AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023



Page 1 of 15 Print Date 11/30/2023

SAFETY DATA SHEET

AQUARIUS THICKENER

Section 1. Identification	n		
GHS product identifier	:	AQUARIUS THICKENER	
Chemical name	:	Mixture	
CAS number	:	Mixture	
Other means of identification	:	FO20044336	
Product type	:	liquid	
Relevant identified uses of the substance or mixture and uses advised against			
Product use	:	Industrial applications. Plastics.	
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012	
		1 (440) 930-1000 or 1 (844) 4AVIENT	
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).	

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

AVIENT

Page 2 of 15 Print Date 11/30/2023

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20044336

CAS number/other identifiers

Ingredient name	%	CAS number
Ammonium hydroxide ((NH4)(OH))	>= 3 - <= 5	1336-21-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	2/15

AQUARIUS THICKENER



/ersion Number 1.1	Page 3 of 15
Revision Date 11/29/2023	Print Date 11/30/2023

Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, ac	<u>ute a</u>	nd delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
		x

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical Hazardous thermal	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials:

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

ÀVIENT

Page 4 of 15 Print Date 11/30/2023

decomposition products		carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containment and cleaning up		
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

ÀVIENT

Page 5 of 15 Print Date 11/30/2023

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Ammonium hydroxide ((NH4)(OH))	OSHA PEL (1993-06-30) TWA 35 mg/m3 50 ppm NIOSH REL (1994-06-01) TWA 18 mg/m3 25 ppm STEL 27 mg/m3 35 ppm OSHA PEL 1989 (1989-03-01) STEL 27 mg/m3 35 ppm ACGIH TLV (1994-09-01) TWA 17 mg/m3 25 ppm STEL 24 mg/m3 35 ppm	

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.	
Environmental exposure controls	:	: Emissions from ventilation or work process equipment should be	
checked to ensure they comply with the requirements of			
		environmental protection legislation. In some cases, fume scrubbers,	

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

ÀVIENT

Р	age 6 of 15
Print Date	11/30/2023

		filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	liquid [liquid]
Color	:	NO PIGMENT
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

ÀVIENT

Page 7 of 15 Print Date 11/30/2023

Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion		Not available.
	:	Not available.
Ignition distance	:	Not available.
Ignition distance Enclosed space ignition - Time		
0	:	Not available.
Enclosed space ignition - Time	:	Not available.
Enclosed space ignition - Time equivalent	:	Not available. Not available.
Enclosed space ignition - Time equivalent Enclosed space ignition -	:	Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

AVIENT

Page 8 of 15 Print Date 11/30/2023

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Ammonium hydroxide				
	LD50 Oral	Rat	350 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Ammonium hydroxide	Eyes - Severe irritant	Rabbit	-	0.008 hrs	-
	Eyes - Severe irritant	Rabbit	-		-
	Eyes - Severe irritant	Rabbit	-		-

Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Eyes	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
Sensitization	
Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
Mutagenicity	
Conclusion/Summary	: Mixture.Not fully tested.
Carcinogenicity	
Conclusion/Summary	: Mixture.Not fully tested.
<u>Reproductive toxicity</u>	
Conclusion/Summary	: Mixture.Not fully tested.
<u>Teratogenicity</u>	
Conclusion/Summary	: Mixture.Not fully tested.
	8/15

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023



Page 9 of 15 Print Date 11/30/2023

Specific target organ toxicity (single Not available.	<u>expo</u>	<u>osure)</u>
Specific target organ toxicity (repeat Not available.	ted ex	xposure)
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical, ch	<u>iemic</u>	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	-	No specific data.
Ingestion	-	No specific data.
-	<u>ılso c</u>	hronic effects from short and long term exposure
		Not one lable
Potential immediate effects	:	Not available. Not available.
Potential delayed effects	•	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
-		
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity		No known significant effects or critical hazards.
Teratogenicity		No known significant effects or critical hazards.
	-	

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023



Page 10 of 15 Print Date 11/30/2023

Developmental effects:No known significant effects or critical hazards.Fertility effects:No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
AQUARIUS THICKENER	7142.9 mg/kg	N/A	N/A	N/A	N/A
Ammonium hydroxide	350 mg/kg	N/A	N/A	N/A	N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

Toxicity

Product/ingredient name	Result	Species	Exposure
Ammonium hydroxide			
	Acute LC50 37 Mg/l Fresh water	Fish - Gambusia affinis	96 h
Conclusion/Summary	: Not available.		
Persistence and degradability			
Conclusion/Summary	: Not available.		
<u>Bioaccumulative potential</u> Not available.			
<u>Mobility in soil</u>			

10/15

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

AVIENT

Page 11 of 15 Print Date 11/30/2023

(KOC)

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

•

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

ÀVIENT

		United States - TSCA 5(a)2 - Final significant new use rules: Not
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Not listed
		United States - EPA Clean water act (CWA) section 311 -
		Hazardous substances: Listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical:
		Not listed
	:	Not listed
5) T		Not listed
5) T		Not listed

Clean Air Act Section 112(b)	:	Not listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		
-		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component
Ammonium hydroxide ((NH4)(OH))	1336-21-6	1,000 lb(s) 454 kg

SARA 311/312

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023



Page 13 of 15 Print Date 11/30/2023

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Ammonium hydroxide	>= 3 - <= 5	ACUTE TOXICITY - oral - Category 4 EYE IRRITATION - Category 2A

SARA 313

Form R - Reporting requirements

Product name	CAS number	%
Ammonium hydroxide ((NH4)(OH))	1336-21-6	>= 1 - < 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

<u>State regulations</u> Massachusetts	:	The following components are listed:
		Ammonium hydroxide ((NH4)(OH))
New York	:	The following components are listed: Ammonium hydroxide ((NH4)(OH))
New Jersey	:	The following components are listed: Ammonium hydroxide ((NH4)(OH))
Pennsylvania	:	The following components are listed: Ammonium hydroxide ((NH4)(OH))
<u>California Prop. 65</u> This product does not require a Safe H United States inventory (TSCA 8b)		warning under California Prop. 65. All components are active or exempted.
Canada inventory	:	Not determined.
<u>International regulations</u> <u>Inventory list</u>		
Australia	:	Not determined.
Canada	:	Not determined.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.

13/15

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023

AVIENT

Page 14 of 15 Print Date 11/30/2023

Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>1113t01 y</u>		
Date of printing	:	11/30/2023
Date of issue/Date of revision	:	11/29/2023
Date of previous issue	:	01/28/2019
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.
Notice to reader		

AQUARIUS THICKENER

Version Number 1.1 Revision Date 11/29/2023



Page 15 of 15 Print Date 11/30/2023

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.