

MATERIAL SAFETY DATA SHEET

## GEON 87600 AQUA 5128

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### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (440)-930-1395
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON 87600 AQUA 5128
Product code	:	VC10000678
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
C.I. Pigment Yellow 53	8007-18-9	1 - 5
Cobalt(II) phosphate	13455-36-2	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Calcium carbonate	1317-65-3	10 - 30

#### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that the OSHA action level and the OSHA exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> </ul>
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.



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Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable.</li> <li>water, dry powder, foam, carbon dioxide (CO2).</li> </ul>
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	<ul> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.



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Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXP	OSUF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		



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Components	Value	Exposure time	Exposure type	List:
C.I. Pigment Yellow 53	0.2 mg/m3	Time Weighted Average (TWA):	as Ni	ACGIH
C.I. Pigment Yellow 53	1 mg/m3	PEL:	as Ni	OSHA Z1
C.I. Pigment Yellow 53	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
C.I. Pigment Yellow 53	0.5 mg/m3	PEL:	as Sb	OSHA Z1
Calcium carbonate	10 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
Calcium carbonate	5 mg/m3	PEL:	Respirable dust.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Cobalt(II) phosphate	0.02 mg/m3	Time Weighted Average (TWA):		ACGIH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
Titanium dioxide	15 mg/m3	PEL:	Total dust.	OSHA Z1

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Form
Appearance
Color
Odor
Melting point/range
Boiling Point:
Water solubility

Solid
Pellets, powder
BLUE
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH Not applicable.
Not determined
Not established
Not applicable
Not applicable
Not applicable

#### **10. STABILITY AND REACTIVITY**

Stability	: 5	Stable.
Hazardous Polymerization	: \	Will not occur.
Conditions to avoid		Keep away from oxidizing agents and open flame. To avoid thermal lecomposition, do not overheat.
Incompatible Materials		incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing
Hazardous decomposition products	( H H r	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 Deg F (200 deg C) or short term heating at 482 Deg F (250 deg C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.
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#### **11. TOXICOLOGICAL INFORMATION**



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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Toxicity Overview**

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
8007-18-9	C.I. Pigment Yellow 53	Irritant	Eyes, Skin.
		sensitizer	Skin.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

#### LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
13455-36-2	Cobalt(II) phosphate	Oral LD50	387 mg/kg	rat

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
8007-18-9	C.I. Pigment Yellow 53	no	1	2
13455-36-2	Cobalt(II) phosphate	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

### Additional Health Hazard Information:

C.I. Pigment Yellow 53 8007-18-9 Skin sensitizer "nickel itch", with pulmonary, brain, liver, kidney andmuscle effects.

#### **12. ECOLOGICAL INFORMATION**

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
<b>Bioaccumulation Potential</b>	:	No data available.
Additional advice	:	Not applicable



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	13. DISPOSAL CONSIDERATIONS		
Product	: Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
	14. TRANSPORT INFORMATION		
U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	: Not regulated for transportation.		
ICAO/IATA	: Not regulated for transportation.		
IMO / IMDG	: Not regulated for transportation.		
	15. REGULATORY INFORMATION		
US Regulations:			
OSHA Status	: Classified as hazardous based on components.		
TSCA Status	: All components of this product are listed on the TSCA inventory or are exempt.		
US. EPA CERCLA Hazardous S	Substances (40 CFR 302)		
Not applicable			
California Proposition 65	: WARNING! This product contains a chemical known in the State of California to cause cancer., WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.		
SARA Title III Section 302 Extr	emely Hazardous Substance		
Not applicable SARA Title III Section 313 Tox	ic Chemicals:		



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	Chemical Name	CAS-No.	Weight %
	NICKEL COMPOUNDS	8007-18-9	0.87
	ANTIMONY COMPOUNDS		
	COBALT COMPOUNDS	13455-36-2	1.58
Canadian Re	egulations:		
	egulations: MIS Classification : D1B		

Australia AICS	:	Listed.
China IECS	:	Not determined.
Europe EINECS	:	Not determined.
Japan ENCS	:	Not determined.
Korea KECI	:	Listed.
Philippines PICCS	:	Not determined.

### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.