## MATERIAL SAFETY DATA SHEET **GEON 90461 NAT 0000**

Version Number 1.1 Revision Date 10/30/2006

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### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON 90461 NAT 0000
Product code	:	VC10004343
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	10 - 30

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> </ul>
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, water spray, dry powder, foamnone.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume

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	C	ondensates may contain combu	ustible or toxic residue.	Periodically
	c	lean hoods, ducts, and other su nese materials.		
Storage		Leep containers dry and tightly nd contamination. Keep in a d		absorption
8. E	XPOSURE	CONTROLS / PERSONAL	PROTECTION	
Respiratory protection		lo personal respiratory protecti usty conditions occur wear app		
Eye/Face Protection	: S	afety glasses with side-shields		
Hand protection	: P	rotective gloves.		
Skin and body protection	: L	ong sleeved clothing.		
Additional Protective Measures	: S	afety shoes.		
General Hygiene Considerations	V n 7. v w m v v ai	landle in accordance with good Vash hands before breaks and a hay contain residual vinyl chlor 5-01-4) below 8.5 ppm (0.000 vorking conditions with adequa vill be exceeded for residual VC ecessary precautions (e.g. mec entilation, air-monitoring, resp irborne levels of any vapors in eleased during heating or proce	at the end of workday. T ride monomer (VCM) (C 85%). It is unlikely, unde ate ventilation, that the ex CM. However, the user sh hanical ventilation, local biratory protection, etc.) to cluding VCM or dusts th	his product AS number r normal posure limit nould take the exhaust o ensure at may be
Engineering measures		leat only in areas with appropr ppropriate exhaust ventilation		Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	9. PHYSIC	CAL AND CHEMICAL PRO	<b>PERTIES</b>	
Form	: Solid	l Evano	ration rate : Not	applicable
Appearance				determined

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Color Odor Melting point/range Boiling Point: Water solubility	: NO PIGMENTBulk density: Not established: Very faintVapor pressure: Not applicable: Not determinedVapour density: Not applicable: Not applicablepH: Not applicable: Insoluble: Insoluble: Not applicable	
	10. STABILITY AND REACTIVITY	
Stability	: Stable.	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.	
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.	
Hazardous decomposition products	<ul> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> <li>Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.</li> </ul>	

### 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Toxicity Overview**

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use
Bioaccumulation Potential	: No data available
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where

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		possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
	1	4. TRANSPORT INFORMATION		
U.S. DOT Classification	:	Not regulated for transportation.		
ICAO/IATA (air)	:	Not regulated for transportation.		
IMO / IMDG (maritime)	:	Not regulated for transportation.		
	15	5. REGULATORY INFORMATION		
US Regulations:				
OSHA Status	:	Classified as hazardous based on components.		
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.		
US. EPA CERCLA Hazardous	s Sub	stances (40 CFR 302)		
Not applicable				
California Proposition 65	:	Not applicable		
SARA Title III Section 302 E	trem	ely Hazardous Substance		
Unless specific chemicals are	identi	fied under this section, this product is Not Applicable under this regulation		
SARA Title III Section 313 To	oxic (	Chemicals:		
Unless specific chemicals are	identi	fied under this section, this product is Not Applicable under this regulation		
Canadian Regulations:				

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National Pollutant Relea	se Iı	nventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined
		16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.