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MATERIAL SAFETY DATA SHEET **GEON M1210 WHT 1240 CU**

Version Number 1.6 Revision Date 03/11/2014 Page 1 of 7 Print Date 3/13/2014

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON M1210 WHT 1240 CU
Product code	:	VC10000415
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Calcium carbonate	1317-65-3	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Dibutyltin mercaptide	10584-98-2	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

PolyOne

MATERIAL SAFETY DATA SHEET **GEON M1210 WHT 1240 CU**

Version Number 1.6 Revision Date 03/11/2014 Page 2 of 7 Print Date 3/13/2014

Medical Conditions	: None known.
Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media	 not applicable not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) und fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

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MATERIAL SAFETY DATA SHEET **GEON M1210 WHT 1240 CU**

Version Number 1.6 Revision Date 03/11/2014 Page 3 of 7 Print Date 3/13/2014

	7. HANDLING AND STORAGE	
Handling	: Take measures to prevent the build up of electrostatic charge only in areas with appropriate exhaust ventilation. Processin condensates may contain combustible or toxic residue. Perio clean hoods, ducts, and other surfaces to minimize accumulat these materials.	g fume dically
Storage	: Keep containers dry and tightly closed to avoid moisture abso and contamination. Keep in a dry, cool place.	orption
8. EXI	DSURE CONTROLS/PERSONAL PROTECTION	
Respiratory protection	: No personal respiratory protective equipment normally requir dusty conditions occur wear appropriate respiratory protectio	
Eye/Face Protection	: Safety glasses with side-shields	
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved clothing	
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workda product may contain residual vinyl chloride monomer (VCM number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, u normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respirate protection, etc.) to ensure airborne levels of any vapors includ VCM or dusts that may be released during heating or process below regulated levels.	y. This (CAS inder c, the ory ding
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. Prov appropriate exhaust ventilation at machinery.	ide
Exposure limit(s)		
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MATERIAL SAFETY DATA SHEET GEON M1210 WHT 1240 CU

Version Number 1.6 Revision Date 03/11/2014 Page 4 of 7 Print Date 3/13/2014

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL
Dibutyltin mercaptide	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH
	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	MX OEL
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility

: solid pellets, powder WHITE : very faint : Not determined : not applicable : insoluble

:

:

Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pН

- Not applicable : Not determined
- : Not established :
- : not applicable
- : not applicable
- : not applicable

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen

MATERIAL SAFETY DATA SHEET **GEON M1210 WHT 1240 CU**

Version Number 1.6 Revision Date 03/11/2014 Page 5 of 7 Print Date 3/13/2014

products

(NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
10584-98-2	Dibutyltin mercaptide	Irritant	Eyes, Skin.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	:	no data available
Additional advice	:	not applicable

13. DISPOSAL CONSIDERATIONS

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MATERIAL SAFETY DATA SHEET **GEON M1210 WHT 1240 CU**

Version Number 1.6 Revision Date 03/11/2014	Page 6 of 7 Print Date <i>3/13/2014</i>
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO/IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	s Substances (40 CFR 302)
not applicable	
not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 Ex	stremely Hazardous Substance
Unless specific chemicals are	dentified under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 To	oxic Chemicals:
Unless specific chemicals are	dentified under this section, this product is Not Applicable under this regulation
Canadian Regulations:	

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MATERIAL SAFETY DATA SHEET **GEON M1210 WHT 1240 CU**

Version Number 1.6 Revision Date 03/11/2014 Page 7 of 7 Print Date 3/13/2014

National Pollutant Release	Inventory (NPRI)
not applicable	
WHMIS Classification :	D2A
WHMIS Ingredient Disclos	ure List
CAS-No. 10584-98-2	
DSL :	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:	
Australia AICS :	Listed
China IECS :	Listed
Europe EINECS :	Listed
Japan ENCS :	Not determined
Korea KECI :	Listed
Philippines PICCS :	Listed
	16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.