

MATERIAL SAFETY DATA SHEET

X04000340314 WESTERN FORGES

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (440)-930-1395
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	X04000340314 WESTERN FORGES
Product code	:	VC10001259
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl	57583-35-4	1 - 5
ester		

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that the OSHA action level and the OSHA exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eves
Skin	eyes. : Experience shows no unusual dermatitis hazard from routine handling.



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Medical Conditions Aggravated by Exposure:	:	None known.
Aggravated by Exposure:		
		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	Not applicable
Flammable Limits		
Upper explosion limit	:	Not applicable
Lower explosion limit	:	Not applicable
Autoignition temperature	:	Not applicable.
Suitable extinguishing media	:	water, dry powder, foam, carbon dioxide (CO2).
Special Fire Fighting	:	Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures		pressure mode should be worn to prevent inhalation of airborne
		contaminants.
Unusual Fire/Explosion Hazards	:	May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.



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> 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl

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	7.	HANDLING AND STORAG	ř E		
Handling : Take measures to prevent the build up of electrostatic charge. He only in areas with appropriate exhaust ventilation. Processing fun condensates may contain combustible or toxic residue. Periodical clean hoods, ducts, and other surfaces to minimize accumulation of these materials.					
Storage		eep containers dry and tightly nd contamination. Keep in a dr		e absorption	
8. I	EXPOSURE	CONTROLS / PERSONAL	PROTECTION		
Respiratory protection	: N	lo personal respiratory protectiv	ve equipment normally	required.	
Eye/Face Protection	: S	Safety glasses with side-shields.			
Hand protection	: P	Protective gloves.			
Skin and body protection	: L	ong sleeved clothing.			
Additional Protective Measures	: S	afety shoes.			
General Hygiene Considerations		landle in accordance with good Vash hands before breaks and a		safety practice	
Engineering measures		leat only in areas with appropri ppropriate exhaust ventilation a		Provide	
Exposure limit(s)					
Components	Value	Exposure time	Exposure type	List:	
8-Oxa-3,5-dithia-4-sta nnatetradecanoic acid, 10-ethyl-4,4-dimethyl- 7-oxo-, 2-ethylhexyl ester	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH	
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH	
8-Oxa-3,5-dithia-4-sta nnatetradecanoic acid,	0.1 mg/m3	PEL:	as Sn	OSHA Z1	

9. PHYSICAL AND CHEMICAL PROPERTIES



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Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	: SolidEvaporation rate: Not applicable.: Pellets, powderSpecific Gravity: Not determined: REDBulk density: Not established: Very faintVapor pressure: Not applicable: Not determinedVapor density: Not applicable: Not applicablepH: Not applicable: Insoluble: Insoluble: Not applicable
	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
57583-35-4	8-Oxa-3,5-dithia-4-stannat etradecanoic acid, 10-ethyl-4,4-dimethyl-7-o xo-, 2-ethylhexyl ester	Irritant	Eyes, Skin.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	:	No data available.
Additional advice	:	Not applicable



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Product	: Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.	;
Contaminated packaging	: Recycling is preferred when possible. The generator of waste mat has the responsibility for proper waste classification, transportatio and disposal in accordance with applicable federal, state/provincia and local regulations.	n
	14. TRANSPORT INFORMATION	
U.S. DOT Classification	: Not regulated for transportation.	
ICAO/IATA	: Not regulated for transportation.	
IMO / IMDG	: Not regulated for transportation.	
	15. REGULATORY INFORMATION	
US Regulations:		
OSHA Status	: Classified as hazardous based on components.	
TSCA Status	: All components of this product are listed on or exempt from the TS Inventory.	SCA
US. EPA CERCLA Hazardou	s Substances (40 CFR 302)	
Not applicable		
California Proposition 65	: WARNING! This product contains a chemical known to the State California to cause cancer.	e of
Canadian Regulations:		
WHMIS Classificatio	n : D2B	
WHMIS Ingredient D	sclosure List	



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Page 6 of 6 Version Number 1.1 Revision Date 11/11/2002 Print Date 11/6/2011 CAS-No. 57583-35-4 103-23-1 DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: Australia AICS : Listed. : Listed. China IECS Europe EINECS : Not determined. Japan ENCS Not determined. : Korea KECI : Listed. **Philippines PICCS** : Listed. **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.