SILCOPAS SS ESPRESSO 108281

Version Number 1.0 Revision Date 08/11/2023



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SAFETY DATA SHEET

SILCOPAS SS ESPRESSO 108281

Section 1. Identification		
GHS product identifier	:	SILCOPAS SS ESPRESSO 108281
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20050205
Product type	:	liquid
Relevant identified uses of the subst	ance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20050205

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	>= 10 - <= 25	1333-86-4
Titanium dioxide	>= 3 - <= 5	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.
Inhalation	:	Get medical attention if irritation occurs. Remove victim to fresh air and keep at rest in a position comfortable

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Skin contact Ingestion	:	for breathing. Get medical attention if symptoms occur. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, act	ute a	und delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atte	entio	n and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
See toxicological information (Sectio	n 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical Hazardous thermal	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials:

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decomposition products		carbon dioxide carbon monoxide sulfur oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.
Environmental precautions	:	See also the information in "For non-emergency personnel". Avoid dispersal of spilled material and runoff and contact with soil,
	•	waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ai	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles

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		TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

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		liquid [Desta]
Physical state	:	liquid [Paste.]
Color	:	BROWN
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive		Lower: Not available.
Lower and upper explosive	•	
(flammable) limits	•	Upper: Not available.
	:	
(flammable) limits	:	Upper: Not available.
(flammable) limits Vapor pressure	· : :	Upper: Not available. Not available.
(flammable) limits Vapor pressure Vapor density	· · ·	Upper: Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density	:	Upper: Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility	::	Upper: Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water	::	Upper: Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water	::	Upper: Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature	: : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not applicable.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water	:::::::::::::::::::::::::::::::::::::::	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not applicable. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature	: : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not applicable. Not available. Not available.

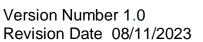
Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

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Product/ingredient name	Result	Species		Dose	Exposure
Carbon black					
	LD50 Oral	Rat		15,400 mg/kg	-
Titanium oxide (TiO2)		1			
	LC50 Inhalation	Rat - Male		6.82 Mg/l	4 h
	Dusts and mists			U	
	LD50 Dermal	Rabbit		> 5,000 mg/kg	-
Conclusion/Summary	: Mixtur	e.Not fully te	sted.		
e one de la contraction de la contractica de la	• 1/1/1/0	en tot rung te	stea.		
Irritation/Corrosion					
Conclusion/Summary					
Skin	: Mixtu	re.Not fully t	ested.		
Eyes	: Mixtu	re.Not fully t	ested.		
Respiratory	: Mixtu	: Mixture.Not fully tested.			
Sensitization					
Conclusion/Summary					
Skin	: Mixtu	: Mixture.Not fully tested.			
Respiratory		re.Not fully t			
<u>Mutagenicity</u>					
Conclusion/Summary	: Mixtu	: Mixture.Not fully tested.			
Carcinogenicity					
Conclusion/Summary	: Mixture.Not fully tested.				
Classification					
Product/ingredient name	OSHA IA	RC	NTP		
Carbon black	- 2E		-		

Reproductive	toxicity
nepi ouueu ve	tomenty

Titanium oxide (TiO2)

Conclusion/Summary	:	Mixture.Not fully tested.
Teratogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.

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Specific target organ toxicity (single exposure)					
Not available.					
Specific target organ toxicity (repeated exposure)					
Not available.					
Aspiration hazard					
Not available.					
Information on the likely routes of	:	Not available.			
exposure					
Potential acute health effects					
Eye contact	:	No known significant effects or critical hazards.			
Inhalation	:	No known significant effects or critical hazards.			
Skin contact	:	No known significant effects or critical hazards.			
Ingestion	:	No known significant effects or critical hazards.			
Symptoms related to the physical, ch	emi	cal and toxicological characteristics			
Eye contact	:	No specific data.			
Inhalation	:	No specific data.			
Skin contact	:	No specific data.			
Ingestion	:	No specific data.			
Delayed and immediate effects and a	lso c	chronic effects from short and long term exposure			
<u>Short term exposure</u>					
Detential immediate offecte		Net engilable			
Potential immediate effects	:	Not available. Not available.			
Potential delayed effects	•	Not available.			
Long torm ornoguno					
Long term exposure					
Potential immediate effects	:	Not available.			
Potential delayed effects	-	Not available.			
i otentiai uelayeu enects	•	Tot available.			
Potential chronic health effects					
r oternaur ein onne neuran erreets					
Conclusion/Summary	:	Mixture.Not fully tested.			
	-	···· · · · · · · · · · · · · · · · · ·			
General	:	No known significant effects or critical hazards.			
Carcinogenicity	:	No known significant effects or critical hazards.			
Mutagenicity	:	No known significant effects or critical hazards.			
Teratogenicity	-	Not available.			
Developmental effects	-	Not available.			
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Fertility effects

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Carbon black			
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
		dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		

Conclusion/Summary

: Not available.

Persistence and degradability

Conclusion/Summary : Not

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient : Not available. (KOC)

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Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None
	of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not

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		listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Poly(dimethylsiloxane)
		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean water act (CWA) section 311 -
		Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed
US EDA CEDCI A Hagandang Suba	40.000	ag (40 CED 202)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

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No products were found.

Name	%	Classification
Carbon black	>= 10 - <= 25	CARCINOGENICITY - Category 2
Titanium oxide (TiO2)	>= 3 - <= 5	CARCINOGENICITY - Category 2

Not applicable.

State regulations		
Massachusetts	:	The following components are listed: Carbon black Iron oxide Titanium dioxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Carbon black Iron oxide Titanium dioxide
Pennsylvania	:	The following components are listed: Carbon black
		Iron oxide
		Titanium dioxide

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon black	-	-
Titanium dioxide	-	-

		10/15
Australia	:	Not determined.
<u>International regulations</u> <u>Inventory list</u>		
Canada inventory	:	All components are listed or exempted.
United States inventory (TSCA 8b)	:	All components are active or exempted.

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Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted.
		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>Instory</u>		
Date of printing	:	08/12/2023
Date of issue/Date of revision	:	08/11/2023
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
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References

Not available.

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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.

