

CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 1 of 16 Print Date 11/08/2022

SAFETY DATA SHEET

CORE[™] SK320 Black Pigment Dispersion

Section 1. Identification	n	
GHS product identifier	:	CORE [™] SK320 Black Pigment Dispersion
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20049522
Product type	:	liquid
Relevant identified uses of the subst	tance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	CARCINOGENICITY - Category 1A
GHS label elements		
Hazard pictograms	:	



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022

Page 2 of 16 Print Date 11/08/2022

Signal word	:	Danger
Hazard statements	:	May cause cancer.
Precautionary statements		
	:	Not applicable.
Prevention	:	Obtain special instructions before use. Wear protective gloves. Wear protective clothing. Wear eye or face protection.
Response	:	IF exposed or concerned: Get medical advice or attention.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20049522

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	>= 10 - <= 25	1333-86-4
Silica, cristobalite	>= 1 - <= 3	14464-46-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the



CORE™ SK320 Black Pigment Dispersion

Version Number	er 1.0
Revision Date	11/07/2022

Page 3 of 16 Print Date 11/08/2022

		upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical at	tentio	on and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist
		3/16



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 4 of 16 Print Date 11/08/2022

Specific treatments	:	immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
		1/16



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022

Page 5 of 16 Print Date 11/08/2022

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area,



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022

Page 6 of 16 Print Date 11/08/2022

away from incompatible materials (see Section 10) and food and drink. Store in a well-ventilated place. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Carbon black	OSHA PEL 1989 (1989-03-01)
	TWA 3.5 mg/m3
	OSHA PEL (1993-06-30)
	TWA 3.5 mg/m3
	NIOSH REL (1994-06-01)
	TWA 3.5 mg/m3
	NIOSH REL (1994-06-01)
	TWA 0.1 mgPAH/m ³
	ACGIH TLV (2010-12-06)
	TWA 3 mg/m3 Form: Inhalable fraction
Silica, cristobalite	OSHA PEL Z3 (1997-09-03)
	TWA 250 MPPCF / 2 x (%SiO2+5) Form: Respirable
	TWA 10 MG /M3 / 2 x (%SiO2+2) Form: Respirable
	OSHA PEL Z3 (1997-09-03)
	TWA 30 MG /M3 / 2 x (%SiO2+2) Form: Total dust
	ACGIH TLV (2005-12-09)
	TWA 0.025 mg/m3 Form: Respirable fraction
	NIOSH REL (1994-06-01)
	TWA 0.05 mg/m3 Form: Respirable dust
	OSHA PEL 1989 (1989-03-01)
	TWA 0.05 mg/m3 (Calculated as Quartz) Form: Respirable dust
	OSHA PEL (2016-06-23)
	TWA 0.05 mg/m3 Form: Respirable dust

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 7 of 16 Print Date 11/08/2022

Environmental exposure controls	:	recommended or statutory limits. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties



CORE™ SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 8 of 16 Print Date 11/08/2022

Appearance

Physical state	:	liquid [liquid]
Color	:	BLACK
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion		Not available.
Heat of compustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see
		8/10



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 9 of 16 Print Date 11/08/2022

Possibility of hazardous reactions	:	Section 7). Under normal conditions of storage and use, hazardous reactions will
		not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids.
		Oxidizer.
Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition
products		products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity				
Product/ingredient name	Result	Species	Dose	Exposure
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-
Conclusion/Summary	: Mixt	ure.Not fully tested.		
Irritation/Corrosion				
Conclusion/Summary	NC-	(
Skin Eyes		ture.Not fully tested. ture.Not fully tested.		
Respiratory		ture.Not fully tested.		
Respirator y	• 1117	ture. Not fully tested.		
Sensitization				
Conclusion/Summary Skin Respiratory		ture.Not fully tested. ture.Not fully tested.		
Mutagenicity				
Conclusion/Summary	: Mix	ture.Not fully tested.		
<u>Carcinogenicity</u>				
Conclusion/Summary	: Mix	ture.Not fully tested.		
Classification				

Product/ingredient name	OSHA	IARC	NTP
Carbon black	-	2B	-
Cristobalite (SiO2)	-	1	Known to be a human carcinogen.



CORE™ SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 10 of 16 Print Date 11/08/2022

<u>Reproductive toxicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single Not available.	expo	osure)
Specific target organ toxicity (repear Not available.	<u>ted e</u>	<u>xposure)</u>
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, cl	nemi	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	::	No specific data. No specific data. No specific data. No specific data.
Delayed and immediate effects and a	also c	chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 11 of 16 Print Date 11/08/2022

Potential chronic health effects

Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
CORE [™] SK320 Black Pigment Dispersion	15,400 mg/kg	N/A	N/A	N/A	N/A
Carbon black	15,400 mg/kg	N/A	N/A	N/A	N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

:

Toxicity

Product/ingredient name	Result	Species	Exposure
Carbon black			
	Acute EC50 37.563 Mg/l Fresh water	Daphnia - Daphnia magna	48 h
Conclusion/Summary	: Not available.		

Persistence and degradability

Conclusion/Summary

11/16

Not available.



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 12 of 16 Print Date 11/08/2022

Bioaccumulative potential Not available.		
<u>Mobility in soil</u>		
Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Consult mode specific transport rules
International Water	: Consult mode specific transport rules
	12/16



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 13 of 16 Print Date 11/08/2022

IMO/IMDG

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 14 of 16 Print Date 11/08/2022

DEA List II Chemicals (Essential : Not listed **Chemicals**)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: CARCINOGENICITY - Category 1A

Composition/information on ingredients

Name	%	Classification
Carbon black	>= 10 - <= 25	CARCINOGENICITY - Category 2
Cristobalite (SiO2)	>= 1 - <= 3	CARCINOGENICITY - Category 1A

Not applicable.

State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: The following components are listed: Carbon black Silica, cristobalite
Pennsylvania	: The following components are listed: Carbon black
	Silica, cristobalite

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon black	-	-
Silica, cristobalite	-	-

United States inventory (TSCA 8b) : All components are active or exempted.



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022 Page 15 of 16 Print Date 11/08/2022

Canada inventory	:	All components are listed or exempted.
International regulations		
<u>Inventory list</u>		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Europe inventory	:	Not determined.
Japan	:	Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	0
Flammability		0
Physical hazards		0
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Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

History	
Date of printing	: 11/08/2022
Date of issue/Date of revision	: 11/07/2022
Date of previous issue	: 00/00/0000
Version	: 1.0
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container



CORE[™] SK320 Black Pigment Dispersion

Version Number 1.0 Revision Date 11/07/2022

Page 16 of 16 Print Date 11/08/2022

IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.