixture.Not fu	illy tested.		
•			•		
<u>Teratogenicity</u>					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
Specific target organ toxicity Not available.	(single exposu	<u>re)</u>			

Not available.

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Carcinogenicity

Mutagenicity

Teratogenicity

Developmental effects

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Specific target organ toxicity (repo Not available.	eated e	exposure)
Aspiration hazard Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical,	chemi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects as	well as	s chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects		Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General		No known significant effects or critical hazards

:

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:

:

No known significant effects or critical hazards.

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Fertility effects

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure			
Titanium dioxide						
	Acute LC50 > 1,000 Mg/l Marine	96 h				
	water					
Remarks - Acute - Fish:	Acute					
	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates.	48 h			
		Crustaceans				
Remarks - Acute - Aquatic	Acute					
invertebrates.:		1	-			
	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates.	48 h			
		Daphnia				
Remarks - Acute - Aquatic	Acute					
invertebrates.:						
Remarks - Acute - Aquatic	No applicable toxicity data					
plants:						
Remarks - Chronic - Fish:	No applicable toxicity data					
Remarks - Chronic -	No applicable toxicity data					
Aquatic invertebrates.:						
Diphenyloxide-4,4'-disulfohyd						
Remarks - Acute - Fish:	No applicable toxicity data					
Remarks - Acute - Aquatic	No applicable toxicity data					
invertebrates.:						
Remarks - Acute - Aquatic	No applicable toxicity data					
plants:						
Remarks - Chronic - Fish:	No applicable toxicity data					
Remarks - Chronic -	No applicable toxicity data					
Aquatic invertebrates.:						
Carbon black	1					
Remarks - Acute - Fish:	No applicable toxicity data	1	-			
	Acute EC50 37.563 Mg/l Fresh	Aquatic invertebrates.	48 h			
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	water	Daphnia	
Remarks - Acute - Aquatic	Acute		
invertebrates.:			
Remarks - Acute - Aquatic	No applicable toxicity data		
plants:			
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
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Remarks - Acute - Aquatic	Chemicals are not readily available a	s they are bound within the	polymer matrix.
invertebrates.:			
Conclusion/Summary	: Chemicals are not readil	y available as they are bour	nd within the
	polymer matrix.		
Persistence and degradability	<u>v</u>		

Conclusion/Summary Chemicals are not readily available as they are bound within the : polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Diphenyloxide-4,4'-disulfohydrazide	-	3.00	low

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered	pos sho pro auti pro disp req	bosed of untreated to the sewer unless fully compliant with the uirements of all authorities with jurisdiction. Waste packaging
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when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined

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		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Vinyl chloride monomer Phenol
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification		
Titanium dioxide	>= 10 - <= 25	CARCINOGENICITY - Category 2		
Diphenyloxide-4,4'-	>= 1 - <= 3	COMBUSTIBLE DUSTS		
disulfohydrazide		ACUTE TOXICITY - oral - Category 4		
		SKIN IRRITATION - Category 2		
		EYE IRRITATION - Category 2A		
		SKIN SENSITIZATION - Category 1		
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		GERM CELL MUTAGENICITY - Category 2
Carbon black	> 0 - <= 0.3	CARCINOGENICITY - Category 2

Not applicable.

State regulations		
<u>State regulations</u> Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Carbon black
		Diphenyloxide-4,4'-disulfohydrazide Titanium dioxide
		Ethene, chloro-, homopolymer Calcium carbonate
Pennsylvania	:	The following components are listed: Calcium carbonate
		Titanium dioxide
		Carbon black

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, Titanium dioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-
Carbon black	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.		
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.		
International regulations				
Inventory list				
Australia	:	Not determined.		
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Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	Not determined.
Europe inventory	:	At least one component is not listed in EINECS but all such components are listed in ELINCS.
		Please contact your supplier for information on the inventory status of
		this material.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	01/10/2020
Date of issue/Date of revision	:	01/09/2020
Date of previous issue	:	00/00/0000
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient

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MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.