SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023



Page 1 of 15 Print Date 08/05/2023

SAFETY DATA SHEET

SC-1225 G LIGHT BLUE

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	SC-1225 G LIGHT BLUE Mixture Mixture FO20047926 solid
<u>Relevant identified uses of the subst</u> Product use	ance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023

AVIENT

Page 2 of 15 Print Date 08/05/2023

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20047926

CAS number/other identifiers

Ingredient name	%	CAS number
Octamethylcyclotetrasiloxane	>= 0.3 - <= 1	556-67-2
Titanium dioxide	>= 0.3 - <= 1	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

SC-1225 G LIGHT BLUE



/ersion Number 1.0	Page 3 of 15
Revision Date 08/04/2023	Print Date 08/05/2023

	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur. 	
Most important symptoms/effects, acut	e and delayed	
Potential acute health effects		
Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u>	 No known significant effects or critical hazards. 	
T T T T	No specific data. No specific data.	
	No specific data.	
	No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.	
Specific treatments	No specific treatment.	
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.	

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide

SC-1225 G LIGHT BLUE



Version Number 1.0 Revision Date 08/04/2023

Page 4 of 15 Print Date 08/05/2023

		carbon monoxide metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent ai	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational	:	Eating, drinking and smoking should be prohibited in areas where this
hygiene		material is handled, stored and processed. Workers should wash hands

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023



Page 5 of 15 Print Date 08/05/2023

and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage,
 including any incompatibilities
 Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Octamethylcyclotetrasiloxane	OARS WEEL (2018-05-07) TWA 10 ppm
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles

Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023



Page 6 of 15
Print Date 08/05/2023

Eye/face protection	:	of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates higher degree of protection: safety glasses with side-shields.	
Skin protection			
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.	
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.	

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [solid]
Color	:	BLUE
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023

ÀVIENT

Page 7 of 15 Print Date 08/05/2023

(flammable) limits	Upper: Not applicable.
Vapor pressure	Not available.
Vapor density	: Not applicable.
Relative density	Not available.
Solubility	: Not available.
Solubility in water	: insoluble in water.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
SADT	: Not available.
Viscosity	: Dynamic: Not available.
	Kinematic: Not applicable.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Cyclotetrasiloxane, 2,2,4,4,6,6	5,8,8-octamethyl-			
	LD50 Oral	Rat	1,540 mg/kg	-
	LC50 Inhalation	Rat	36 Mg/l	4 h
	Vapor			
	LD50 Dermal	Rat	1,770 mg/kg	-

SC-1225 G LIGHT BLUE



Version Number 1.0 Revision Date 08/04/2023 Page 8 of 15 Print Date 08/05/2023

Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Cyclotetrasiloxane, 2,2,4,4,6,6,8,8-octamethyl-	Eyes - Mild irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Rabbit	-	24 hrs	-

::	Mixture.Not fully tested. Mixture.Not fully tested. Mixture.Not fully tested.
:	Mixture.Not fully tested. Mixture.Not fully tested.
:	Mixture.Not fully tested.
:	Mixture.Not fully tested.
	:

Product/ingredient name	OSHA	IARC	NTP
Titanium oxide (TiO2)	-	2B	-

Reproductive toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
Teratogenicity		

Conclusion/Summary :	Mixture.Not fully tested.
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SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023



Page 9 of 15 Print Date 08/05/2023

e expo	osure)			
Specific target organ toxicity (repeated exposure) Not available.				
:	Not available.			
: : :	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.			
hemi	cal and toxicological characteristics			
::	No specific data. No specific data. No specific data. No specific data.			
also c	chronic effects from short and long term exposure			
:	Not available. Not available.			
:	Not available. Not available.			
:	Mixture.Not fully tested.			
:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. Not available. Not available.			
	<u>nted e</u> : : : : : : : : : : : : : : : : : : :			

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023



Page 10 of 15 Print Date 08/05/2023

Fertility effects

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

:

:

Toxicity

Product/ingredient name	Result	Species	Exposure
Cyclotetrasiloxane, 2,2,4,4,6,6,8	8,8-octamethyl-		
	Acute LC50 0.204 - 3.483 Mg/l	Fish - Leuciscus idus ssp.	96 h
	Fresh water	melanotus	
	Chronic NOEC 0.0000044 Mg/l	Fish - Oncorhynchus mykiss	93 d
	Fresh water		
	Chronic NOEC 0.0079 Mg/l	Daphnia - Daphnia magna	21 d
	Fresh water		
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
	_	dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
SC-1225 G LIGHT BLUE			
Remarks - Acute - Aquatic	Chemicals are not readily available	e as they are bound within the pol	ymer matrix.
invertebrates.:		-	-

Conclusion/Summary

Chemicals are not readily available as they are bound within the polymer matrix.

Persistence and degradability

Conclusion/Summary

: Chemicals are not readily available as they are bound within the polymer matrix.

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023



Page 11 of 15 Print Date 08/05/2023

Conclusion/Summary

Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Cyclotetrasiloxane, 2,2,4,4,6,6,8,8-	6.488	13,400.00	high
octamethyl-			

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

:

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023

AVIENT

Page 12 of 15 Print Date 08/05/2023

International Water IMO/IMDG : Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not listed
	United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
	United States - TSCA 5(e) - Substances consent order: Not listed
	United States - TSCA 6 - Final risk management: Not listed
	United States - TSCA 6 - Proposed risk management: Not listed
	United States - TSCA 8(a) - Chemical risk rules: Not listed
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
	determined
	United States - TSCA 8(a) - Preliminary assessment report
	(PAIR): Listed Siloxanes and Silicones, di-Me, Me hydrogen
	Decamethylcyclopentasiloxane
	Octamethylcyclotetrasiloxane
	Dodecamethylcyclohexasiloxane
	Disiloxane, 1,3-diethenyl-1,1,3,3-tetramethyl-
	United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
	United States - TSCA 8(d) - Health and safety studies: Not listed
	United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Benzene, methyl-
	United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed
	United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed
	United States - EPA Clean air act (CAA) section 112 - Accidental
	release prevention - Toxic substances: Not listed
	United States - Department of commerce - Precursor chemical: Not listed

SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023

AVIENT

Page 13 of 15
Print Date 08/05/2023

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Cyclotetrasiloxane, 2,2,4,4,6,6,8,8-octamethyl-	>= 0.3 - <= 1	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY - oral - Category 4 ACUTE TOXICITY - dermal - Category 4 EYE IRRITATION - Category 2B TOXIC TO REPRODUCTION - Category 2
Titanium oxide (TiO2)	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	None of the components are listed.
Pennsylvania	:	None of the components are listed.
<u>California Prop. 65</u>		-

WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable
	13/15	





SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023 Page 14 of 15 Print Date 08/05/2023

				dosage level
Titanium dioxide			-	-
	_			
United States inventory (TSCA 8b)	:	All con	nponents are active or exe	mpted.
Canada inventory	:	Not det	termined.	
-				
International regulations				
Inventory list				
Australia	:	Not de	etermined.	
Canada	:	Not determined.		
China	:	Not determined.		
Eurasian Economic Union	:	Russia	an Federation inventory:	Not determined.
Japan	:		inventory (CSCL): Not	
-		Japan	inventory (ISHL): Not a	letermined.
New Zealand	:	Not de	etermined.	
Philippines	:	Not de	etermined.	
Republic of Korea	:	Not de	etermined.	
Taiwan	:	Not de	etermined.	
Thailand	:	Not de	etermined.	
Turkey	:	Not de	etermined.	
United States	:	All con	mponents are active or ex	empted.
Viet Nam	:		etermined.	-

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

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SC-1225 G LIGHT BLUE

Version Number 1.0 Revision Date 08/04/2023

ÀVIENT

Page 15 of 15 Print Date 08/05/2023

Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals
		IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.