

CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 1 of 15 Print Date 08/31/2023

SAFETY DATA SHEET

CORETM V1859 BLACK UV FLUID BED PVC

Section 1. Identification	on	
GHS product identifier	:	CORE™ V1859 BLACK UV FLUID BED PVC
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20050237
Product type	:	solid
Relevant identified uses of the subs	tance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 2 of 15 Print Date 08/31/2023

Signal word No signal word. : No known significant effects or critical hazards. Hazard statements : **Precautionary statements** Not applicable. : Prevention Not applicable. : Not applicable. Response Not applicable. Storage Not applicable. Disposal None known. Supplemental label elements : None known. Hazards not otherwise classified :

Section 3. Composition/information on ingredients

Not available.

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20050237

CAS number/other identifiers

Ingredient name	%	CAS number
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters,	>= 10 - <= 25	68515-48-0
C9-rich		
Carbon black	>= 0.3 - <= 1	1333-86-4
2-Hydroxy-4-n-octoxybenzophenone	> 0 - <= 0.3	1843-05-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0	Page 3 of 15
Revision Date 08/30/2023	Print Date 08/31/2023

		upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable
		for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 .
Unsuitable extinguishing media	:	None known.



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 4 of 15 Print Date 08/31/2023

Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ont a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containine	int a	iu cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 5 of 15 Print Date 08/31/2023

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	None.
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
2-Hydroxy-4-n-octoxybenzophenone	None.

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be
		5/15





CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 6 of 15 Print Date 08/31/2023

		checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		inglier degree of protection, surcey glasses with side shields.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Granular solid.]
Color	:	BLACK
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 7 of 15 Print Date 08/31/2023

Boiling point Flash point	Not available.Not applicable.
Burning time Burning rate Evaporation rate Flammability (solid, gas) Lower and upper explosive (flammable) limits	 Not available. Not available. Not available. Not available. Lower: Not applicable. Upper: Not applicable.
Vapor pressure Vapor density	Not available.Not applicable.
Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature	 Not available. Not available. Not available. Not applicable. Not applicable.
Decomposition temperature SADT Viscosity	 Not available. Not available. Dynamic: Not available. Kinematic: Not applicable.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 8 of 15 Print Date 08/31/2023

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-Benzenedicarboxylic acid, o	li-C8-10-branched a	lkyl esters, C9-rich		
	LD50 Oral	Rat	10,000 mg/kg	-
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-
Methanone, [2-hydroxy-4-(octyloxy)phenyl]phenyl-				
	LD50 Oral	Rat	10,000 mg/kg	-
	LD50 Dermal	Rabbit	10,000 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic acid, di-C8-10-branched	Eyes - Mild irritant	Rabbit	-		-
alkyl esters, C9-rich					

Conclusion/Summary Skin Eyes Respiratory Sensitization	Mixture.Not fully tested.Mixture.Not fully tested.Mixture.Not fully tested.
Conclusion/Summary Skin Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.
<u>Mutagenicity</u> Conclusion/Summary	: Mixture.Not fully tested.
<u>Carcinogenicity</u> Conclusion/Summary	: Mixture.Not fully tested.
Classification	

Product/ingredient name	OSHA	IARC	NTP
Carbon black	-	2B	-

Reproductive toxicity



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 9 of 15 Print Date 08/31/2023

Conclusion/Summary	:	Mixture.Not fully tested.		
<u>Teratogenicity</u>				
Conclusion/Summary	:	Mixture.Not fully tested.		
Specific target organ toxicity (single Not available.	exp	<u>osure)</u>		
<u>Specific target organ toxicity (repea</u> Not available.	<u>ted e</u>	exposure)		
Aspiration hazard Not available.				
Information on the likely routes of exposure	:	Not available.		
Potential acute health effects				
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.		
Symptoms related to the physical, chemical and toxicological characteristics				
Eye contact	:	No specific data.		
Inhalation	:	No specific data.		
Skin contact	:	No specific data.		
Ingestion	:	No specific data.		
Delayed and immediate effects and a	also (chronic effects from short and long term exposure		
Short term exposure				
Potential immediate effects Potential delayed effects	:	Not available. Not available.		
Long term exposure				
Potential immediate effects Potential delayed effects	:	Not available. Not available.		
Potential chronic health effects				
Conclusion/Summary	:	Mixture.Not fully tested.		
		9/15		



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 10 of 15 Print Date 08/31/2023

General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	Not available.
Developmental effects	:	Not available.
Fertility effects	:	No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure	
Carbon black				
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h	
	water			
CORE™ V1859 BLACK UV F	LUID BED PVC			
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily availabl	e as they are bound within the po	lymer matrix.	
Conclusion/Summary	: Chemicals are not read polymer matrix.	ily available as they are bound w	ithin the	
Persistence and degradability				
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound w	vithin the	
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound w	vithin the	
Bioaccumulative potential				
	10/15			



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 11 of 15 Print Date 08/31/2023

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, di-C8-	8.8	3.00	low
10-branched alkyl esters, C9-rich			
Methanone, [2-hydroxy-4-	6	99.00	low
(octyloxy)phenyl]phenyl-			

No known significant effects or critical hazards.

Mobility in soil

Other adverse effects

Soil/water partition coefficient	:	Not available.
(KOC)		

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

International Water IMO/IMDG	: Consult mode specific transport rules
International Air ICAO/IATA	: Consult mode specific transport rules
U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 12 of 15 Print Date 08/31/2023

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Listed 1,2- Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich
		United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I Substances Clean Air Act Section 602 Class II	:	Not listed
Substances	•	



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 13 of 15 Print Date 08/31/2023

DEA List I Chemicals (Precursor:Not listedChemicals):Not listedDEA List II Chemicals (Essential
Chemicals):Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

<u>SARA 311/312</u>

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	>= 10 - <= 25	EYE IRRITATION - Category 2B
Carbon black	>= 0.3 - <= 1	CARCINOGENICITY - Category 2
Methanone, [2-hydroxy-4- (octyloxy)phenyl]phenyl-	> 0 - <= 0.3	SKIN SENSITIZATION - Category 1

Not applicable.

State regulations	
Massachusetts	: The following components are listed: Bis (2-ethylhexyl) adipate Calcium carbonate
New York	None of the components are listed.
New Jersey	: The following components are listed: Ethene, chloro-, homopolymer Bis (2-ethylhexyl) adipate
Pennsylvania	Calcium carbonate Carbon black : The following components are listed: Bis (2-ethylhexyl) adipate
	Calcium carbonate

California Prop. 65



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 14 of 15 Print Date 08/31/2023

WARNING: This product can expose you to chemicals including 1,2-Benzenedicarboxylic acid, di-C8-10branched alkyl esters, C9-rich, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	Yes.	-
Carbon black	-	-

Carbon black		-	-
United States inventory (TSCA 8b)	:	All components are active or exempted.	
Canada inventory	:	At least one component is not listed in DSI are listed in NDSL.	L but all such components
<u>International regulations</u> <u>Inventory list</u>			
Australia	:	Not determined.	
Canada	:	At least one component is not listed in DS are listed in NDSL.	L but all such components
China	:	Not determined.	
Eurasian Economic Union	:	Russian Federation inventory: Not deter	mined.
Japan	:	Japan inventory (CSCL): Not determine	d.
		Japan inventory (ISHL): Not determined	1.
New Zealand	:	Not determined.	
Philippines	:	Not determined.	
Republic of Korea	:	Not determined.	
Taiwan	:	Not determined.	
Thailand	:	Not determined.	
Turkey	:	Not determined.	
United States	:	All components are active or exempted.	
Viet Nam	:	Not determined.	

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them.



CORE™ V1859 BLACK UV FLUID BED PVC

Version Number 1.0 Revision Date 08/30/2023 Page 15 of 15 Print Date 08/31/2023

HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

History		
Date of printing	:	08/31/2023
Date of issue/Date of revision	:	08/30/2023
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		$\hat{U}N = United Nations$
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.