

MATERIAL SAFETY DATA SHEET

GEON X155-058-122-06

Version Number 1.0 Revision Date 05/06/2004 Page 1 of 7 Print Date *11/14/2011*

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:number	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	GEON X155-058-122-06
Product code :	VC10002856
Chemical Name :	Mixture
CAS-No.	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Lead oxide sulfate (Pb4O3(SO4))	12202-17-4	1 - 5
Calcium carbonate	471-34-1	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that the OSHA action level and the OSHA exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact			
Acute exposure				
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.			
Ingestion	: May be harmful if swallowed.			
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.			
Skin	: Experience shows no unusual dermatitis hazard from routine handling.			



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Medical Conditions : None known. Aggravated by Exposure:				
	4. FIRST AID MEASURES			
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.			
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.			
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.			
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.			
	5. FIRE-FIGHTING MEASURES			
Flash point	: Not applicable			
Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Not applicable Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible. 			
	5. ACCIDENTAL RELEASE MEASURES			
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.			
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1: of this MSDS for proper disposal methods.			



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: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.				
: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.				
XPOSURE	CONTROLS / PERSONA	AL PROTECTION		
: N	o personal respiratory proto	ective equipment normally	required.	
: Sa	afety glasses with side-shie	lds.		
: P1	otective gloves.			
: Lo	ong sleeved clothing.			
: Sa	: Safety shoes.			
: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.				
: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.				
Value	Exposure time	Exposure type	List:	
5 mg/m3	PEL:	Respirable fraction.	OSHA Z1	
15 mg/m3	PEL:	Total dust.	OSHA Z1	
10 mg/m3	Time Weighted Average (TWA):		ACGIH	
0.05 mg/m3	Time Weighted Average (TWA):	as Pb	OSHA	
0.05 mg/m3		e as Pb	ACGIH	
9. PHYSIC	CAL AND CHEMICAL P	ROPERTIES		
			t applicable t determined	
			testablished	
	Value 5 mg/m3 10 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3	clean hoods, ducts, and other these materials. : Keep containers dry and tigh and contamination. Keep in XPOSURE CONTROLS / PERSONA : No personal respiratory protestication in the second respiratory pro	clean hoods, ducts, and other surfaces to minimize accuthese materials. : Keep containers dry and tightly closed to avoid moistur and contamination. Keep in a dry, cool place. XPOSURE CONTROLS / PERSONAL PROTECTION : No personal respiratory protective equipment normally : Safety glasses with side-shields. : Protective gloves. : Long sleeved clothing. : Safety shoes. : Handle in accordance with good industrial hygiene and s Wash hands before breaks and at the end of workday. : Heat only in areas with appropriate exhaust ventilation. appropriate exhaust ventilation at machinery. Value Exposure time Value Exposure time 0.05 Time Weighted Average (TWA): 0.05 Time Weighted Average as Pb mg/m3 (TWA): 0.05 Time Weighted Average as Pb mg/m3 (TWA): 9. PHYSICAL AND CHEMICAL PROPERTIES : Solid Evaporation rate : Nod : BLACK Bulk density : Nod	



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Melting point/range Boiling Point: Water solubility	: Not determined Vapour density : Not applicable : Not applicable pH : Not applicable : Insoluble	
	10. STABILITY AND REACTIVITY	
Stability	: Stable.	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.	1
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.	
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °I (200 °C) or short term heating at 482 °F (250 °C) may result in produ decomposition and evolution of carbon monoxide and hydrogen chloride. 	

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
12202-17-4	Lead oxide sulfate (Pb4O3(SO4))	Systemic effects	reproductive system, central nervous system (CNS).
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
471-34-1	Calcium carbonate	Oral LD50	6,450 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
12202-17-4	Lead oxide sulfate	no	2B	no
	(Pb4O3(SO4))			

PolvOne

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IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Lead oxide sulfate (Pb4O3(SO4)) 12202-17-4 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

: Adverse ecological impact is not known or expected under normal use.
: No data available
: Not applicable
13. DISPOSAL CONSIDERATIONS
: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
14. TRANSPORT INFORMATION
: Not regulated for transportation.
: Not regulated for transportation.
: Not regulated for transportation.
15. REGULATORY INFORMATION
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OSHA Status	: Classified	as hazardous ba	used on comp	oonents.	
TSCA Status	: All compo Inventory.	-	oduct are list	ed on or exemj	pt from the TSCA
US. EPA CERCLA Hazardou	is Substances (40	CFR 302)			
Not applicable					
California Proposition 65	California chemical k	G! This produc to cause cancer mown to the Sta oductive harm.	., WARNING	G! This produ	
SARA Title III Section 302 E	Extremely Hazardo	us Substanca			
		us Substance			
Not applicable		us Substance			
	oxic Chemicals:	us substance			
SARA Title III Section 313 T	oxic Chemicals:		CAS No	Waight	04
			CAS-No. 12202-17-4	Weight	%
SARA Title III Section 313 T Chemical Name				-	%
SARA Title III Section 313 T Chemical Name LEAD COMPOUND Canadian Regulations:	S, INORGANIC			-	%
SARA Title III Section 313 T Chemical Name LEAD COMPOUND	S, INORGANIC	PRI)	12202-17-4	0.89	%
SARA Title III Section 313 T Chemical Name LEAD COMPOUND Canadian Regulations: National Pollutant Rele	S, INORGANIC	PRI) C/		-	
SARA Title III Section 313 T Chemical Name LEAD COMPOUND Canadian Regulations: National Pollutant Rele Chemical Name	s, INORGANIC ease Inventory (N D3(SO4)) n : D2A isclosure List	PRI) CA 12:	12202-17-4 AS-No. 202-17-4	0.89 Weight % 0.89	NPRI ID# 246
SARA Title III Section 313 T Chemical Name LEAD COMPOUND Canadian Regulations: National Pollutant Rele Chemical Name Lead oxide sulfate (Pb40 WHMIS Classification WHMIS Ingredient Di CAS-No. 12202-17-4 DSL	s, INORGANIC ease Inventory (N D3(SO4)) n : D2A isclosure List	PRI) C/	12202-17-4 AS-No. 202-17-4	0.89 Weight % 0.89	NPRI ID# 246
SARA Title III Section 313 T Chemical Name LEAD COMPOUND Canadian Regulations: National Pollutant Rele Chemical Name Lead oxide sulfate (Pb40 WHMIS Classification WHMIS Ingredient Di CAS-No. 12202-17-4	s, INORGANIC ease Inventory (N D3(SO4)) n : D2A isclosure List	PRI) CA 12: Diments of this pr	12202-17-4 AS-No. 202-17-4	0.89 Weight % 0.89	NPRI ID# 246



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Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Listed
Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.