### MATERIAL SAFETY DATA SHEET **BLUPWDMB (5% Blue BCS)**

Version Number 1.3 Revision Date 10/08/2009

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone <b>Emergency telephone</b>	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BLUPWDMB (5% Blue BCS)
Product code	:	VC10002234
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

#### POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact
: Resin particles, like other inert materials, can be mechanically irritating.
: May be harmful if swallowed.
: Resin particles, like other inert materials, are mechanically irritating to eyes.
: Experience shows no unusual dermatitis hazard from routine handling.
: Refer to Section 11 for Toxicological Information.
: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ol> <li>not applicable</li> <li>not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ol>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume

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condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Keep containers dry and tightly closed to avoid moisture absorption Storage : and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Respiratory protection : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection. **Eye/Face Protection** : Safety glasses with side-shields Hand protection Protective gloves : Skin and body protection Long sleeved clothing : Additional Protective Safety shoes : Measures General Hygiene : Handle in accordance with good industrial hygiene and safety Considerations practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels. Heat only in areas with appropriate exhaust ventilation. Provide Engineering measures : appropriate exhaust ventilation at machinery. Exposure limit(s) There are no known hazardous components above regulatory thresholds in this product.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility
- solid
  pellets, powder
  BLUE
  very faint
  Not determined
  not applicable
  insoluble
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH
- Not applicable
  Not determined
  Not established
  not applicable
  not applicable
  not applicable

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	1	0. STABILITY AND REACTIVITY
Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.
	11. '	FOXICOLOGICAL INFORMATION
There are no known hazardous		ponents above regulatory thresholds in this product.
	14	2. ECOLOGICAL INFORMATION
Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
<b>Bioaccumulation</b> Potential		no data available

Additional advice : not applicable

### **13. DISPOSAL CONSIDERATIONS**

Product: Like most thermoplastic plastics the product can be recycled. Where<br/>possible recycling is preferred to disposal or incineration. The<br/>generator of waste material has the responsibility for proper waste<br/>classification, transportation and disposal in accordance with<br/>applicable federal, state/provincial and local regulations.Contaminated packaging: Recycling is preferred when possible. The generator of waste<br/>material has the responsibility for proper waste classification,<br/>transportation and disposal in accordance with applicable federal,<br/>state/provincial and local regulations.Like most thermoplastic plastic plastics the product can be recycled. Where<br/>possible recycling is preferred to disposal or incineration. The<br/>generator of waste<br/>material has the responsibility for proper waste<br/>classification,<br/>transportation and disposal in accordance with applicable federal,<br/>state/provincial and local regulations.14. TRANSPORT INFORMATION

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U.S. DOT Classification	: Not regulated	for transportation.		
ICAO/IATA	: Not regulated	for transportation.		
IMO / IMDG (maritime)	: Not regulated	for transportation.		
	15. REGULATO	RY INFORMATI	ION	
US Regulations:				
OSHA Status		: There are no known hazardous components above regulatory thresholds in this product.		
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.			
US. EPA CERCLA Hazardou	us Substances (40 CFF	R 302)		
not applicable				
California Propositior 65	n : Not applicable	2		
SARA Title III Section 302 E	Extremely Hazardous S	Substance		
Unless specific chemicals are	e identified under this s	section, this produc	t is Not Applicabl	e under this regul
SARA Title III Section 313 T	oxic Chemicals:			
Unless specific chemicals are		section this produc	t is Not Applicabl	e under this regul
-		section, this produce	t is not repricable	e under uns regul
Canadian Regulations:				
National Pollutant Rel	ease Inventory (NPRI		XX7 * 1 /	
Chemical Name		CAS-No.	Weight percent	NPRI ID#
Phthalocyanine blue		147-14-8	1.00 - 5.00	
Copper, (29H,31H-Phthalo N30, N31, N32)- chlorinate	•	68987-63-3	1.00 - 5.00	

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DSL	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.				
National Inventories:					
Australia AICS	Listed				
China IECS	Listed				
Europe EINECS	Listed				
Japan ENCS	Not determined				
Korea KECI	Listed				
Philippines PICCS	Listed				
16. OTHER INFORMATION					

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.