MATERIAL SAFETY DATA SHEET **BLUPWDMB (5% Blue A3R)**

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BLUPWDMB (5% Blue A3R)
Product code	:	VC10003906
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES

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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	 Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures Unusual Fire/Explosion Hazards	 pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of

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Storage	· Keen containers d	ry and tightly closed to avo	oid moisture absorption
biologe		n. Keep in a dry, cool place	
8. EXI	POSURE CONTROLS /	PERSONAL PROTECTI	ON
Respiratory protection		ratory protective equipmen	
Eye/Face Protection	: Safety glasses wit	h side-shields	
Hand protection	: Protective gloves		
Skin and body protection	: Long sleeved clot	hing	
Additional Protective Measures	: Safety shoes		
General Hygiene Considerations	Wash hands befor may contain resid 75-01-4) below 8. working condition will be exceeded f necessary precaut ventilation, air-ma airborne levels of	nce with good industrial hy re breaks and at the end of ual vinyl chloride monome 5 ppm (0.00085%). It is un as with adequate ventilation for residual VCM. Howeve ions (e.g. mechanical venti ponitoring, respiratory prote- any vapors including VCM eating or processing are bel	workday. This product r (VCM) (CAS number likely, under normal n, that the exposure limit r, the user should take th lation, local exhaust ction, etc.) to ensure I or dusts that may be
Engineering measures		with appropriate exhaust st ventilation at machinery	
Exposure limit(s)			
There are no known hazardou	is components above regu	latory thresholds in this pro-	oduct.
9	. PHYSICAL AND CHE	MICAL PROPERTIES	
Form Appearance Color Odour Melting point/range Boiling Point: Water solubility	 Solid pellets, powder BLUE Very faint Not determined Not applicable Insoluble 	Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH	 Not applicable Not determined Not established Not applicable Not applicable Not applicable
	10. STABILITY AN	D REACTIVITY	
Stability	: Stable.		

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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

Not readily biodegradable. Adverse ecological impact is not known or expected under normal use No data available
No data available
Not applicable
13. DISPOSAL CONSIDERATIONS
Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
14. TRANSPORT INFORMATION
Not regulated for transportation.
Not regulated for transportation.

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	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 Ex	tremely Hazardous Substance
SARA Title III Section 302 Ex Unless specific chemicals are in	
	tremely Hazardous Substance dentified under this section, this product is Not Applicable under this regula
	dentified under this section, this product is Not Applicable under this regula
Unless specific chemicals are is SARA Title III Section 313 To	dentified under this section, this product is Not Applicable under this regula
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Unless specific chemicals are is SARA Title III Section 313 To Unless specific chemicals are is Canadian Regulations: National Pollutant Relea Not applicable	dentified under this section, this product is Not Applicable under this regula xic Chemicals: dentified under this section, this product is Not Applicable under this regula use Inventory (NPRI)
Unless specific chemicals are is SARA Title III Section 313 To Unless specific chemicals are is Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification	 dentified under this section, this product is Not Applicable under this regula xic Chemicals: dentified under this section, this product is Not Applicable under this regula use Inventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are is SARA Title III Section 313 To Unless specific chemicals are is Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification DSL	 dentified under this section, this product is Not Applicable under this regula xic Chemicals: dentified under this section, this product is Not Applicable under this regula use Inventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are is SARA Title III Section 313 To Unless specific chemicals are is Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification DSL National Inventories:	 dentified under this section, this product is Not Applicable under this regularized controlled. i. Not controlled. i. All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

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Japan ENCS : Listed

Korea KECI : Listed

Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.