MATERIAL SAFETY DATA SHEET GEON EXP FP 15021302601 TRANS 9400

Version Number 1.1 Revision Date 10/30/2006

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON EXP FP 15021302601 TRANS 9400
Product code	:	VC10002439
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all
	6. ACCIDENTAL RELEASE MEASURES
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Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of

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	these materials		
Storage		rs dry and tightly closed to avoid moisture absorption tion. Keep in a dry, cool place.	
8. EXI	POSURE CONTROLS	S / PERSONAL PROTECTION	
Respiratory protection		spiratory protective equipment normally required. If as occur wear appropriate respiratory protection.	
Eye/Face Protection	: Safety glasses	with side-shields.	
Hand protection	: Protective glov	ves.	
Skin and body protection	: Long sleeved c	clothing.	
Additional Protective Measures	: Safety shoes.		
General Hygiene Considerations	Wash hands be may contain re 75-01-4) below working condit will be exceeden ecessary prec- ventilation, air- airborne levels	rdance with good industrial hygiene and safety practice. fore breaks and at the end of workday. This product sidual vinyl chloride monomer (VCM) (CAS number v 8.5 ppm (0.00085%). It is unlikely, under normal tions with adequate ventilation, that the exposure limits ed for residual VCM. However, the user should take the autions (e.g. mechanical ventilation, local exhaust -monitoring, respiratory protection, etc.) to ensure of any vapors including VCM or dusts that may be g heating or processing are below regulated levels.	
Engineering measures		eas with appropriate exhaust ventilation. Provide haust ventilation at machinery.	
Exposure limit(s)			
There are no known hazardo	us components above re	egulatory thresholds in this product.	
9	PHYSICAL AND C	HEMICAL PROPERTIES	T
Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	: Solid : Pellets, powder : TRANSPARENT : Very faint : Not determined : Not applicable : Insoluble	Evaporation rate:Not applicableSpecific Gravity::Not determinedBulk density:Not establishedVapor pressure:Not applicableVapour density:Not applicablepH:Not applicable	
	10. STABILITY	AND REACTIVITY	
Stability	: Stable.		
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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use
Bioaccumulation Potential	: No data available
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product Contaminated packaging	 Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.

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IMO / IMDG (maritime)		Not regulated for transportation.
	15	. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	There are no known hazardous components above regulatory thresholds in this product.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	is Subs	stances (40 CFR 302)
Not applicable		
California Proposition 65	ı :	Not applicable
SARA Title III Section 302 E	xtreme	ely Hazardous Substance
	identi	fied under this section, this product is Not Applicable under this regulation
Unless specific chemicals are SARA Title III Section 313 T	identi oxic C	fied under this section, this product is Not Applicable under this regulation
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Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: National Pollutant Rele Not applicable	identi ^C oxic C identi ease Ir	fied under this section, this product is Not Applicable under this regulation Chemicals: fied under this section, this product is Not Applicable under this regulation nventory (NPRI)
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: National Pollutant Rele Not applicable WHMIS Classification	identi oxic C identi ease Ir n :	fied under this section, this product is Not Applicable under this regulation Chemicals: fied under this section, this product is Not Applicable under this regulation wentory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: National Pollutant Rele Not applicable WHMIS Classification DSL	identi oxic C identi ease Ir n :	fied under this section, this product is Not Applicable under this regulation Chemicals: fied under this section, this product is Not Applicable under this regulation wentory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: National Pollutant Rele Not applicable WHMIS Classification DSL National Inventories:	identi ^c oxic C identi ease Ir n : :	fied under this section, this product is Not Applicable under this regulation Chemicals: fied under this section, this product is Not Applicable under this regulation nventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.



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Japan ENCS

: Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.