MATERIAL SAFETY DATA SHEET GEON 2121C SMOKE TRANSPARENT

Version Number 1.0 Revision Date 11/23/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON 2121C SMOKE TRANSPARENT
Product code	:	VC10003169
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Dioctyltin bis(2-ethylhexylmercaptoacetate)	15571-58-1	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eves.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature	 Not applicable Not applicable Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume

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	c	ondensates may contain combus lean hoods, ducts, and other sur- nese materials.		
Storage		Leep containers dry and tightly c nd contamination. Keep in a dr		e absorption
8. I	EXPOSURE	CONTROLS / PERSONAL F	ROTECTION	
Respiratory protection	: N	lo personal respiratory protectiv	e equipment normally	required.
Eye/Face Protection	: S	afety glasses with side-shields.		
Hand protection	: P	rotective gloves.		
Skin and body protection	: L	ong sleeved clothing.		
Additional Protective Measures	: S	afety shoes.		
General Hygiene Considerations	V n 7 w w n v v a	landle in accordance with good a Wash hands before breaks and at nay contain residual vinyl chlori 5-01-4) below 8.5 ppm (0.0008) vorking conditions with adequativill be exceeded for residual VC ecessary precautions (e.g. mech entilation, air-monitoring, respin irborne levels of any vapors include eleased during heating or process	the end of workday. T de monomer (VCM) (C 5%). It is unlikely, und e ventilation, that the e M. However, the user s anical ventilation, local ratory protection, etc.) t luding VCM or dusts th	This product CAS number er normal xposure limit hould take th l exhaust to ensure nat may be
Engineering measures		leat only in areas with appropria ppropriate exhaust ventilation a		Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Dioctyltin bis(2-ethylhexylmerca ptoacetate)	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance SolidPellets, powder

Evaporation rate Specific Gravity: Not applicableNot determined



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Color Odor Melting point/range Boiling Point: Water solubility	: V : N : N	RANSPARENT ery faint ot determined ot applicable soluble	Bulk density Vapor pressure Vapour density pH	::	Not established Not applicable Not applicable Not applicable	
	1(). STABILITY AND RE	ACTIVITY			
Stability	:	Stable.				
Hazardous Polymerization	:	Will not occur.				
Conditions to avoid	:	Keep away from oxidizi decomposition, do not o		ne.	To avoid thermal	
Incompatible Materials	:	Incompatible with stron with acetal homopolyme		-		
Hazardous decomposition products	:	Carbon dioxide (CO2), (NOx), other hazardous Prolonged heating (appr (200 °C) or short term he decomposition and evol chloride.	materials, and smoke as oximately 30 minutes of eating at 482 °F (250 °C	re a or n () n	all possible. hore) above 392 °F hay result in product	
	11 7					+

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
15571-58-1	Dioctyltin bis(2-ethylhexylmercaptoa	Systemic effects	Respiratory system, central nervous system (CNS).
	cetate)		

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
15571-58-1	Dioctyltin bis(2-ethylhexylmercaptoa cetate)	Oral LD50	2,100 mg/kg	rat

12. ECOLOGICAL INFORMATION

Persistence and degradability

: Not readily biodegradable.

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Environmental Toxicity	: Adverse ecological impact is not known or expected under nor	mal use	
Bioaccumulation Potential	: No data available		
Additional advice	: Not applicable		
	13. DISPOSAL CONSIDERATIONS		
Product	: Like most thermoplastic plastics the product can be recycled. possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper w classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.	e	
Contaminated packaging	: Recycling is preferred when possible. The generator of waste has the responsibility for proper waste classification, transport and disposal in accordance with applicable federal, state/provi and local regulations.	ation	
	14. TRANSPORT INFORMATION		
U.S. DOT Classification	: Not regulated for transportation.		
ICAO/IATA (air)	: Not regulated for transportation.		
IMO / IMDG (maritime)	: Not regulated for transportation.		
	15. REGULATORY INFORMATION		
US Regulations:			
OSHA Status	: Classified as hazardous based on components.		
TSCA Status	: All components of this product are listed on or exempt from th Inventory.	e TSCA	
US. EPA CERCLA Hazardous	Substances (40 CFR 302)		
Not applicable			
California Proposition 65	: WARNING! This product contains a chemical known to the S California to cause cancer.	State of	
SARA Title III Section 302 Ex Not applicable	emely Hazardous Substance		

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SARA Title III Section 313 Toxic Chemicals:				
Not applicable Canadian Regulations:				
National Pollutant Relea	se Inventory (NPRI)			
Not applicable				
WHMIS Classification	: D2B			
WHMIS Ingredient Disc	losure List			
CAS-No. 15571-58-1				
DSL	: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.			
National Inventories:				
Australia AICS	: Not determined			
China IECS	: Listed			
Europe EINECS	: Not determined			
Japan ENCS	: Not determined			
Korea KECI	: Listed			
Philippines PICCS	: Listed			
	16. OTHER INFORMATION			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.