

STAN-TONE HCC-108401 ORANGE GLO

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SAFETY DATA SHEET

STAN-TONE HCC-108401 ORANGE GLO

Section 1. Identification

GHS product identifier : STAN-TONE HCC-108401 ORANGE GLO

Chemical name: MixtureCAS number: MixtureOther means of identification: FO20050594Product type: liquid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : AVIENT CORPORATION

1675 Navarre Road SW, Massillon,

Ohio USA 44646

1 330 837 8679

Emergency telephone number (with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. Some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200).

Classification of the substance or

mixture

SERIOUS EYE DAMAGE - Category 1

GHS label elements



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Hazard pictograms

Signal word : Danger

Hazard statements : Causes serious eye damage.

Precautionary statements

Not applicable.

Prevention: Wear eye or face protection.

Response: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage:Not applicable.Disposal:Not applicable.Supplemental label elements:None known.Hazards not otherwise classified:None known.

Not available.

Section 3. Composition/information on ingredients

Substance/mixture: MixtureChemical name: MixtureOther means of identification: FO20050594

CAS number/other identifiers

Ingredient name	%	CAS number
3,6-Bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-	>= 1 - <= 3	3068-39-1
dimethylxanthylium chloride		
Xanthylium, 3,6-bis(diethylamino)-9-[2-	>= 1 - <= 3	73398-89-7
(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1)		

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures



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Description of necessary first aid measures

Eye contact : Get medical attention immediately. Call a poison center or physician.

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be

treated promptly by a physician.

Inhalation : Get medical attention immediately. Call a poison center or physician.

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open girvary. Losson tight clothing such as a collection had to revenish and

airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Get medical attention immediately. Call a poison center or physician.

Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen

tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Skin contact

Eye contact : Causes serious eye damage.

Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms



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Eye contact Adverse symptoms may include the following:

> pain watering redness

Inhalation No specific data.

Skin contact Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled.

No specific treatment. Specific treatments

Protection of first-aiders No action shall be taken involving any personal risk or without

> suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

In case of fire, use water spray (fog), foam, dry chemical or CO₂. Suitable extinguishing media Unsuitable extinguishing media None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products In a fire or if heated, a pressure increase will occur and the container

Decomposition products may include the following materials:

carbon dioxide carbon monoxide

Special protective actions for fire-

fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any

personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.



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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is

inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.

See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil,

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with

water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach

release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency

contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Do

not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory



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Advice on general occupational hygiene

hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a well-ventilated place. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
3,6-Bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]-2,7- dimethylxanthylium chloride	None.
Xanthylium, 3,6-bis(diethylamino)-9-[2- (methoxycarbonyl)phenyl]-, (T-4)- tetrachlorozincate(2-) (2:1)	None.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process

enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any

recommended or statutory limits.

Environmental exposure controls: Emissions from ventilation or work process equipment should be

checked to ensure they comply with the requirements of

environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be

necessary to reduce emissions to acceptable levels.



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Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical

products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used

when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be

required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved

standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves

cannot be accurately estimated.

Body protection: Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : liquid [Paste.]
Color : ORANGE



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Odor Not available. Not available. **Odor threshold** pН Not available. **Melting point** Not available. **Boiling point** Not available. Flash point Not available. **Burning time** Not available. **Burning rate** Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available.

Lower and upper explosive : Lower: Not available. (flammable) limits : Upper: Not available.

Vapor pressure: Not available.Vapor density: Not available.Relative density: Not available.Solubility: Not available.Solubility in water: Not available.Partition coefficient: n-: Not applicable.

octanol/water

Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see

Section 7)

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will

not occur.

Conditions to avoid : Keep away from extreme heat and oxidizing agents.

Incompatible materials : Keep away from strong acids.

Oxidizer.

Hazardous decomposition : Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

products



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Conclusion/Summary: Mixture.Not fully tested.

Irritation/Corrosion

Conclusion/Summary

Skin: Mixture.Not fully tested.Eyes: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Sensitization

Conclusion/Summary

Skin: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Mutagenicity

Conclusion/Summary: Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Reproductive toxicity

Conclusion/Summary : Mixture. Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of

Not available.

exposure

Potential acute health effects

Eye contact : Causes serious eye damage.



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Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eve contact: Adverse symptoms may include the following: pain, watering, redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following: pain or irritation,

redness, blistering may occur

Ingestion: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Mixture. Not fully tested.

General: No known significant effects or critical hazards.Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.

Teratogenicity : Not available. **Developmental effects** : Not available.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
STAN-TONE HCC-108401 ORANGE GLO	14970.1 mg/kg	N/A	N/A	N/A	N/A
Xanthylium, 3,6-	500 mg/kg	N/A	N/A	N/A	N/A



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bis(ethylamino)-9-[2- (methoxycarbonyl)phenyl]- 2,7-dimethyl-, chloride (1:1)					
Xanthylium, 3,6- bis(diethylamino)-9-[2- (methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1)	500 mg/kg	N/A	N/A	N/A	N/A

Other information : This mixture has not been evaluated as a whole for health effects.

Exposure effects listed are based on existing health data for the

individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever

possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental

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protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR : Not regulated for transportation.

Ground/Air/Water

International Air ICAO/IATA

: Consult mode specific transport rules

International Water

IMO/IMDG

: Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations : United States - TSCA 12(b) - Chemical export notification: None

of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed
United States - TSCA 4(a) - ITC Priority list: Not listed
United States - TSCA 4(a) - Proposed test rules: Not listed
United States - TSCA 4(f) - Priority risk review: Not listed
United States - TSCA 5(a)2 - Final significant new use rules: Not

listed

United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed



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United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined

United States - TSCA 8(a) - Preliminary assessment report

(PAIR): Not listed

United States - TSCA 8(c) - Significant adverse reaction (SAR):

Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1)

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

United States - Department of commerce - Precursor chemical:

Not listed

Clean Air Act Section 112(b)

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I

Substances

Clean Air Act Section 602 Class II

Substances

DEA List I Chemicals (Precursor

Chemicals)

DEA List II Chemicals (Essential

Chemicals)

Listed

Not listed

Not listed

Not listed

Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification : SERIOUS EYE DAMAGE - Category 1

Composition/information on ingredients

Name	%	Classification
Xanthylium, 3,6-	>= 1 - <= 3	ACUTE TOXICITY - oral - Category 4
bis(ethylamino)-9-[2-		SERIOUS EYE DAMAGE - Category 1
(methoxycarbonyl)phenyl]-		
2,7-dimethyl-, chloride (1:1)		



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Xanthylium, 3,6-	>= 1 - <= 3	ACUTE TOXICITY - oral - Category 4
bis(diethylamino)-9-[2-		SERIOUS EYE DAMAGE - Category 1
(methoxycarbonyl)phenyl]-,		
(T-4)-tetrachlorozincate(2-)		
(2:1)		

SARA 313

Form R - Reporting requirements

Product name	CAS number	%
Xanthylium, 3,6-bis(diethylamino)-9-[2-	73398-89-7	>= 1 - < 5
(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-)		
(2:1)		

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: The following components are listed:

Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-

, (T-4)-tetrachlorozincate(2-) (2:1)

Pennsylvania : The following components are listed:

Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-

, (T-4)-tetrachlorozincate(2-) (2:1)

California Prop. 65

WARNING: This product can expose you to Xanthylium, 9-(2-carboxyphenyl)-3,6-bis(diethylamino)-, chloride, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Xanthylium, 9-(2-carboxyphenyl)-3,6-	-	-
bis(diethylamino)-, chloride		

United States inventory (TSCA 8b) : All components are active or exempted.

Canada inventory : Not determined.

International regulations



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Inventory list

Australia: Not determined.Canada: Not determined.China: Not determined.

Eurasian Economic Union

Japan

Russian Federation inventory: Not determined.

Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

New ZealandNot determined.PhilippinesNot determined.Republic of KoreaNot determined.TaiwanNot determined.ThailandNot determined.TurkeyNot determined.

United States : All components are active or exempted.

Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	3
Flammability		0
Physical hazards		0
		•

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

History

Date of printing: 02/13/2024Date of issue/Date of revision: 02/12/2024Date of previous issue: 00/00/0000

Version : 1.0

Key to abbreviations: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From



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Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.