MATERIAL SAFETY DATA SHEET GEON M5015 BEIGE 3028

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (440)-930-1395
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON M5015 BEIGE 3028
Product code	:	M501500B3028
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl ester	57583-35-4	1 - 5
Stannane, methyltris(2-ethylhexyloxycarbonylmethylth io)-	57583-34-3	1 - 5
Titanium dioxide	13463-67-7	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that the OSHA action level and the OSHA exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:

: Inhalation, Ingestion, Skin contact

Acute exposure



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Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable. water, dry powder, foam, carbon dioxide (CO2).
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	 May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.



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Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.	
	7. HANDLING AND STORAGE	
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.	
Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.	
8. EXPOSURE CONTROLS / PERSONAL PROTECTION		
Respiratory protection	: No personal respiratory protective equipment normally required.	
Eye/Face Protection	: Safety glasses with side-shields.	
Hand protection	: Protective gloves.	
Skin and body protection	: Long sleeved clothing.	
Additional Protective Measures	: Safety shoes.	
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.	
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.	

Exposure limit(s)



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Components	Value	Exposure time	Exposure type	List:
8-Oxa-3,5-dithia-4-sta nnatetradecanoic acid, 10-ethyl-4,4-dimethyl- 7-oxo-, 2-ethylhexyl ester	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH
Stannane, methyltris(2-ethylhexy loxycarbonylmethylthi o)-	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- Solid
 Pellets, powder
 TAN
 Very faint
 Not determined
 Not applicable
 Insoluble
- Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH
- Not applicable.Not determined
- : Not established
- : Not applicable
- : Not applicable
- : Not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.



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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ	
57583-35-4	8-Oxa-3,5-dithia-4-stannat etradecanoic acid, 10-ethyl-4,4-dimethyl-7-o xo-, 2-ethylhexyl ester	Irritant	Eyes, Skin.	
57583-34-3	Stannane, methyltris(2-ethylhexylox ycarbonylmethylthio)-	Irritant	Eyes, Skin.	
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.	

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57583-34-3	Stannane, methyltris(2-ethylhexylox ycarbonylmethylthio)-	Oral LD50	920 mg/kg	rat

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	:	No data available.
Additional advice	:	Not applicable

13. DISPOSAL CONSIDERATIONS

Product	:	Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.



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U.S. DOT Classification	: Not regulated for	or transportation.		
ICAO/IATA	: Not regulated for	or transportation.		
IMO / IMDG	: Not regulated for	or transportation.		
	15. REGULATOR	Y INFORMATION		
US Regulations:				
OSHA Status	: Classified as ha	zardous based on comp	ponents.	
TSCA Status	: All components Inventory.	s of this product are list	ed on or exemp	ot from the TSCA
US. EPA CERCLA Hazardous	Substances (40 CFR	302)		
Not applicable				
California Proposition	· WARNINGL T	his product contains a		
California Proposition 65 SARA Title III Section 302 Ex Not applicable SARA Title III Section 313 To Not applicable Canadian Regulations:	California to cat stremely Hazardous Su oxic Chemicals:			
65 SARA Title III Section 302 Ex Not applicable SARA Title III Section 313 To Not applicable Canadian Regulations: <u>National Pollutant Rele</u> Chemical Name	California to cat atremely Hazardous Su oxic Chemicals: <u>ase Inventory (NPRI)</u>	use cancer. Ibstance	Weight %	NPRI ID#
65 SARA Title III Section 302 Ex Not applicable SARA Title III Section 313 To Not applicable Canadian Regulations: <u>National Pollutant Rele</u> <u>Chemical Name</u> Hematite, chromium gree	California to cat atremely Hazardous Su oxic Chemicals: <u>ase Inventory (NPRI)</u> n black	use cancer. Ibstance CAS-No. 68909-79-5	Weight % 0.11	NPRI ID# 68
65 SARA Title III Section 302 Ex Not applicable SARA Title III Section 313 To Not applicable Canadian Regulations: <u>National Pollutant Rele</u> Chemical Name	California to cat attremely Hazardous Su oxic Chemicals: ase Inventory (NPRI) n black m buff	use cancer. Ibstance	Weight %	NPRI ID#



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	CAS-No. 57583-35-4		
	57583-34-3		
	DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
Nation	nal Inventories:		
	Australia AICS	:	Listed.
	China IECS	:	Not determined.
	Europe EINECS	:	Not determined.
	Japan ENCS	:	Not determined.
	Korea KECI	:	Listed.
	Philippines PICCS	:	Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.