MATERIAL SAFETY DATA SHEET **GEON X155-058-022-02**

Version Number 1.1 Revision Date 10/30/2006

Page 1 of 6 Print Date 11/25/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone : Emergency telephone : number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON X155-058-022-02
Product code	:	VC10001856
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to avos
Skin	eyes. : Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

PolyOne.

MATERIAL SAFETY DATA SHEET **GEON X155-058-022-02**

Version Number 1.1 Revision Date 10/30/2006 Page 2 of 6 Print Date 11/25/2011

		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	Not applicable
Flammable Limits		
Upper explosion limit		Not applicable
Lower explosion limit	:	Not applicable
Autoignition temperature	:	Not applicable
Suitable extinguishing media	:	Carbon dioxide blanket, water spray, dry powder, foamnone.
Suitable extinguishing media	·	Carbon dioxide blanket, water spray, dry powder, toannione.
Special Fire Fighting	:	Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures		pressure mode should be worn to prevent inhalation of airborne
		contaminants.
Unusual Fire/Explosion	:	May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under
Hazards		fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide: of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A(CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume

POLYONE CORPORATION

PolyOne.

MATERIAL SAFETY DATA SHEET **GEON X155-058-022-02**

ion Number 1.1 sion Date 10/30/2006			Print D	Page 3 ate 11/25/2
	c	ondensates may contain combu lean hoods, ducts, and other su nese materials.		
Storage		eep containers dry and tightly nd contamination. Keep in a d		absorption
8. F	XPOSURE	CONTROLS / PERSONAL	PROTECTION	
Respiratory protection		lo personal respiratory protecti usty conditions occur wear app		
Eye/Face Protection	: S	afety glasses with side-shields.		
Hand protection	: P	rotective gloves.		
Skin and body protection	: L	ong sleeved clothing.		
Additional Protective Measures	: S	afety shoes.		
General Hygiene Considerations	ע הי י י ע מי מי	Andle in accordance with good Vash hands before breaks and a nay contain residual vinyl chlor 5-01-4) below 8.5 ppm (0.0008 vorking conditions with adequa vill be exceeded for residual VC ecessary precautions (e.g. meci entilation, air-monitoring, resp irborne levels of any vapors ince eleased during heating or proce	t the end of workday. T ride monomer (VCM) (C 85%). It is unlikely, under te ventilation, that the ex CM. However, the user sh hanical ventilation, local iratory protection, etc.) to cluding VCM or dusts th	his product AS number r normal posure limi nould take th exhaust o ensure at may be
Engineering measures		leat only in areas with appropri ppropriate exhaust ventilation a		Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA ZI
	15 mg/m3	PEL:	Total dust.	OSHA ZI
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	9. PHYSIC	CAL AND CHEMICAL PRO	PERTIES	
Form Appearance	: Solic	1		applicable determined

MATERIAL SAFETY DATA SHEET **GEON X155-058-022-02**

Version Number 1.1 Revision Date 10/30/2006 Page 4 of 6 Print Date 11/25/2011

Color Odor Melting point/range Boiling Point: Water solubility	 NO PIGMENT Very faint Not determined Not applicable Insoluble 	Bulk density Vapor pressure Vapour density pH	 Not established Not applicable Not applicable Not applicable 		
	10. STABILITY ANI	DREACTIVITY			
Stability	: Stable.				
Hazardous Polymerization	: Will not occur.				
Conditions to avoid	: Keep away from or decomposition, do	xidizing agents and open to not overheat.	flame. To avoid thermal		
Incompatible Materials		strong acids and oxidizing olymers and acetal copoly			
Hazardous decomposition products	(NOx), other hazar Prolonged heating (200 °C) or short te	(NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen			

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

	CAS-No.	Chemical Name	Effect	Target Organ
13	317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
			Systemic effects	Eyes, Skin, Respiratory system.

Not readily biodegradable. Adverse ecological impact is not known or expected under normal use. No data available
No data available
Not applicable
DISPOSAL CONSIDERATIONS
Like most thermoplastic plastics the product can be recycled. Where
]

PolyOne.

MATERIAL SAFETY DATA SHEET **GEON X155-058-022-02**

Version Number 1.1 Revision Date 10/30/2006	Page 5 of 6 Print Date 11/25/2011
Contaminated packaging	 possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal.
	14. TRANSPORT INFORMATION
U.S. DOT Classification ICAO/IATA (air) IMO / IMDG (maritime)	 Not regulated for transportation. Not regulated for transportation. Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 Ex	tremely Hazardous Substance
	dentified under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 To	xic Chemicals:
Unless specific chemicals are in	dentified under this section, this product is Not Applicable under this regulation
Canadian Regulations:	

PolyOne.

MATERIAL SAFETY DATA SHEET **GEON X155-058-022-02**

Version Number 1.1 Revision Date 10/30/2006 Page 6 of 6 Print Date 11/25/2011

Chemical Name			CAS-No.	Weight %	NPRI ID#
Barium bis(nonylphenolate)			28987-17-9	0.10 - 1.00	178
WHMIS Classification	:		ts of this product a		n Domestic
Vational Inventories:		Substances List	t (DSL) or are exer	mpt.	
Australia AICS	:	Not determined	l		
China IECS	:	Not determined	l		
Europe EINECS	:	Listed			
Japan ENCS	:	Not determined	l		
Korea KECI	:	Not determined	l		
Philippines PICCS	:	Not determined	l		

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.