MATERIAL SAFETY DATA SHEET **MSDS X150-213-038-02**

Version Number 1.0 Revision Date 11/17/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:number	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	MSDS X150-213-038-02
Product code :	VC10003167
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	471-34-1	1 - 5
Dibutyltin mercaptide	10584-98-2	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eves.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits	
Upper explosion limit	: Not applicable
Lower explosion limit	: Not applicable
Autoignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume



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Storage	:	condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	SUF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
Dibutyltin mercaptide	0.1 mg/m3	PEL:	Total dust. as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average	as Sn	ACGIH
		(TWA):		
	0.2 mg/m3	Short Term Exposure Limit	as Sn	ACGIH
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

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Not determinedNot applicable	Vapour density pH	:	Not applicable Not applicable
: Very faint	Vapor pressure	:	Not applicable
: Pellets, powder	Specific Gravity: Bulk density	:	Not determined Not established
	NO PIGMENTVery faintNot determined	 Pellets, powder NO PIGMENT Very faint Not determined Specific Gravity: Specific Gravity: Bulk density Vapor pressure Vapour density 	: Pellets, powderSpecific Gravity:: NO PIGMENTBulk density: Very faintVapor pressure: Not determinedVapour density

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.
10584-98-2	Dibutyltin mercaptide	Irritant	Eyes, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
471-34-1	Calcium carbonate	Oral LD50	6,450 mg/kg	rat

12. ECOLOGICAL INFORMATION

Persistence and degradability

: Not readily biodegradable.

Environmental Toxicity

: Adverse ecological impact is not known or expected under normal use.



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	: Not applicable	
	13. DISPOSAL CONSIDERATIONS	
Product	: Like most thermoplastic plastics the product can be recycled. possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper was classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.	
Contaminated packaging	: Recycling is preferred when possible. The generator of waster has the responsibility for proper waste classification, transporta and disposal in accordance with applicable federal, state/provin and local regulations.	ation
	14. TRANSPORT INFORMATION	
U.S. DOT Classification	: Not regulated for transportation.	
ICAO/IATA (air)	: Not regulated for transportation.	
IMO / IMDG (maritime)	: Not regulated for transportation.	
	15. REGULATORY INFORMATION	
US Regulations:		
OSHA Status	: Classified as hazardous based on components.	
TSCA Status	: All components of this product are listed on or exempt from the Inventory.	e TSCA
US. EPA CERCLA Hazardou	Substances (40 CFR 302)	
Not applicable		
California Proposition 65	: WARNING! This product contains a chemical known to the S California to cause cancer.	tate of
SARA Title III Section 302 E Not applicable	remely Hazardous Substance	

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National Pollutant Rele	ease Inventory (NPRI)
Not applicable	
WHMIS Classification	n : D2B
WHMIS Ingredient Di	sclosure List
CAS-No. 10584-98-2	
DSL	: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:	
Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.